

Interim Report

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SOLUTION OF THE STABILITY PROBLEM

FOR 360° SELF-ACTING, GAS-LUBRICATED BEARINGS

OF INFINITE LENGTH

bу

V. Castelli H. G. Elrod, Jr.

March 1963

Prepared under Contract Nonr-2342(00)(FBM) Task NR 062-316

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Department of Defense
Atomic Energy Commission Maritime Administration
National Aeronautics and Space Administration

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LABORATORIES FOR RESEARCH AND DEVELOPMENT PHILADELPHIA PENNSYLVANIA

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ABSTRACT

This is an investigation of the stability of self-acting, gas-lubricated bearings. Two approaches to the solution are presented and their results are compared. Also, the relation is discussed between the present work and other, more simplified, methods available in the literature. The particular case of a 360° journal bearing of infinite length is treated, and the changes necessary to use the same theories with other geometries are pointed out. Available experimental results are collected and compared with theory.

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I. INTRODUCTION

1. Instabilities of Gas-Lubricated Bearings and Related Problems - Review of Pertinent Literature

The development of fluid-film journal and thrust bearings coincided with the advent of the first engines in the latter half of the nineteenth century. Since then, many contributions have been made to practical bearing development, such as those of Towers, Michell, and Kingsbury and to theoretical bearing analysis by Petrov, Reynolds, Sommerfeld, and Harrison. In time, the demands on the performance of bearings have gradually climbed to high levels, especially during the rapid developments following World War II. Recent progress in modern technology has stimulated intensive research and development effort in bearings lubricated, not only by conventional liquid lubricants such as oil or water, but also by so-called "exotic" lubricants and gases.

Apparently Hirn was first in pointing out the feasibility of gaseous lubrication back in 1854. Harrison produced the first theoretical solutions for simple cases of the governing equations (infinitely long slider and journal bearings). Gas bearings are now being successfully utilized in applications where conventional lubricants and rolling element bearings cannot operate. Examples would be high temperature and cryogenic apparatus, inertial guidance components, low friction sensing elements such as glaucoma detectors and stress-strain testing machines, nuclear reactor circulators, and many others.

These applications take advantage of some peculiar properties of gas bearings such as the availability of the lubricant (often the ambient medium itself), low friction level, nearly total absence of contamination and of apparent inertia. However, together with these advantages there are many drawbacks, such as no boundary lubrication, need for extremely accurate machining and for very stable materials, low load-carrying capacity, a friction-to-load ratio higher than for liquids, susceptibility to dust or other impurities in the gas, and, most serious of all, frequent and seemingly unpredictable failures due to dynamic instability and system resonance.

According to their principle of operation, gas-lubricated bearings can be divided into two groups:

- 1. Externally pressurized bearings, in which the load-carrying capacity is due to the pressure of gas fed by a source and which then escapes through the narrow slit of the bearing clearance.
- 2. Self-acting bearings, in which the load-carrying capacity is generated by the relative motion of the bearing surfaces.

The phase shift between the line of displacement and load direction combined with a very low level of damping cause both these two apparently dissimilar types of bearings to be susceptible to self-excited instability. Namely, externally pressurized bearings are prone to the so-called "air hammer" phenomenon. This is also often encountered in valves and pressure regulators, and has been the subject of both experimental and theoretical work by Comolet [7], Fisher, Cherubim, and Fuller [13], Robinson and Sterry [29], Allen, Stokes, and Whitley [1], Rothe [30], Licht, Fuller, and Sternlicht [19], Richardson [27], [28], Licht, Fuller and Sternlicht [19], Licht [21], and Licht and Elrod [20].

The present investigation is concerned with the self-excited instability which arises in self-acting gas-lubricated journal bearings, and which is often referred to as "half-fre-

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quency whirl". The reason for this name is that this instability is characterized by orbital motion of the shaft in the direction of its rotation and at approximately half the rotational frequency (actually always somewhat less than half). This type of instability is generally very destructive since, for values of the rotational speed higher than the threshold, the orbital amplitude grows extremely rapidly until contact between shaft and bearing is achieved. Due to the poor boundary lubrication properties of gases, instantaneous failure is likely to occur. In general terms the likelihood of stability increases with decreasing load, speeds, and clearances.

Experimental evidence on the existence of this phenomenon and some of its characteristics can be found in numerous publications. Many of these are concerned with production and development and make an effort to classify and find remedies for instabilities. In this category are the work of Brix [3], Cole and Kerr [6], Drescher [9], Sixamith [32], and Whitley and Betts [34]. Other experimentalists have been interested in establishing a more general body of knowledge and have often resorted to semi-empirical approaches. In this category, are the valuable contributions of Elwell [12], Elwell, Hooker, Sternlicht [11], Fisher, Cherubim, and Fuller [13], and others.

Due to severe mathematical difficulties, it was not until very recently that some conclusive theoretical work was performed. In the case of cylindrical journal bearings of perfect geometry and infinite length, concurrently with the present work three other approaches were attempted by Rentzepis and Sternlicht [26], Cheng [5], and Ausman [2]. Other valuable contributions in this general field were made by Gross, [15], [17], Pan and Sternlicht [24], and others. All these authors found it expedient to introduce into their analyses several severe approximations, the exact consequences of which have not yet been established. Namely, Rentzepis and Sternlicht neglected the effect of fluid film history, (time dependent terms). Cheng used approximate Galerkin analytical expressions for both steady-state pressure and transient distributions, and Ausman made certain severe assumptions on the relation between shaft velocity components. These assumptions can be justified only intuitively, and in a limited number of cases.

All above-mentioned analyses investigate stability with respect to small perturbations from equilibrium. No acceptable approach has yet been devised to solve the complete non-linear case of finite oscillations of the shaft center. Due to the fact that non-linearity exists in the space terms of the governing equations, even the attainment of steady state solutions necessitated the use of numerical methods, such as for the infinite-length complete journal bearing by Elrod and Burgdorfer [10], finite length complete journal bearings by Raimondi [25], flat and crowned sliders by Gross [16], and finite length partial cylindrical bearings by Stevenson and Castelli [33].

2. Purpose and Outline of the Present Investigation

The present work is concerned with establishing the ranges of parameters corresponding to stable operation in self-acting gas bearings. Even though the treatment included is limited to journal bearings of infinite length, the validity and effectiveness of the approaches employed can be extended without any difficulty in principle to many other bearing geometries. Two methods of attack are used, both of which take account of the time-dependent (history) terms in the equations of compressible lubrication, but which differ in the handling of non-linearities.

a) Small Perturbation Method:

Non-linearities are eliminated by restricting the analysis to possible shaft motions

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only while in a very narrow range about an equilibrium position. Recently, this approach was successfully employed by Licht and Elrod [20], in the study of "air-hammer" in externally pressurized gas bearings. This method of attack was outlined in a previous report [5].

b) Orbit Program:

The complete non-linear equations pertinent to the case are integrated by numerical methods to obtain the shaft-center orbits corresponding to any specified set of geometrical, running, and initial conditions. This solution, obtained by means of a high speed digital computer program provides an idealized experimental rig which operates obeying exactly the assumed governing equations. The importance of the orbit program is not to be underestimated since detailed information from actual experiments is at the present moment extremely difficult to obtain. The attainment of exact data is impeded by interference from extraneous factors, limitations on measurements, and dimensional requirements at the limit of present technological capabilities. Since it is expensive to establish complete stability maps by using the orbit program, its main value at present consists of serving as a check on the range of applicability of approximate methods, which then can be used for the determination of the thresholds over all ranges of parameters.

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II. DEFINITION OF THE PROBLEM AND BASIC EQUATIONS

1. Reynolds' Equation

The following equations apply to the behavior of the gas in the clearance space:

Equation of Continuity,

Equation of Momentum,

Equation of Energy,

Equation of State.

As it is common in lubrication theory, the ratio of the clearance to any characteristic linear dimension of the bearing can always be taken much smaller than unity. Also the pressure gradient is locally tangent to the film so that no pressure variations exist across the clearance. The effects of fluid inertia and gravity are neglected in comparison to forces due to viscous stresses. The fluid is taken to be Newtonian with constant viscosity and with a molecular mean free path small with respect to the clearance. Due to the small thickness of the film and the presence of metal boundaries it is customary to assume an isothermal flow; this assumption is supported by an order of magnitude analysis presented by Elrod and Burgdorfer [10]. The rotating member is assumed to be absolutely rigid and to possess a large enough polar moment of inertia to keep the rotational speed essentially constant.

The general lubrication equation, known as "Reynolds' equation", is derived from these assumptions in Appendix 1.

$$\frac{1}{R^2} \frac{\partial}{\partial \theta} \left(P \frac{h^3}{\mu} \frac{\partial P}{\partial \theta} \right) + \frac{\partial}{\partial \beta} \left(P \frac{h^3}{\mu} \frac{\partial P}{\partial \beta} \right) = 6\Omega \left[\frac{2}{\Omega} \frac{\partial (Ph)}{\partial t} + \frac{\partial (Ph)}{\partial \theta} \right]$$
(1)

Figure 1 represents the particular geometry treated in this work and suggests the following choices of dimensionless parameters

$$\chi = \frac{x_1}{c} , \qquad (2a)$$

$$Y = \frac{y_1}{c} , \qquad (2b)$$

$$H = \frac{h_1}{c} = \frac{c + x_1 \sin \theta + y_1 \cos \theta}{c} = 1 + X \sin \theta + Y \cos \theta \qquad (2c)$$

Then it is natural to adopt the following parameters

$$\wedge = \frac{6\mu\Omega \mathbb{R}^2}{Pa c^2}$$
 (2d)

$$T = \frac{\Omega}{2} t \tag{2e}$$

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$$P = \frac{P_1}{P_n} \tag{2f}$$

$$\eta = \frac{\beta}{R} \tag{2g}$$

Definitions (2a through f) enable us to write Reynolds' equation in the form

$$\frac{\partial}{\partial \theta} \left(PH^3 \frac{\partial P}{\partial \theta} \right) + \frac{L^2}{R^2} \frac{\partial}{\partial \eta} \left(PH^3 \frac{\partial P}{\partial \eta} \right) = \Lambda \left[\frac{\partial (PH)}{\partial \theta} + \frac{\partial (PH)}{\partial T} \right]$$
(3)

for a bearing of finite length, which reduces to

$$\frac{\partial}{\partial \theta} \left(PH^3 \frac{\partial P}{\partial \theta} \right) = \Lambda \left[\frac{\partial (PH)}{\partial \theta} + \frac{\partial (PH)}{\partial T} \right]$$
 (4)

for our case.

Another commonly used form of Reynolds' equation is obtained by adopting

$$\psi = PH \tag{5}$$

as independent variable; the equivalent of equation (4) is:

$$\frac{\partial}{\partial \theta} \left(\psi \mathbf{H} \frac{\partial \psi}{\partial \theta} - \psi^2 \frac{\partial \mathbf{H}}{\partial \theta} \right) = \Lambda \left(\frac{\partial \psi}{\partial \theta} + \frac{\partial \psi}{\partial \mathbf{T}} \right) \tag{6}$$

Equation (6) is especially suitable for numerical treatment due to the fact that $\psi(\theta)$ is a much smoother function than $P(\theta)$, especially for large values of the bearing running parameter \wedge , and lower truncation errors are thus ensured. For the case of isothermal films ψ physically represents the local mass content of the bearing clearance.

The definition of reference pressure P_a in the case of bearings of infinite length might give rise to ambiguities, and in this work it shall be handled in the following way: Consider an infinite bearing as the central region of a very long but finite bearing so that the gas film is in communication with the ambient. The ambient pressure can then be chosen as a meaningful reference. Perform now a cyclic integration in θ of equation (3). Due to the periodic nature of P and H and with $H = H(\theta, T)$ only, we have

$$\frac{L^2}{ZR^2} \oint \frac{\partial^2}{\partial \eta^2} \qquad P^2H^3 \quad d\theta = \bigwedge \oint \frac{\partial (PH)}{\partial T} d\theta \tag{7}$$

or

$$\frac{\partial^2}{\partial n^2} \oint P^2 H^3 d\theta = \frac{2R^2 \wedge}{L^2} \frac{\partial}{\partial T} \oint P H d\theta$$
 (8)

at steady state

$$\frac{\Delta L}{9} = 0$$

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and

$$\frac{\partial^2}{\partial \eta^2} \quad \oint P^2 H^3 d\theta = 0 \tag{9}$$

OL

$$\oint P^2 H^3 d\theta = A\eta + B$$
(10)

where A and B are constants.

Since the integral in (10) has the same value at both ends of the bearing, it must be that

A = 0

and

$$B = \int P^2 H^3 d\theta \text{ is dependent of } \eta. \tag{11}$$

The numerical value of B can now be obtained at one of the bearing ends of the bearing where, by definition P = 1.

$$B = \oint H^3 d\theta = \oint (1 + X \sin \theta + Y \cos \theta)^3 d\theta = 2\pi \left[1 + \frac{3}{2} (X^2 + Y^2)\right]$$
 (12)

Equations (11) and (12) are called the "mass content rule" and were first introduced by Elrod and Burgdorfer [10]. For bearings which are of infinite length in the mathematical sense this rule can be applied also in non-steady conditions since $\partial/\partial \eta = 0$. Its validity can be extended to very long but finite bearings by adopting the following model: Consider the bearing is finite but long enough to have small η -derivatives everywhere. At zero speed the local mass content is everywhere the same; after starting, it will vary slowly to its steady state distribution. The bearing under study should then be of sufficient length to make the time constant of this process large in comparison to the period of any oscillation about the steady-state position (see eq. (8)). Use of equation (4) will now ensure the absence of any axial "leaks" and still retain meaningful relation to practical situations.

2. Equations of Motion

With the assumption of inflexible shaft, constant alignment, rigid bearing mount, and large polar moments of inertia, the equations of motion of the shaft reduce to those which apply to a point mass (namely the shaft center) as affected by the integrated pressure and viscous effects.

The fluid film exerts two types of forces on the shaft: normal pressure and tangential viscous stress. The pressure force has the following load carrying components per unit axial length.

Pressure Force
$$F = F_{x} = R \oint p_{1} \sin \theta \ d\theta$$

$$F = F_{y} = R \oint p_{1} \cos \theta \ d\theta$$
(13)

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The frictional forces due to the viscous shear stress on the surface of the rotating sheft can be resolved into two parts:

a) a torque about the center of the shaft

Friction Torque =
$$\mathbb{R}^2 \oint S_{\epsilon} (\theta) d\theta$$
 (14)

This term will not appear in this analysis because the assumption of constant angular velocity takes the place of the third equation of motion (balance of moments about the shaft center).

b) a resultant force through the shaft center which, in turn, can be decomposed into the components

Friction force
$$K \begin{cases} x-comp = K_x = R \oint S_f \cos \theta d\theta \\ y-comp = K_y = -R \oint S_f \sin \theta d\theta \end{cases}$$
 (15)

The expression for the shear stress is (see expression for μ in Appendix 1)

$$S_{f} = \mu \frac{\partial \mu}{\partial \gamma} \Big|_{\substack{\text{on shaft} \\ \text{surface}}} = \frac{h_{1}}{ZR} \frac{\partial p_{1}}{\partial \theta} + \frac{\mu \Omega R}{h_{1}} - \frac{\mu}{h_{1}} \frac{\partial}{\partial \theta} \dot{h}_{1} =$$

$$= \frac{cp_{a}}{2R} H \frac{\partial P}{\partial \theta} + \frac{\mu \Omega R}{cH} - \frac{\mu}{H} \frac{\partial}{\partial \theta} \dot{H}$$
(16)

Performing the integrations indicated in equations (15) we obtain (see Appendix 2):

$$\frac{K_x}{F} = \frac{c}{2R} \left[\frac{F_x}{F} + \frac{RP_a}{F} \left(-X \oint P \cos 2\theta \ d\theta + Y \oint P \sin 2\theta \ d\theta \right) + \frac{2}{3} \pi \frac{RP_a}{F} \wedge \frac{Y(1 - \sqrt{1 - \epsilon^2})}{\epsilon^2 \sqrt{1 - \epsilon^2}} \right]$$
(17a)

$$\frac{K_{y}}{F} = \frac{c}{2R} \left[\frac{F_{y}}{F} + \frac{RP_{a}}{F} \left(X \oint P \sin 2\theta \ d\theta + Y \oint P \cos 2\theta \ d\theta \right) + \frac{2}{3} \pi \frac{RP_{a}}{F} \wedge \frac{X(1 - \sqrt{1 - \epsilon^{2}})}{\epsilon^{2} \sqrt{1 - \epsilon^{2}}} \right]$$
(17b)

It is evident that all terms in square brackets but the last are of order 1. Utilizing results obtained by Elrod and Burgdorfer [10] it is also possible to show that at least for values of ∈ up to 0.9, the last terms are also of order 1. Therefore the net force due to friction is of order c/R in comparison with the normal pressure forces. To retain consistency with the approximations made up to this point, the effect of the friction force will be neglected.

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Then the equations of Motion reduce to

$$M \frac{d^2x_1}{dt^2} = F_x = R \oint P_1 \sin \theta \ d\theta \tag{18}$$

$$M \frac{d^2 y_1}{dt^2} = F_y + W = R \oint p_1 \cos \theta \ d\theta + W$$
 (19)

where W is the external load per unit axial length, and M is the rotor mass per unit axial length.

Transforming equations (18) and (19) into dimensionless form,

$$\frac{d^2X}{dT^2} = B \oint P \sin \theta \ d\theta \tag{20}$$

$$\frac{d^2Y}{dT^2} = B \oint P \cos \theta \ d\theta + B L \tag{21}$$

where

$$B = \frac{RP_a}{Mc\left(\frac{\Omega}{2}\right)^2}$$

$$L = \frac{W}{RP_a} \tag{23}$$

The problem studied in this report is then defined to be the determination of the stability threshold for the system described by equations (4) (or (6)), (20) and (21).

SMALL PERTURBATION TECHNIQUE III.

1. Linearization of the Equations

We shall treat now the system of equations (4), (20), and (21) as they are rewritten below for the purpose of ready visualization.

$$\left(\frac{\partial}{\partial \theta} \left(PH^3 \frac{\partial P}{\partial \theta} \right) = \Lambda \left(\frac{\partial PH}{\partial \theta} + \frac{\partial PH}{\partial T} \right)$$
(24, a)

$$\begin{cases} \frac{\partial}{\partial \theta} \left(PH^3 \frac{\partial P}{\partial \theta} \right) = \Lambda \left(\frac{\partial PH}{\partial \theta} + \frac{\partial PH}{\partial T} \right) \\ \frac{d^2 X}{dT^2} = B \oint P \sin \theta \ d\theta \end{cases}$$
(24, a)
$$(24, b)$$

$$\frac{d^2 Y}{dT^2} = B \oint P \cos \theta \ d\theta + B L.$$
(24, c)

$$\frac{d^2Y}{dT^2} = B \oint P \cos \theta \ d\theta + B L. \tag{24,c}$$

Setting

$$\frac{d^2X}{dT^2} = \frac{d^2Y}{dT^2} = \frac{\partial PH}{\partial T} = 0$$

and assigning numerical values to L and \wedge , we can, at least in principle, find a solution to system (24) in the form of values for X and Y, and a distribution $P(\theta)$; we shall call this an "equilibrium" solution and denote its coordinates by a subscript zero. Symbolically,

$$\wedge, L \rightarrow X_0, Y_0, P_0(\theta). \tag{25}$$

Physically, this process is equivalent to giving the shaft a steady load, spinning it at a fixed rotational speed, and, by adding sufficient external damping, if necessary, letting it reach an equilibrium position.

Let us now consider small deviations from this equilibrium state, so that in system (24) we can use the following expressions:

$$X(T) = X_0 + x(T) \tag{26,a}$$

$$Y(T) = Y_0 + y(T) \tag{26,b}$$

$$P(\theta,T) = P_{\rho}(\theta) + p(\theta,T)$$
 (26,c)

Limiting ourselves to cases for which x, y, and p and their derivatives are small in comparison to 1, 1, and Po respectively, we undertake the problem of determining for what range of values of the parameter B the perturbation quantities x, y, and p have an exponentially decaying behavior in time.

Introduction of definitions (26) into system (24), use of the above-mentioned relation between Λ , L, X_o , Y_o , and P_o , and the neglect of powers and crossproducts of perturbation terms as quantities of higher order, yields a corresponding set of linear equations

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$$\frac{\partial^2 p}{\partial \theta^2} + f_2(\theta) \frac{\partial p}{\partial \theta} + f_3(\theta) p + f_4(\theta) \frac{\partial p}{\partial T} =$$

$$= f_5(\theta) \frac{dx}{dT} + f_6(\theta) \frac{dy}{dT} + f_7(\theta) x + f_8(\theta) y,$$
(27,a)

$$\frac{d^2x}{dT^2} = B \oint p \sin \theta \ d\theta, \qquad (27,b)$$

$$\frac{d^2y}{dT^2} \approx B \oint p \cos \theta \ d\theta, \qquad (27,c)$$

where

$$f_2(\theta) = 2 \frac{P_0'}{P_0} + 3 \frac{H_0'}{H_0} - \frac{\Lambda}{P_0 H_0^2}$$
 (28,a)

$$f_3(\theta) = \frac{\Delta P_o'}{P_o^2 H_o^2} - \left(\frac{P_o'}{P_o}\right)^2, \qquad (28,b)$$

$$f_4(\theta) = -\frac{\Lambda}{P_0 H_0^2}, \qquad (28,c)$$

$$f_5(\theta) = \frac{\Lambda \sin \theta}{H_0^3}$$
, (28,d)

$$f_6(\theta) = \frac{\wedge \cos \theta}{H_0^3}, \qquad (28,e)$$

$$f_{7}(\theta) = \left\{ -\frac{2\Lambda P_{o}'}{P_{o}H_{o}^{3}} + \frac{3H_{o}'P_{o}'}{H_{o}^{2}} - \frac{3\Delta H_{o}'}{H_{o}^{4}} \right\} \sin \theta + \left\{ -\frac{\Lambda}{H_{o}^{3}} - \frac{3P_{o}'}{H_{o}} \right\} \cos \theta,$$
(28,f)

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$$f_{8}(\theta) = \left\{ -\frac{2\Lambda P_{o}'}{P_{o}H_{o}^{3}} + \frac{3H_{o}'P_{o}'}{H_{o}^{2}} - \frac{3\Lambda H_{o}'}{H_{o}^{4}} \right\} \cos \theta + \left\{ \frac{\Lambda}{H_{o}^{3}} - \frac{3P_{o}'}{H_{o}} \right\} \sin \theta,$$
(28,g)

where a prime denotes differentiation with respect to θ .

The system of governing equations is now linear and the stability threshold can be determined by one of the well known standard methods such as the Routh-Hurwitz criterion.

2. Determination of the Stability Threshold

Taking the time Laplace transform as defined by

$$\tilde{Q}(\theta, s) = \int_{0}^{\infty} Q(\theta, T) e^{-sT} dT$$
 (29)

of equations (27), we obtain

$$\frac{\partial^{2} \mathbf{p}}{\partial \theta^{2}} + \mathbf{f}_{2} (\theta) \frac{\partial \mathbf{p}}{\partial \theta} + [\mathbf{f}_{3} (\theta) + \mathbf{s} \mathbf{f}_{4} (\theta)] \mathbf{p} =$$

$$= [\mathbf{s} \mathbf{f}_{5} (\theta) + \mathbf{f}_{7} (\theta)] \mathbf{x}(\mathbf{s}) + [\mathbf{s} \mathbf{f}_{6} (\theta) + \mathbf{f}_{8} (\theta)] \mathbf{y}(\mathbf{s}),$$
(30,a)

$$s^2 \hat{x} = B \oint \hat{p} \sin \theta \, d\theta, \tag{30,b}$$

$$s^2\bar{y} = B \oint \bar{p} \cos \theta \ d\theta. \tag{30,c}$$

The solution of system (30) is subject to the condition that $\bar{p}(\theta, s)$ be periodic with period 2π , or

$$\tilde{p}(\theta, s) = \tilde{p}(\theta + 2\pi, s). \tag{31}$$

Since the coefficients f_i (θ), $i=2,\ldots,8$ of equation (30,a) are periodic with period 2π , condition (31) reduces to

$$\bar{p}(\mathbf{a},\mathbf{s}) = \bar{p}(\mathbf{a} + 2\pi,\mathbf{s}) \tag{32,a}$$

$$\frac{\partial \tilde{p}}{\partial \theta} \bigg|_{\theta = 0} = \frac{\partial \tilde{p}}{\partial \theta} \bigg|_{\theta = 0 + 2\pi}$$
 (32,b)

where a is an arbitrary number which will be chosen to be zero. Therefore, the conditions to be associated with system (30) are

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$$\begin{cases} \tilde{p}(\theta, s) = \tilde{p}(2\pi, s) \\ \frac{\partial \tilde{p}}{\partial s} = \frac{\partial \tilde{p}}{\partial s} \end{cases}$$
(33, s)

Since \bar{x} and \bar{y} are independent of θ , the solution of equation (30, a) is of the form

$$\bar{p}(\theta,s) = S(\theta,s) \bar{x}(s) + Q(\theta,s) y(s). \tag{34}$$

Substitution of (34) into (30,b) and (30,c) will produce a system of two equations in \bar{x} and \bar{y} , the determinant of the coefficients of which equated to zero is the so-called "characteristic" equation of the system.

$$\begin{cases} A_{11} \ddot{x} + A_{12} \ddot{y} = 0 \\ A_{21} \ddot{x} + A_{22} \ddot{y} = 0 \end{cases}$$
 (35)

$$\begin{vmatrix} A_{11} & A_{12} \\ A_{21} & A_{22} \end{vmatrix} = 0$$
 "characteristic equation" (36)

The sign of the real part of the zeroes of equation (36) indicates a decaying or growing exponential response of the system to a perturbation from equilibrium. Therefore, a negative real part denotes stability and a positive real part denotes instability and, in principle, the problem is solved.

Two difficulties arise in the practical execution of this scheme; on one hand, the coefficients f_i (θ), $i=2,\ldots,8$ are not known analytically but only numerically, and, on the other hand, the general form of the solution of an equation of the type of (30,a) is not known analytically but for a few particular cases. Both of these facts make it impossible to obtain analytical expressions for $S(\theta,s)$ and $Q(\theta,s)$.

As a consequence the dependence of S and Q on a cannot be kept explicit and the problem must be solved by trial and error. In order to simplify and reduce the volume of computations, and since the determination of the instability threshold, rather than of the actual response is the object of this analysis, only values of s on the imaginary axis are used. We may thus assume a value of zero for the real part of "s" and determine by trial-and-error the value of its imaginary part which will allow a single value of the dynamical parameter "B" to satisfy both the real and imaginary components of the characteristic equation. The following procedure is adopted:

- a) Assign a value of $s = i\omega$ and solve equation (30,a) with conditions (33).
- b) Obtain the characteristic equation, and solve for the values of the parameter B which are the zeroes of its real and imaginary parts. Check if the same value of B satisfies both real and imaginary parts. If not, go to a new guess of s.

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c) When a solution is found, and B is the threshold value of the dynamical parameter, ω is the corresponding dimensionless frequency.

The actual solution is derived from the following manipulations.

Substituting expression (34) for p into equation (30,a) and separating the coefficients of x and y, we have

$$S'' + f_2 S' + (f_3 + * f_4) S = * f_5 + f_7$$
 (37,a)

$$Q'' + f_2 Q' + (f_3 + a f_4) Q = a f_6 + f_8$$
 (37,b)

Now let

$$S = i\omega \tag{38}$$

$$S = S_{R} + i S_{V} \tag{39,a}$$

$$Q_{E} = Q_{B} + i Q_{N}$$
 (39,b)

and separate real from imaginary components. System (37) then becomes

$$(S_R'' + f_2 S_R' + f_3 S_R - \omega f_4 S_N = f_7)$$
 (40,a)

$$\begin{cases} S_{N}'' + f_{2} S_{N}' + f_{3} S_{N} + \omega f_{4} S_{R} = \omega f_{5} \end{cases}$$
 (40,b)

$$(Q_{R}'' + f_{2} Q_{R}' + f_{3} Q_{R} - \omega f_{4} Q_{I} = f_{8}$$
(41,a)

$$\begin{cases} Q_{R}'' + f_{2} Q_{R}' + f_{3} Q_{R} - \omega f_{4} Q_{N} = f_{8} \\ Q_{N}'' + f_{2} Q_{N}' + f_{3} Q_{N} + \omega f_{4} Q_{R} = \omega f_{6} \end{cases}$$
(41,a)

The conditions on the solution of these equations are

$$\int S_{\mathbf{R}}(0) = S_{\mathbf{R}}(2\pi) \tag{42,a}$$

$$S_{R}'(0) = S_{R}'(2\pi) \tag{42,b}$$

$$\int S_{N}(0) = S_{N}(2\pi) \tag{42,c}$$

$$S_{N}'(0) = S_{N}'(2\pi),$$
 (42,d)

$$/Q_{\mathbf{R}}(0) = Q_{\mathbf{R}}(2\pi) \tag{43,a}$$

$$Q_{H}'(0) = Q_{H}'(2\pi)$$

$$Q_{H}(0) = Q_{H}(2\pi)$$
(43,b)
$$(43,c)$$

$$Q_{N}(0) = Q_{N}(2\pi) \tag{43,c}$$

$$Q_{\mathbf{h}}'(0) \approx Q_{\mathbf{h}}'(2\pi) \tag{43.d}$$

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Several methods of solution were tried for equations (40 through 43,d). A discussion of these methods can be carried out for any system of the type

$$\int z''(x) + p(x)z'(x) + q(x)z(x) = r(x)$$
 (44,a)

$$z(a) - z(b) = 0$$
 (44,b)

$$z'(a) - z'(b) = 0$$
 (44,c)

The solution of system (44) is unique because the corresponding homogeneous system

$$\begin{cases} z'' + pz' + qz = 0 \\ z(a) - z(b) = 0 \\ z'(a) - z'(b) = 0 \end{cases}$$

is "incomplete" and admits no non-trivial solution unless p or q contain a free parameter which is free to assume eigenvalues.

One well known method of solution of system (44) consists of obtaining two independent solutions of the homogeneous part of eq. (44,a) by solving the following system numerically:

$$\begin{cases} z_1'' + pz_1' + qz_1 = 0 \\ z_1(a) = 0 \\ z_1'(a) = 1 \end{cases}$$
(45)

and

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$$\begin{cases} z_2'' + pz_2' + qz_2 = 0 \\ z_2(a) = 0 \\ z_2'(a) = 1 \end{cases}$$
(46)

Then the solution of [44a] is:

$$z = Az_1 + Bz_2 - z_1 \int_0^x \frac{z_2 r(x)}{W(x)} dx + z_2 \int_0^x \frac{z_1 r(x)}{W(x)} dx$$
 (47)

where A, B are constants

and W(x) is the Wronskian of z₁ and z₂.

A and B are determined by using (44,b) and (44,c). A stable "self-starting" method such as that of Runge-Kutta-Gill [31] can be used for the solution of systems (45) and (46) but losses of accuracy in the numerical process can arise due to the fact that z_1 , and z_2 , have rather violent exponential behavior and assume values which span a range of $10^6 - 10^7$. When this "explosion" happens, it is very difficult to apply the boundary conditions and retain more than one or two significant figures. This inconvenience was actually encountered, since the problem was initially programmed according to this scheme. Attempts to improve the accuracy were frustrated especially in cases involving large values of Λ and ϵ .

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A second method consists of solving system (44) by numerical relaxation or by adding a time derivative such as would be met in a diffusion equation and numerically develop an asymptotic solution. This method was also actually tried with very little success. The basic reason is the following: On one hand, the problem has "cyclic" boundary conditions only, therefore, there exists no a priori knowledge of the general level of the numerical values of the solution. On the other hand, due to the absence of actual boundaries where the values of dependent variable or its derivative are fixed, the numerical relaxation or diffusion process possesses very little internal damping so that it is very difficult to control numerical stability. As a consequence, extremely small "steps" are required to preserve numerical stability with consequently very long computation times to close the wide gap between inaccurate "starting guesses" and the final solution.

A third method was then developed. It consists of performing the following steps:

a) Solve the two problems

$$\begin{cases} z_{I}'' + pz_{I}' + qz_{I} = 0 \\ z_{I}(a) = M \\ z_{I}(b) = M \end{cases}$$
(48)

and

$$\begin{cases} z_{II}'' + pz_{II}' + qz_{II} = r \\ z_{II}(a) = M \\ z_{II}(b) = M \end{cases}$$
(49)

where M is an arbitrary number.

b) Form

$$z = z_{II} + Cz_{I}, \qquad (50)$$

and impose condition (44,c)

$$z'(a) = z'(b)$$

to determine C.

We have

$$C = \frac{z_{II}'(b) - z_{II}'(a)}{z'(a) - z'(b)}$$
 (51)

Then, since condition (44,b) is satisfied by z_{I} , z_{II} , and any linear combination of the two and since z as defined in equation (50) satisfies (44,a), we can say that

$$z(x) = z_{II}(x) + \frac{z_{II}'(b) - z_{II}'(a)}{z_{I}'(a) - z_{I}'(b)} z_{I}(x)$$
 (52)

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is the solution of system (44). Due to the fact that the solution of system (44) is unique the final result is independent of the choice of M as it can also be easily shown by direct substitution.

This method has been found to present several advantages over the previous two. In contrast with the first method, it does not let the solutions assume values which are too extraneous to the problem because the "two point" fictitious boundary conditions satisfied by $\mathbf{z_I}$ and $\mathbf{z_{II}}$ more closely represent the physical situation than those of systems (45) and (46). Moreover, it involves the least amount of computations and no numerical stability problem. Indeed, problems of the type of systems (48) or (49) can be numerically solved in the following way:

Divide the interval a-b of interest in N + 1 equal sub-intervals and write the differential equations at each of the N points dividing the intervals. Replace the dependent function and its derivatives by finite difference approximations; the simplest, and, most often, sufficiently accurate of these approximations are obtained with the so-called "threepoint central difference" formulae, according to which

$$z'(x_i) \sim \frac{z(x_{i+1}) - z(x_{i-1})}{2(b-a)/N}$$
 (53)

$$z''(x_i) \simeq \frac{z(x_{i+1}) - 2z(x_i) + z(x_{i-1})}{(b-a)^2/N^2}$$
 (54)

The solution gives rise to N linear algebraic equations in N unknowns

Here the R,'s are known.

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A matrix such as that of the coefficients of equations (55) is called "Tridiagonal" and any algebraic system of N equations with tridiagonal matrix can be easily solved by 3N explicit equation, in one unknown each. It is evident, then, that no numerical stability problem is encountered because no iterations are necessary, and that no error due to truncation of an asymptotic process ensues.

In the particular case under consideration, we are not dealing with one equation, but with two systems of two equations (system (40) and (41), with conditions (42) and (43)); however, no additional difficulty in principle is encountered. Indeed the algebraic equations resulting from reducing the equations from differential to finite difference form are of the type

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$$a_i x_{i+1} + b_i x_i + c_i x_{i+1} + d_i y_i = e_i$$

$$f_i y_{i+1} + g_i y_i + h_i y_{i+1} + i_i x_i = j_i$$
(56)

where x_0 , y_0 , x_{N+1} , y_{N+1} , are known.

The recurrence scheme which can be shown to lead to the solution of (56) is the following:

a) Let
$$A_1 = B_1 = D_1 = E_1 = 0$$

and $C_1 = x_0$; $F_1 = y_0$

b) Use the recurrence relations

$$A_{i+1} = \frac{-Y_i c_i}{W_i Y_i - X_i Z_i}; \quad C_{i+1} = \frac{R_i Y_i - Z_i S_i}{W_i Y_i - X_i Z_i}; \quad E_{i+1} = \frac{-W_i h_i}{W_i Y_i - X_i Z_i};$$

$$B_{i+1} = \frac{Z_i h_i}{W_i Y_i - X_i Z_i}; \quad D_{i+1} = \frac{X_i c_i}{W_i Y_i - X_i Z_i}; \quad F_{i+1} = \frac{W_i S_i - R_i X_i}{W_i Y_i - X_i Z_i}; \quad (57)$$

for

$$i = 1 \rightarrow N$$

where

$$W_i = b_i + a_i A_i$$

$$Z_i = d_i + a_i B_i$$

$$R_i = e_i - a_i C_i$$

$$X_i = i_i + f_i D_i$$

$$Y_i = g_i + f_i E_i$$

$$S_i = j_i - f_i F_i$$
 (58)

c) Then the desired solutions are given by the recurrence relations

$$\begin{cases} x_{i} = A_{i+1} x_{i+1} + B_{i+1} y_{i+1} + C_{i+1} \\ y_{i} = D_{i+1} x_{i+1} + E_{i+1} y_{i+1} + F_{i+1} \\ i = N \rightarrow 1 \end{cases}$$
(59)

which is started using the knowledge of x_{N+1} and y_{N+1}. Proof of the validity of this solution

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is given in Appendix 3. The method of solution for systems with simple tridiagonal matrices can be obtained from this procedure as a particular case.

At this point the solutions for $S_{R,N}$ and $Q_{R,N}$ (and therefore for \tilde{P}) are available, and we can substitute in equations (30,b) and (30,c) to obtain the characteristic equation.

Define:

$$\oint S_{R,N} \left\{ \frac{\sin \theta}{\cos \theta} \right\} d\theta = \left\{ \frac{I_{R,N}}{J_{R,N}} \right\},$$
(60, a)

$$\oint Q_{R,N} \left\{ \frac{\sin \theta}{\cos \theta} \right\} d\theta = \left\{ \frac{K_{R,N}}{L_{R,N}} \right\}.$$
(60,b)

The imaginary and real part of the characteristic equation are:

$$(I_R L_N - K_R J_N + I_N L_R - K_N J_R) \frac{B}{\omega^2} + (I_N + I_N) = 0$$
 (61, a)

$$(I_R L_R - I_N L_N - K_R J_R + K_N J_N) \left(\frac{B}{\omega^2}\right)^2 + (I_R + L_R) \frac{B}{\omega^2} + 1 = 0.$$
 (61,b)

For one particular case it is possible to carry out the solution analytically. This is the case of an unloaded bearing, for which L = 0, and correspondingly,

$$\epsilon_0 = 0$$
; $P_0(\theta) = 1$.

Then equations (40) and (41) become

$$\begin{cases} S_{R}'' - \Lambda S_{R}' + \omega \Lambda S_{N} = \Lambda \cos \theta \\ S_{N}'' - \Lambda S_{N}' - \omega \Lambda S_{R} = \omega \Lambda \sin \theta \end{cases}$$
 (62)

$$\begin{cases}
Q_{R}'' - \Lambda Q_{R}' + \omega \Lambda Q_{N} = -\Lambda \sin \theta \\
Q_{R}'' - \Lambda Q_{R}' - \omega \Lambda Q_{N} = \omega \Lambda \cos \theta
\end{cases}$$
(63)

with boundary conditions (42) and (43). These equations can be solved analytically and yield

$$S_{R} = A \cos \theta + B \sin \theta$$

$$S_{N} = C \cos \theta + D \sin \theta$$
(64)

$$Q_{R} = B \cos \theta - A \sin \theta$$

$$Q_{L} = D \cos \theta - C \sin \theta$$
(65)

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where

$$A = \wedge [\wedge^2 (\omega^2 - 1) - 1] / Den.$$

$$B = -\Lambda^2 [\Lambda^2 (1 - \omega^2)^2 + (1 + \omega^2)] / Den,$$

$$C = 2\omega \wedge^2/Den$$
.

$$D = \omega \wedge [\wedge^2 (1 - \omega^2) - 1] / Den,$$

Den =
$$(1 + \Lambda^2)^2 + \omega^2 \Lambda^2 [2 (1 - \Lambda^2) + \omega^2 \Lambda^2]$$
.

Evaluation and solution of the characteristic equation give the following results:

a) root of (61, a)

$$\frac{B_a \pi}{c^2} = -\frac{D \cdot Den}{B \cdot D + A \cdot C}$$
 (66)

b) roots of (61,b)

$$B_{b1} \frac{\pi}{\omega^2} = Den \frac{-B \pm \sqrt{D^2 - A^2 + C^2}}{B^2 - D^2 + A^2 - C^2}$$
(67,a)

3. Presentation and Discussion of Results

Because of the need for accurate steady state solutions, it was chosen to evaluate the stability threshold for all the solutions presented by Elrod and Burgdorfer [10]. The pressure distributions are available as functions discretized at 60 points and with an accuracy of six significant figures. The Univac I Computer CIO Program is still available at The Franklin Institute if runs for different parameters or more accuracy are required.

Let us define now

$$\nu = \frac{K}{p_e e} \frac{\sqrt{1 - \epsilon^2}}{\Lambda}$$
 (68)

where "K" is the value of the product PH at a stationary point for the pressure, and

$$\epsilon = \sqrt{X^2 + Y^2} =$$
 eccentricity ratio

Any two of the four parameters ν , \wedge , ϵ , L completely define the problem. A list of the computed cases is shown in Table 1. For each run a set of ω 's from 0.0 to 2.0 was tried and results were plotted as shown by Figures 8 and 9. Intermediate results such as the functions of S_R , S_N , Q_R , Q_N were printed out and plotted. An example is shown by Figure 7. It can be seen that the functions are cyclic as required by the boundary conditions thus confirming the validity of the adopted methods.

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Figure 10 contains a plot of the three roots (66), (67,a), (67,b). It is impossible to distinguish them from the ones obtained by the numerical procedure. From this figure it is also evident that the only points at which B_a meets any of the other two roots is at $\omega=1$ and with a threshold value of the stability parameter equal to infinity. This is then a proof of the fact that at least in the small, unloaded bearings of infinite length are always unstable.

The complete results are presented as plotted in five different manners in Figures 2 through 6 and listed in Table 1a. Figure 2 presents the value of the parameter B at the threshold of instability which is associated with every computed point on a plot of $C_L = (2L) \text{ vs } \wedge$ with lines of constant ν and ϵ_o . Figure 3 contains lines of constant ϵ_o , in a plot of \wedge vs. $\omega_1^* = \sqrt{4/(LB)}$ and reproduces some of Cheng's [5] results. Figure 5 presents the results as plotted for ω_1^* vs. C*, where

$$\omega^{p} = \left(\frac{4}{R^{2}}\right)^{0.2} = \frac{3}{2} \left(\frac{\mu M^{2}}{P_{0}^{3}}\right)^{0.2} \cdot \Omega$$
 (69)

$$C^{\bullet} = \left(\frac{2}{B \wedge^{2}}\right)^{0.2} = M \left(\frac{P_{a}}{72\mu^{2}}\right)^{0.2} \cdot \frac{C}{R}$$
 (70)

The parameters ω^* and C^* , suggested by Rentzepis and Sternlicht, are physically very meaningful because they separate the effects of running speed and clearance. In this figure a comparison with sample Rentzepis and Sternlicht results is made. Figure 6 presents a comparison with some sample threshold values obtained by Ausman. The parameters used are Δ , ϵ_{α} , and

$$\Omega_{\mathbf{a}} = \frac{\mathbf{M} \cdot \Omega^2}{2\pi \mathbf{R} \, \mathbf{p}_{\mathbf{a}}} = \frac{2}{\pi \, \mathbf{B}} \tag{71}$$

Strictly speaking, conclusions as to on which side of the stability threshold the stability region is located cannot be reached by the results of the small perturbation analysis, as so far described, but can actually be obtained several ways. First, practical experience shows that higher rotational speeds, larger clearance to diameter ratios, and larger masses, are all unstabilizing factors, thus leading to the conclusion that values of B between zero and the threshold correspond to instability. Second, it would be possible to obtain a solution for a value of "s" close to one of the computed intersections of the roots of the characteristic equation with the imaginary axis and observe the sign of the real part of s in conjunction with the variation of the value of the stability parameter B. In such a case it should be that a decreased value of B corresponds to a positive real part of "s". Third, the evaluation of the finite response orbit by direct integration, which is presented in section V of this work, can provide the answer by evaluating the journal orbit corresponding to values of B on either side of the threshold.

IV. FINITE SHAFT ORBIT EVALUATION

1. Finite Difference Form of Pertinent Equations.

This approach consists of taking the chosen set of governing equations, assuming that all functions involved are "well behaved" and smooth, and replacing the continuous character of the functions over the intervals of interest by their values at discrete points. The additional approximation of replacing derivatives at each point by algebraic combinations of the values of the functions at neighboring points reduces the problem from differential to algebraic. A set of integro-differential equations can be discretized by means of various techniques leading to more or less convenient algebraic schemes of solution. The choice of a technique is based mainly on three considerations: computation time, accuracy, and numerical stability. The last of these should not be confused with the stability of the system represented by the equations in question, but consists of a phenomenon which directly results from the discretization of the problem. Therefore, it does not exist in the differential system. Indeed the representation of a function by values at a finite number of points can only . adequately represent harmonics whose wave-length is large in comparison to the point spacing. All higher harmonics are actually destroyed and replaced by a random distribution of roundoff errors. As the function is operated upon by the system of equations in question (for example, as time goes on in a diffusion equation), the influence of the false higher harmonics leads to errors in the lower components. If the chosen process is not able to dampen out these errors, the true solution is soon obliterated and the phenomenon of numerical instability is said to have set in. Semantically, the term suggests the violently oscillating and diverging behavior of the values of the dependent variables as observed in this phenomenon. In a diffusion equation numerical instability can be generally avoided by adopting sufficiently small time steps. One can also intuitively see how a smaller size of discrete interval will increase the accuracy of the approximation. Therefore, in general, both the requirements of stability and higher accuracy can be met at the expense of longer computation time.

In writing the approximations to the derivatives of the department functions, one can achieve higher accuracy by involving more than the point itself and its two immediate neighbors. However, even with 5-point formulae, great complications are usually encountered in the treatment of the boundaries and initial conditions, as well as because of the presence of an increased number of unknowns in each equation. The treatments presented in this work are all concerned with three-point formulae.

In the integration of Reynolds' equation by numerical methods, either ψ = PH or π = PH²H² was chosen as dependent variable, for two important reasons. First both ψ (θ) and π (θ) are smoother functions than P (θ) and finite difference approximations of them lead to smaller truncation errors. Second if P (θ) is the dependent variable, Reynolds' equation requires a knowledge of $\frac{\partial H}{\partial x}$, that is to say, a knowledge of the motion of the shaft. This requirement is inconvenient since, in most cases, the motion of the shaft is the output, rather than the input, to the problem. Therefore, the two forms of Reynolds' equation of interest are

$$\frac{\partial}{\partial \theta} \left[\psi H \frac{\partial \psi}{\partial \theta} - \psi^2 \frac{\partial H}{\partial \theta} \right] = \Lambda \left[\frac{\partial \psi}{\partial \theta} + \frac{\partial \psi}{\partial \tau} \right]$$
 (72)

and

$$\frac{\partial}{\partial \theta} \left[\frac{H}{2} \frac{\partial \pi}{\partial \theta} - \pi \frac{\partial H}{\partial \theta} \right] = \frac{2 \wedge}{\sqrt{\pi}} \left[\frac{\partial \pi}{\partial \theta} + \frac{\partial \pi}{\partial \tau} \right]$$
(73)

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For the purpose of general argument let us call the dependent variable ν and divide the θ -axis in intervals $\Delta \theta$ and the T-axis in intervals $\Delta \tau$. Then any of the modes of the space-time grid can be characterized by the pair of integers (i,j) where

$$\theta = i \Delta \theta \tag{74}$$

and

$$\tau = \mathbf{j} \ \Delta \tau \tag{75}$$

Take:

5.

$$\nu (\theta, \tau) = \eta \nu_i^{j+1} + (1-\eta) \nu_i^{j}$$
 (76)

$$\frac{\partial \nu (\theta, \tau)}{\partial \theta} = \frac{\eta (\nu_{i}^{j} + 1^{+} - \nu_{i}^{j} - 1^{+}) + (1 - \eta) (\nu_{i}^{j} + 1 - \nu_{i}^{j} - 1)}{2 \wedge \theta}$$
(77)

$$\frac{\partial^{2} \nu}{\partial \theta^{2}}(\theta, \tau) = \frac{\xi \left(\nu_{i}^{j}_{+1}^{+1} - 2\nu_{i}^{j+1} + \nu_{i}^{j}_{-1}^{+1}\right) + (1 - \xi)\left(\nu_{i}^{j}_{+1} - 2\nu_{i}^{j} + \nu_{i}^{j}_{-1}\right)}{\Delta \theta^{2}}$$
(78)

$$\frac{\partial \nu}{\partial t} (\theta, \tau) = \frac{\nu_i^{j+1} - \nu_i^{j}}{\Delta \tau}$$
 (79)

In the typical case of a progressive time integration, η and ξ represent the percentage of participation of the function at time $\tau=(j+1)$. $\Delta\tau$ as compared with time $\tau=j$. $\Delta\tau$. It is to be noticed that all values of $\nu_i{}^{j}{}^{+1}$ are unknown for any i and that, therefore, if η and ξ are different from zero the finite difference equations replacing equations (72) and (73) contain three unknowns $(\nu_i{}^j{}^{+1}_{+1}, \nu_i{}^j{}^{+1}_{-1}, \nu_i{}^j{}^{-1}_{-1})$ while only for $\eta=\xi=0$ the number of unknowns is reduced to one $(\nu_i{}^j{}^{+1})$. According to the values adopted for η and ξ the following schemes are commonly used:

a) $\eta = \xi = 0$. Explicit integration.

The finite difference problem is reduced in N algebraic equations in one unknown each of which can be explicitly solved for. This is by far the simplest scheme from the computational point of view.

b) $\eta = \xi = 1$. Implicit integration.

The system now contains N non-linear algebraic equations in 3 unknowns each. The solution of such a scheme can imply serious difficulties.

c) $\eta = \xi = \frac{1}{2}$. Semi-implicit integration.

This method was first used by Crank-Nicolson [8] and possesses very attractive features which will be discussed later. However, it also involves the solution of a system of non-linear algebraic equations.

d) $\nu = 0$, $\xi = 1$. Lee's Integration. (33)

It has some of the advantages of implicit schemes and results in a linear set of N

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algebraic equations in three unknowns each.

()

Other combinations of values of η and ξ can be used with special advantages to be derived in particular cases.

As far as the equations of motion are concerned, the linearity simplifies the problem considerably.

$$\left(\frac{d^2 X}{d T^2} = R \oint P \sin \theta d\theta\right)$$
(80)

The integrals on the right-hand side can be approximated by the trapezoidal rule, for it is well known that nothing is gained in applying more complex quadrature rules to cyclic integrations unless variable intervals and weights are used. The equations of motion reduce to:

$$\Delta \dot{X} = B \cdot \Delta \theta \cdot \Delta T \cdot \sum_{i=1}^{N} P_{i}^{j} \sin (i \Delta \theta)$$
 (82,a)

$$\Delta X = \dot{X} \cdot \Delta T \tag{82,b}$$

$$\Delta \dot{\mathbf{Y}} = \mathbf{B} \cdot \Delta \mathbf{T} \cdot \Delta \theta \cdot \sum_{i=1}^{N} \mathbf{P_i}^{j} \cos (\mathbf{i} \Delta \theta)$$
 (83,a)

$$\Delta \mathbf{Y} = \dot{\mathbf{Y}} \cdot \Delta \mathbf{T} \tag{83,b}$$

The evaluation of the orbits of the shaft can then be carried out by taking a set of running conditions, such as values for \wedge , L, B, taking a set of initial conditions, such as P_i° ($i=1,\ldots,N$), X_o , Y_o , X_o , Y_o , Y_o . We use equations (82) and (83) and obtain X_2 , Y_2 , Y_2 , Y_2 ; go back to Reynolds' equation, and so on.

2. Choice of an Integration Method

A discussion of the relative merits of methods a, b, c, d has been published in May 1962 by Michael [23] of International Business Machines, San Jose, California. Pertinent considerations in the choice of a method are accuracy and stability. Let us discuss them separately.

a) Accuracy Considerations

The truncation errors connected with the integration schemes presented above are

- a) $O[(\Delta \theta)^2 + \Delta T]$.
- b) O [$(\Delta \theta)^2 + \Delta T$].
- c) $O((\Delta \theta)^2 + (\Delta T)^2)$,
- d) O $[(\Delta \theta)^2 + \Delta T]$.

We see that the error contributed by the θ -discretization is the same in all methods and can

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be reduced by using a finer grid size. As for the influence of the time step size ΔT , we see that the Crank-Nicolson method is better but that this advantage is soon lost if an increased ΔT is used, as allowed by the greater stability of this method (see section on "Stability Considerations"). Even though the order of magnitude of the error at each iteration is readily definable, it is difficult to estimate the effect of error propagation.

Some physical considerations might help in connection with this discussion. Knowing that Reynolds' equation obeys the principles of conservation of mass and since all the streamlines have been assumed to close on themselves and to be on a plane normal to the shaft axis. It is necessary that the mass content of any given axial length of bearing be conserved in time. An accumulation of error would show an effect on the mass content, since all other distributions are damped out in the diffusion process. In an infinite bearing, therefore, error propagation and accumulation can be monitored by periodic checking of the integral

$$\oint PHd\theta$$
 or $\oint \psi d\theta$

In addition, corrections can be performed by multiplying the pressure distribution by a factor which makes the mass content reassume the original value.

It is very doubtful whether considerations of accuracy alone will ever provide a strong enough argument in favor of any one of the proposed methods. Obviously, though, the choice of space step and time step size will be quite important in setting the general level of accuracy of the approximation. It will be shown later that the adopted method provides an accurate enough approximation to the exact solution.

b) Numerical Stability Considerations

The condition for numerical stability of a difference equation representing a diffusion process can be obtained by several methods. In many problems, it is very complicated to find analytically a sufficient criterion for stability which gives threshold values reasonably close to the actual ones. Then, in order not to waste computation time by following a safe, but very conservative criterion, it is convenient to proceed by trial and error. The following procedure will be followed to find a threshold value of the ratio $q = \frac{\Delta T}{(\Delta \theta)^2}$ setting the upper limit of the size of ΔT which will ensure numerical stability for $(\Delta \theta)^2$ a finite difference scheme using a space interval equal to $\Delta \theta$.

To analyze this problem, let us consider the differential equation in question as a linearized system of the type

$$\frac{\partial \psi}{\partial T} = \frac{1}{\Lambda} \left[H \psi \frac{\partial^2 \psi}{\partial \theta^2} - \psi^2 \frac{\partial^2 H}{\partial \theta^2} + H \left(\frac{\partial \psi}{\partial \theta} \right)^2 - \psi \frac{\partial \psi}{\partial \theta} \frac{\partial H}{\partial \theta} - \Lambda \frac{\partial \psi}{\partial \theta} \right]$$
(84)

Define now

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$$\mathbf{F_1} = \partial \left(\frac{\partial \psi}{\partial \mathbf{T}} \right) / \partial \psi, \tag{85.a}$$

$$\mathbf{F_2} = \partial \left(\frac{\partial \psi}{\partial \mathbf{T}} \right) / \partial \left(\frac{\partial \psi}{\partial \theta} \right) , \tag{85,b}$$

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$$F_3 = \partial \left(\frac{\partial \psi}{\partial T}\right) / \partial \left(\frac{\partial^2 \psi}{\partial \theta^2}\right) , \qquad (85,c)$$

which are evaluated somewhere in the interval in accordance with the mean value theorem. In the following F_1 , F_2 , F_3 will be regarded as constant with the justification that the solution components causing instability vary at a much greater rate than these terms. In infinite difference form we have

$$\frac{\nu_{i}^{j+1} - \nu_{i}^{j}}{\Delta T} = F_{1} \left[\eta \nu_{i}^{j+1} + (1-\eta) \nu_{i}^{j} \right] + \frac{F_{2}}{2 \Delta \theta} \left[\eta \left(\nu_{i}^{j}_{+1}^{+1} - \nu_{i}^{j}_{-1}^{+1} \right) + (1-\eta) \left(\nu_{i}^{j}_{+1} - \nu_{i}^{j}_{-i} \right) \right] + \frac{F_{3}}{\Delta \theta^{2}} \left[\xi \left(\nu_{i}^{j}_{+1}^{+1} - 2 \nu_{i}^{j} + 1 + \nu_{i}^{j}_{-1}^{+1} \right) + (1-\xi) \left(\nu_{i}^{j}_{+1} - 2 \nu_{i}^{j} + \nu_{i}^{j}_{-1} \right) \right]. \tag{86}$$

If $V_i{}^j$ is the exact solution to the set of finite difference equations (86) over the space and time grid, then the actual solution can be represented as the sum of the exact solution and the deviations $\epsilon_i{}^j$.

$$\nu_i \dot{J} = V_i \dot{J} + \epsilon_i \dot{J} \tag{87}$$

Substitution of (87) into (86) and use of the fact that V_i^j satisfies (86) exactly, yield an equation in the disturbance

$$\frac{\epsilon_{i}^{j+1} - \epsilon_{i}^{j}}{\Delta T} = F_{1} \left[\eta \quad \epsilon_{i}^{j+1} + (1 - \eta) \epsilon_{i}^{j} \right] +
+ \frac{F_{2}}{2 \Delta \theta} \left[\eta \quad (\epsilon_{i}^{j}_{1}^{+}_{1}^{1} - \epsilon_{i}^{j}_{-}_{1}^{+}_{1}^{1}) + (1 - \eta) \quad (\epsilon_{i}^{j}_{1}_{1} - \epsilon_{i}^{j}_{-}_{1}^{-}_{1}^{1}) \right] +
+ \frac{F_{3}}{\Delta \theta^{2}} \left[\xi \quad (\epsilon_{i}^{j}_{1}^{+}_{1}^{1} - 2 \epsilon_{i}^{j}_{1}^{+}_{1} + \epsilon_{i}^{j}_{-}_{1}^{+}_{1}^{1}) +
+ (1 - \xi) \quad (\epsilon_{i}^{j}_{1} + 1 - 2 \epsilon_{i}^{j}_{1}^{+} + \epsilon_{i}^{j}_{-}_{1}^{-}_{1}^{1}) \right]$$
(88)

The form of (88) is the same as that of (86) because of the fact that (86) is linear.

Equation (88) can be satisfied by

$$\epsilon (\theta, T) = \sum_{n=1}^{N} A_n e^{\mathbf{a}_n T} + \sqrt{-1} b_n \theta$$
 (89)

where every term of the series represents a solution. Substituting equation (89) into (88),

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Collecting terms and using the complex exponential definition of the functions sin $(b_n \Delta \theta)$ and cos $(b_n \Delta \theta)$, we have

$$-e^{\mathbf{a_n} \Delta \mathbf{T}} \cdot \left\{ -1 + \eta \, \mathbf{F_1} \, \Delta \mathbf{T} + \eta \, \mathbf{F_2} \, \sqrt{\mathbf{q} \, \Delta \mathbf{T}} \cdot (\sqrt{-1} \, \sin \, \mathbf{b_n} \, \Delta \theta) + 2 \notin \mathbf{F_3} \, \mathbf{q} \quad 1 - \cos \, \mathbf{b_n} \, \Delta \theta \right\} =$$

= 1 + (1 -
$$\eta$$
) F, Δ T + (1 - η) F₂ $\sqrt{q \Delta T} (\sqrt{-1} \sin b_n \Delta \theta)$ +

$$+ 2 (1 - \xi) F_3 q = 1 - \cos b_n \Delta \theta$$
 (92)

 $a_n \stackrel{\Delta T}{=}$ represents the ratio of error growth over one step ΔT and is dependent on the pertinent values of the coefficients b_n . A sufficient condition for stability is obviously that

$$\left| e^{\mathbf{a}_{n} \Delta T} \right| \leq | \tag{93}$$

OF

$$\begin{vmatrix} 1 - 4 & (1 - \xi) & F_3 & q & \sin^2 \frac{b_n \Delta \theta}{2} + O & (\Delta T) \\ \hline -1 - 4 & \xi & F_3 & q & \sin^2 \frac{b_n \Delta \theta}{2} + O & (\Delta T) \end{vmatrix} < |$$
 (94)

or

$$\begin{vmatrix} 1 - 4 & (1 - \xi) & F_3 & q \sin^2 \frac{b_n \Delta \theta}{2} \\ \hline 1 + 4 & \xi & F_3 & q \sin^2 \frac{b_n \Delta \theta}{2} \end{vmatrix} < |$$
 (95)

Referring to equation (84), we see that

$$\mathbf{F_3} = \partial \left(\frac{\partial \psi}{\partial \mathbf{T}} \right) / \partial \left(\frac{\partial^2 \psi}{\partial \theta^2} \right) = \frac{\mathbf{H} \psi}{\Lambda} \tag{96}$$

and by the physical nature of H, ψ , and Λ we know that

$$\mathbf{F_3} > \mathbf{O} \tag{97}$$

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Then:

a) For $\xi = 0$ (explicit integration)

$$-1 < 1 - 4 \frac{H \psi}{\Delta} \quad q \sin^2 \frac{b_n \Delta \theta}{2} < 1$$

OF

$$1-4\frac{H\psi}{\Lambda} q \sin^2\frac{b_n \Delta \theta}{2} > -1$$

The condition for numerical stability is

$$\frac{\Delta T}{(\Delta \theta)^2} = q < \frac{\Lambda}{2 H \psi} = \frac{\Lambda}{2 P H^2}$$
(98)

b) and d) $\xi = 1$ (implicit and Lee's Integration)

$$-1 < \frac{1}{1 + 4 F_3 q \sin^2 \frac{b_n \Delta \theta}{2}} > 1$$
 (99)

always satisfied.

c) $\xi = \frac{1}{2}$ (Crank-Nicolson Integration)

$$-1 < \frac{1 - 2 \frac{H \psi}{\Lambda} q \sin^2 \left(\frac{b_n \Delta \theta}{2}\right)}{1 + 2 \frac{H \psi}{\Lambda} q \sin^2 \left(\frac{b_n \Delta \theta}{2}\right)}$$
(100)

always satisfied.

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We conclude then that the implicit, Lee's and Crank-Nicolson integration methods are stable regardless of the relative sizes of Δ T and Δ θ whereas the explicit method must use values of Δ T limited by

$$\Delta T < \frac{(\Delta \theta)^2 \Lambda}{2 P H^2}$$

Difficulties seem to arise from the fact that this stability analysis gives a result dependent on the value of ψ which is unknown. The obtained bound on Δ T, however, is extremely useful in practice because the upper bound of ψ is either known by experience or could be calculated from the developing pressure profile and used to adjust the adopted value of Δ T.

At this point, it is important to notice that the apparent unbounded stability of methods b), c) and d) is probably not actual because, for large enough values of Δ T, most of linearizing assumptions made in this development cease to be valid. It is definitely true,

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however, that for these methods, Δ T can be allowed to assume values one or two orders of magnitude larger than those for the explicit method. Even considering the sharp contrast between the stability characteristic of explicit and implicit integration procedures, no general recommendations can be made on choice of a method without consideration of the particular problem at hand. Indeed, all implicit methods involve the solution of systems of simultaneous algebraic equations, entailing long computation times (partly overshadowing the advantages of improved stability), more complex programs (with proportionate debugging times), and the possibility of larger errors.

The solution of simultaneous algebraic equations can be very simple in a few particular cases, one of which consists of a set of linear equations with a tridiagonal matrix, mentioned in section IV. This matrix is actually encountered in the case of a slider or any one dimensional problem with two-point space boundary conditions. If the bearing is a complete cylinder, the matrix of the coefficient is tridiagonal but for the addition of the (I, N) and (N, l) elements which already greatly complicate the solution. If the system of algebraic equations is non-linear, then relaxation methods must be used with ensuing long computations and possible truncation errors.

For cases in which the fluid film equation is coupled with the dynamical equations of motion of the bearing component parts, the problem of numerical stability must be studied for the whole system. Since any possible motion of the parts is contained in the variable ψ , the numerical stability condition for the finite difference form of Reynolds' equation must still be satisfied. It is possible, however, that more stringent restrictions must be imposed on the size of the time step Δ T so that the number of points that go into describing an orbit is sufficiently large to confine the error to high order harmonics. An accurate prediction of this limiting value of ΔT is made difficult by the fact that, in the equation of motion, all points influence the orbit of the center of the shaft at the same time. It will be seen that the response of the shaft center to a general set of initial conditions is composed of two main parts: a transient with dimensionless frequencies often much larger than unity, and a smooth orbit with frequency slightly below unity. In most cases of small initial disturbances, the transient response dies out and conclusions regarding system stability can be drawn from the smooth orbit. However, the integration procedure must be stable while the transient is being felt if a valid solution is desired for the following orbit. Since the number of points necessary to describe the transient is generally rather large, it happens that values of ΔT must be used which are of the same order of magnitude as those imposed by numerical stability conditions for explicit integration methods. It is then a waste to program the lengthy Lee and Crank-Nicolson procedures if their chief advantage is not exploited over most of the work. The Crank-Nicolson method has the added disadvantage that the error involved in each step increases as the square of the time step Δ T. Michael [23] indicates that this is not a problem in the range of Δ T characteristic of the situation at hand but it is possible that his conclusions were not obtained from a general enough set of tests to be valid in all cases.

Procedures b), c) and d) bring about considerable saving in cases where the relative motion of the surfaces is imposed as a smooth and relatively slowly varying function of time, and in the particular case of no motion. Indeed, in computational experiments designed to assess the relative value of the most common integration procedures, it was found that the explicit method had approximately the same speed as a relaxation procedure for the solution of steady state pressure distribution problems, whereas the Crank-Nicolson method was in the average 50-60 times faster in number of steps and 20-25 times faster in actual computation time. A very adequate relative evaluation of these methods is presented by Michael [23]. Forsythe and Wasow [14] treat this subject in general and have some reservations about the usefulness of the Crank-Nicolson method. Because of the number of assumptions that must be made in evaluating error bonds and stability characteristics of these methods especially in non-linear cases, it is quite possible that Reynolds' equation offers a particularly favorable

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application to some method which is only of limited general value.

In conclusion, the explicit method was used in orbit calculations because of the large number of points generally necessary to describe the journal path. The Crank-Nicolson method is advised for all calculations of steady pressure distributions or cases of smooth enough motion (by being externally imposed or for cases of large external damping).

3. Description of Special Features of Numerical Procedures.

In comparison to the computation time necessary to perform the iteration of Reynolds' equation, even when as few as 30 circumferential points are used, the dynamic equations are treated in zero time for all practical purposes. Many complex features can therefore be incorporated with an insignificant sacrifice in computer time.

One obvious generalization is the consideration of an arbitrary rotating unbalance force. It has been noticed by some experimental investigators that, in the case of gas bearings working with light external loadings, a limited amount of unbalance prevents failure by half-frequency whirl. Unbalance forces, of course, can always be made large enough to cause failure. Provision for the unbalance feature is incorporated in the program.

A second special feature was incorporated for the sole purpose of shortening computation time in evaluations of the stability threshold. When the value of the stability parameter B is close to the instability threshold the rate of convergence or divergence of the journal center orbit is small. If the orbit is now perturbed by transient oscillations of higher frequency, it becomes difficult to estimate whether the case is stable or unstable before a large number of orbits have been accumulated. Since most conclusions are drawn from the behavior of the shaft after the high frequency transient subsides, a discriminating artificial damper is applied to the shaft. This device operates as a linear viscous damper and acts with a force which is proportional to the vectorial difference between the actual journal center velocity and the velocity corresponding to half-frequency circular or elliptic whirl. The artificial damper is applied at the beginning of an orbit and is taken off after a specifiable number of steps as dictated by experience. The purpose is to smooth out the high frequency transient response in as small a number of steps as possible. It could be interpreted as letting the computer find by itself a set of "smooth" initial conditions.

The orbit programs are all versatile enough to accept changes of physical and running parameters while in orbit, thus being able to follow an acceleration procedure such as at "start-up" or a load variation in time.

Numerical instability detectors and automatic time step changes are also incorporated.

Some of the outputs are included in this paper. The pressure distributions are obtained only at intervals of time which are specified by the input. This selection is made in order to eliminate wasteful output time, but the possibility of following the pressure history is left. This feature is particularly important in connection with the assessment of the relative value and range of application of approximate theories. For example, the question of the relative size of the term H $\frac{\partial P}{\partial T}$ with respect to $\frac{\partial P}{\partial T}$ and other terms in Reynolds' equation can be settled by direct computation from the values of the pressure at every point of the θ , T grid.

4. Presentation and Discussion of Results.

The whirl problem in cylincrical journal bearings was attacked in steps in order to acquire familiarity with available numerical techniques and develop and debug any new methods that might become necessary. The first problem solved was the case of the flat slider of infinite lateral extent with compressible lubrication. The geometry under consideration is shown in Fig. 11. This problem can be solved exactly by analytical methods and can provide an instructive check on the accuracy of the numerical techniques.

For this case, at steady state, Reynolds' equation is

$$\frac{d}{d\theta}\left(PH^3\frac{dP}{d\theta}\right) = \wedge \frac{d(PH)}{d\theta}$$
(101)

with $\theta = \beta + \alpha H$ (straight line) and can be solved by the following procedure:

let ψ = P H and integrate once

$$\psi H^2 \frac{d (\psi/H)}{d \theta} = \wedge \psi + const.$$
 (102)

or, since $d\theta = adH$

$$\wedge \alpha \psi + \psi^2 + C = \psi H \frac{d \psi}{d H}, \tag{103}$$

This equation can be separated as

$$\frac{\psi d \psi}{C + \wedge \alpha \psi + \psi^2} = \frac{d H}{H}; \tag{104}$$

Now let $- \wedge \alpha = q_1 + q_2$,

and
$$C = q_1 \cdot q_2$$

Then:

$$\frac{\psi}{C + \wedge \alpha \psi + \psi^2} = \frac{1}{(q_1 - q_2)} \left[\frac{\psi}{\psi - q_1} - \frac{\psi}{\psi - q_2} \right]$$
(105)

Integration of (104) yields:

$$\frac{\left| \psi - q_1 \right|^{q_1}}{\left| \psi - q_2 \right|^{q_2}} = E_H (q_1 - q_2)$$
 (106)

where E, q_1 , and q_2 can be found from the conditions

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P leading edge = 1

P trailing edge = 1

$$q_1 + q_2 = - \wedge \alpha \tag{107}$$

Figures 12 and 13 show results of computations for two slider bearing cases. These calculations were made first by desk calculator, and later with the help of an IBM 650 computer. The initial pressure distribution was taken to be ambient throughout so that this situation resembles the problem of a suddenly accelerated wall. Besides the steady-state results and the exact solution, Figures 12 and 13 present pressure distribution curves at intermediate values of time corresponding to explicit integration. It should be noticed that high accuracy can be obtained by this procedure, but at the expense of a very large number of steps (in the neighborhood of 150-200 to reduce the truncation error to a fraction of 10^{-3}). The Crank-Nicolson method applied to the same cases achieves the same results in approximately 10 steps. Figure 12 also shows results obtained by Gross [16] by relaxation methods. This plot was drawn taking points from graphical data, so that the apparent slight discrepancy between Gross' results and the exact solution might be due to reading errors, rather than high truncation values. It is remarkable, though, that the computing times quoted by Gross as necessary for relaxation solutions are commensurate with explicit integration times.

After the successful completion of many slider-bearing runs, the complete journal-bearing dynamic problem was programmed for a Univac I computer at the Franklin Institute. The first successful set of orbits were obtained with programs employing P, PH, and PH²as independent variables. It was learned that the use of P was definitely detrimental to the accuracy of the solution, especially when high values of the running parameter \(^\) were involved. With an average speed of 5 seconds per time step it soon became a problem to keep computer time down to reasonable levels. Indeed, it had been hoped that fifteen time steps would suffice to describe one half-frequency orbit since at the time there was no published evidence on the existence of high frequency transients. It became then necessary to evaluate approximately 200 points per half-frequency orbit. Moreover, because of the very limited fast memory capacity of the Univac I computer, no more sophisticated integration methods could be used.

Fortunately then, the Bureau of Ships, U. S. Navy Department made available some time on their Remington Rand LARC and IBM 7090 high-speed computers at the David Taylor Model Basin in Washington. The LARC was chosen first, but the program had to be written in machine language, since no working pseudo-code was available at the time. Consequent debugging difficulties discouraged further use of that machine.

All subsequent work was conducted on the IBM 7090. The FORTRAN pseudo-code connected with the very efficient Bell system BE-SYS-3 and the very helpful staff of the Applied Mathematics Laboratory of D.T.M.B. made programming, debugging, and running very simple and expeditious. The remarkably high internal speed of this modern computer (access time of 2.4 microseconds, floating add time 14.4 microseconds) made possible an increase in integration frequency to 1600-2000 steps/minute for a 30 point space grid. Thus, seven or eight half-frequency orbits can be obtained in one minute; this is generally sufficient to decide the stability of a case.

A very useful feature of the D.T.M.B. facility is the availability of a General Dynamics CHARACTRON which can be programmed automatically by the IBM 7090 to plot any array of X-Y pairs on a cathode-ray tube and issue a microfilm photograph of it. This eliminated most of the cumbersome hand plotting that was previously necessary.

The first check on the 7090 program was provided by a duplication of Univac results. The only existing differences consisted of machine round-off errors which are due to the fact

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that the actual 7090 word length is one digit shorten, and that the Univer program was written in fixed point.

One of the interesting results obtained with the shaft position held fixed was the slight overshoot of the pressure distribution over and under the steady state pressure profile. This behavior is shown in Figure 14 and seems to be dependent on the running parameter \wedge . Namely high values of \wedge will correspond to more ample and prolonged oscillations. Figure 14 represents pressure profiles at equally spaced time intervals. Since each time interval corresponds to 100 steps, it can be seen once again that the explicit method is rather inefficient in obtaining steady state results.

One of the most important tests to perform on the finite-orbit technique is to examine if two different values of the time-step size ΔT , both such as to ensure numerical stability, produce the same orbit under the same initial and running conditions. This is clearly shown in tabulations and orbit plots of Figures 15 through 20. Figure 19 contains 100 X-Y pairs for a bearing running under the conditions of Run 13 and with

B = .45

 $\Delta T = .026$

started from the steady state position of $\chi_0 = .1563$, $Y_0 = .57928$ and with

 $\dot{\mathbf{X}}_{0} = .01$

 $\dot{\mathbf{Y}}_{\mathbf{a}} = .01$

The listing of every step on Figure 19 corresponds to every second step on Figure 20 which is for the same case with $\Delta T=.013$. It can be seen that agreement to approximately five figures is attained. Figures 17 and 18 show the same results for the pressure profiles, although data for exactly double the number of steps are not available. Other pieces of evidence to the same extent are available for examination in the A2049 file of The Franklin Institute.

Another important verification of the validity of the finite orbit program is furnished by the agreement between steady-state positions and pressure profiles obtained by Elrod and Burgdorfer [10] and the values resulting from the settling of the shaft center at an equilibrium point in stable cases. The validity of this argument is particularly evident when one notices that Elrod and Burgdorfer obtained their results by imposing the geometrical configuration and obtained the load magnitude, \wedge , and mass content as results, whereas the orbit program imposes the load, \wedge , and the mass content and finds a geometrical configuration corresponding to them. Thus the two methods are completely independent.

Choosing as a sample comparison Elrod and Burgdorfer's case of

 $\nu = 0.5$

 $\epsilon = 0.6$

and the corresponding orbit program for

∧ = 1.460

L = 1.9934

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we obtain the values of Table II for ψ = PH distributions at equilibrium. Elrod and Burgdorfer use sets of points which are evenly spaced in the distorted spatial variable β related to θ by

$$\cos \theta = \frac{\epsilon - \cos \beta}{\epsilon \cos \beta - 1} \tag{108}$$

Therefore, a direct numerical comparison of the two distributions is not possible without interpolation. Figure 21 contains the two plots of those distributions and shows conclusively excellent agreement. The orbit which approaches this equilibrium point is shown in Figure 22. It should be pointed out now that in all CHARACTRON-plotted orbits only one out of every four X-Y pairs is registered and a straight line drawn between consecutive points. As a result some orbits appear to be less smooth than they are actually produced by the computer integration.

The foregoing proofs of accuracy of the numerical procedure are deemed to have sufficiently established the validity of the results which are hereinafter discussed.

Concerning the general behavior of the solutions - it was previously mentioned that, for values of the stability parameter above the critical (stable), the response is composed of two simultaneous parts: a rather smooth precession in the same direction as the rotation of the journal at a frequency slightly below $\Omega/2$ and a higher frequency component. The frequency of the overriding component is directly related to the value of B. Indeed, there is evidence to show that, at least for cases far from the instability threshold, the overriding frequency increases proportionately to the square root of B. Instability sets in when the value of B is low enough to give rise to overriding components, the frequency of which is commensurate with $\Omega/2$. It would then appear as though the actual bearing response is the overriding oscillation with its frequency and damping characteristics directly controlled by the film parameters, while the half-frequency component is a pseudo-natural frequency to which the bearing cannot react. Then, when the bearing-response frequency is of the order of $\Omega/2$, the resonance is excited and divergence occurs. For unstable cases, the rate of divergence is also controlled by the value of B and the half frequency component disappears. Therefore, frequencies much below $\Omega/2$ are possible in a bearing, although it is very difficult to obtain experimental evidence of them - probably due to the fact that the rate of divergence is so rapid that failure would always ensue.

If this model is accepted for the phenomenon of self-excited instability, a parallel can be drawn with the commonly known case of "oil whip". This term refers to the resonance of the elastic response frequency of a shaft with the half frequency component of complete oil journal bearings.

This interpretation would then attribute the overriding response to the "squeeze-film" effect due to the trapping of gas between the moving shaft and the bearing. It can be easily visualized that trapped gas gives rise to an elastic restoring force which, coupled with the mass of journal through the parameter B, has a characteristic response frequency. Trapping, however, is not complete and escaping gas produced the viscous shear damping that slowly eliminates the overriding response. In long journal bearings gas can escape only in the circumferential direction whereas more and more axial flow is possible as the bearing length decreases. This justifies the high level of damping of short journal bearings.

The effect of load can also be justified by means of this interpretation. Indeed, keeping \land constant and increasing the load L causes an increase of eccentricity ratio, thus

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magnifying the elastic to damping ratio of the squeeze-film effect. Thus, for any given value of B, the film response frequency is higher and the threshold of instability occurs at a lower value of B. In fact, load is seen to have a stabilizing influence, all other parameters being kept the same.

The damping characteristics of the film show a dependence on the bearing parameter \wedge . Namely, high values of \wedge give rise to smaller damping with consequent prolonged duration of the transient responses.

Many other bearing response characteristics might be derived from examination of the orbit program results. Much material is already available at The Franklin Institute for anyone interested in further studies, and plans have been made to exploit extensively the orbit program within the same O.N.R. contract that is responsible for its creation. Here we shall discuss results of the finite orbit program which are pertinent to the definition of the stability region of infinite gas bearing, so that a check may be provided to the conclusions derived from the small perturbation approach of Section IV.

A set of nine cases was run corresponding to Runs 7, 8, 12, 13, 16, 17, 18, 19, 20. These are in excellent agreement with the small perturbation results. Perhaps the term "excellent agreement" should be qualified. Indeed, several factors contribute to some uncertainty in the determination of the threshold of instability by means of the finite orbit program. First, for values of B close to the threshold the rate of convergence or divergence is so low that increasingly higher numbers of orbits are necessary to interpret each case as the threshold is second, the threshold value of B is not unique since the size of the initial disturbance has an effect on the result. Indeed, the case studied to-date show once again that perturbation analyses of stability problems are only able to produce necessary, but not sufficient, criteria for stability. For certain ranges of values of B the system is stable with respect to small disturbances while it is unstable for large ones. This phenomenon is widely known and has often been proven experimentally. Licht's test apparatus, still operational at The Franklin Institute [22], very clearly demonstrates that non-linear effects are often sufficient to overpower linear ones and cause a disturbance-dependent correction to the stability limit defined by small perturbation techniques.

Evidence of the occurrence of this phenomenon in the present case is provided by the contrast between Figures 23.1 a, b, c and figures 39 a, b. Both sets of figures refer to Run 6 with B = 10 and the same initial position and velocity. However, in the Figure 23.1 series, the initial pressure distribution is closer to the steady state than in the Figure 39 series. As the figures show and the numerical results confirm, the orbit of Figures 24.1 a, b, c (smaller perturbation) is convergent and the orbit of Figures 39 a, b (larger perturbation) is divergent.

The above-mentioned reasons contributed to the formation of the following policy in the running of finite orbit cases: the threshold value of B was defined within limits which are narrow enough for practical purposes but not further; small perturbations of equilibrium conditions were used in order to provide a check on the accuracy of the linearized theory of Section IV. A study of the non-linearity effects aimed at developing sufficient stability criteria on a quantitative, rather than qualitative basis was not undertaken, because presently outside the means of the project.

From a qualitative point of view it can be said that stable operation was always observed for values of B larger than a threshold 10 to 15% higher than that predicted by the linearized theory. In using such numbers, however, one should remember that no systematic study of this effect has been made, and that these limits might well be exceeded for some combination of running parameters.

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One more interesting non-linear effect has not been studied in detail; the occurrence of limit cycle or "stable orbits". Experimental evidence indicates that stable finite orbits actually occur in rotating machinery. For long complete gas journal bearings evidence is not plentiful because, after the inception of half-frequency whirl, expensive bearing failure usually occurs almost immediately. Actual machines are never completely rid of unbalance and bearing-surface out-of-roundness, so that dynamic stabilizing effects from these agencies (in the form of squeeze film forces and phase angle shifts) can help establish an orbital equilibrium which would be impossible for a perfect shaft. On the other hand, it can be very expensive to make a systematic study of limit cycles by means of the orbit program because it is very difficult to distinguish between the tendency toward an orbit from simple slow convergence or divergence.

The results of the above-mentioned runs designed to check the accuracy of the small perturbation program are condensed in Table III. For the purpose of better visualization these results have been plotted on stability maps of the type of Figure 4. For the sake of clarity the stability map has been split in two: Figure 23 for $\epsilon_0 = 0.2$, 0.6, 0.9 and Figure 24 for $\epsilon_0 = 0.4$, 0.8. The points corresponding to a given case lie on a \wedge = constant line and are represented by a triangle if the orbit is stable and a dot if the orbit is unstable.

A series of orbits as obtained from the CHARACTRON is shown in Figures 25 through 34. Unfortunately, the scaling routine uses a minimum plot size of 0.2×0.2 in X and Y so that the orbits representing the system response to small disturbances appear as smeared dots and conclusions on stability have to be drawn from the numerical list of X-Y pairs. Such a situation is shown by Figures 27 a, b, and c and is true for all points which are close to the stability threshold. The reader will remember that, within certain limits, the disturbance size plays a role in the definition of instability and therefore will understand why such small orbits were necessary. Since no definition is offered by such plots, only one sample run is shown. Figures 25 a through 41 b are illustrations of orbits with the particular features discussed in this section.

Figures 25a through 34 b are illustrations of stable and unstable orbits for Runs 7, 8 and 12.

Figures 35 a through 37 b are orbits corresponding to Runs 17 and 16 and show the long duration of transients in cases of high values of \wedge .

Figures 38 a and b show the response of Run 17 when an arbitrary amount of unbalance mass U_1 is attached at a radius R_1 from the shaft center so that

$$\frac{4U_1R_1}{Mc} = 2$$

The striking feature of this orbit is that it is very similar to one which was experimentally obtained by Elwell [12] of the General Electric Company. This orbit should be interpreted only from a qualitative standpoint since no systematic study of the effect of unbalance has been carried out.

Figures 28 a, b, 39 a, b, and 40 b, are illustrations of possible limit cycles arising from two of the attached runs.

Figures 41 a, b, show an orbit which has grown to cover nearly the entire clearance area. It can be seen that the divergence rate decreases once the amplitude of oscillation becomes large enough to boost the effect of squeeze film forces.

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V. DISCUSSION

1. General Discussion and Comparison with the Results of Other Investigators

The success of the two techniques presented in this paper, and the results they have produced, will help settle a number of questions which have been puzzling research engineers for some time.

It was previously mentioned that one of the major obstacles encountered in the study of gas bearing dynamic problems has been the treatment of the "history" effect. Obviously, this effect prevents the use of field charts of gas film forces expressed as instantaneous functions of position and velocity. Thanks to the orbit pressures, it is now possible to evaluate the relative magnitude of terms in Reynolds' equation. Figures 42a through 42k, and 43, and 44 all concern Run 17 with B = 10 and contain respectively: the PH distributions at every time step, the values of X, Y, X, Y, at every time step, and the orbit covered by 300 steps. It will be of interest to evaluate

 $H = \frac{dP}{dT}$

as compared with

 $P = \frac{dH}{dT}$

For that purpose we can use the fact that

$$H \frac{dP}{dT} = \frac{dPH}{dT} - P \frac{dH}{dT}$$
 (109)

$$\frac{H}{\frac{dP}{dT}} \cong \frac{\Delta PH}{P \Delta H} = 1 = 1$$

$$= \frac{(\Delta \psi)/\psi}{(\Delta H)/H} - 1 =$$

$$= \frac{\Delta(\ln \psi)}{\Delta(\ln H)} - 1. \tag{110}$$

Some sample calculations for the point θ = 0° (last PH point) and between steps 6103 and 6118 yield the results listed in Table IV. It can be easily seen that the orders of magnitude of H $\frac{dP}{dT}$ and P $\frac{dH}{dT}$ are comparable, and no strict justification exists for neglecting either term. More pressure distributions are available both from this run and from other ones so that more extensive studies can be conducted to evaluate the magnitude of the serious terms in Reynolds' equation in various orbital conditions.

It should be pointed out that this case was chosen at random and that the relative importance of these terms might vary in other cases.

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An important fact to be noticed in all orbits obtained up to the present time is that the journal center path seems to have little tendency to enclose the bearing center. This information might throw unfavorable light on approximations which assume steady orbiting of the journal center at almost constant eccentricity and angular velocity.

Comparisons with other theories show that best agreement, both in the qualitative and quantitative sense, is achieved by Cheng's analysis [5]. This was expected, because Galer-kin's method yields a surprisingly good approximation to steady-state pressure distribution. The quasi-static theory of Sternlicht and Rentzepis [26] comes relatively close to the small perturbation results but it is quite inadequate at low values of C^* (high values of A). This may be understood when we realize that neglect of compressibility effects will lead to greater errors at high values of the compressibility parameter A.

Ausman's results show great discrepancy with all other theories. This fact can be attributed to two basic reasons: first, his linearized PH expansion does not give the high accuracy needed in stability calculations even at moderate values of eccentricity ratio ϵ_0 ; second, for the purpose of mathematical expediency, the terms

$$1 - \frac{X^2 + \sqrt{1 - \epsilon^2 Y}}{\epsilon^2}$$
; $1 - \frac{\sqrt{1 - \epsilon^2 X^2 + Y^2}}{\epsilon^2}$ and $(1 - \sqrt{1 - \epsilon^2}) \frac{XY}{\epsilon^2}$

are arbitrarily taken to be constant in time. It is also possible that some errors in calculations have been made in the evaluation of the preliminary stability maps received by the authors.

2. Practical Value of this Investigation and Sample Problem

manage of a source of

It is well recognized in practice and it has been the result of all theories that, for the same dimensionless load, the shorter the bearing the higher the instability threshold speed. This effect is amenable to intuitive justification when we consider that, for a short bearing, the same load produces larger eccentricities ratios in steady state operation. Then the squeeze-film effects produce both higher overriding response frequencies and larger damping due to axial inflow and outflow. By the reasoning presented in Section V.4, these effects correspond to higher threshold speeds. Therefore, from this practical point of view, the results of any accurate theory based on bearings of infinite axial length give conservative stability criteria.

Unfortunately, a pessimistic criterion in the present stability problem is often not adequate for practical applications. The tendency to whirl is so pronounced that using pessimistic criteria could, in many applications, rule out a considerable portion of the useful range of operating parameters. However, extension of the treatments presented in this paper to finite-length bearings is not expected to present any difficulties in principle.

The orbit program can be very useful for practical applications since it takes into account non-linearity and will give valid answers for real situations. Extension of this program to the finite-bearing case is being carried out at Columbia University by the author.

A typical design problem for a long bearing will require the determination of the clearance ratio C/R which will allow stable operation of a bearing carrying a dimensionless load L at an eccentricity ratio not larger than ϵ and at rotational speed Ω .

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The combination of minimum load and maximum ϵ lead to the specification of a minimum \wedge from Elrod and Burgdorfer results of Figure 2. Having evaluated ω^* from known physical parameters and Ω , we can enter Figure 5 and determine the maximum C^* corresponding to \wedge and ω^* . The conversion from the maximum value of C^* to the maximum value of C/R is obvious from the definition of C^* .

As a numerical example let us consider an air bearing to operate with a unit load

$$L = 2$$
 at $\epsilon = 0.8$

From Figure 2 this corresponds to

$$\Lambda = 0.7$$

Then

$$\omega_1^*$$
 = 4.2 from Figure 4

or

$$B = \frac{4}{L(\omega_1^*)^2} = 0.113$$

We can now compute

$$C^{\bullet} = \left(\frac{2}{R^{\wedge 2}}\right)^{0.2} = 2.05$$

If the load was due to gravity

$$C^{*} = \left(\frac{M P_{a}}{72\mu^{2}}\right)^{0.2} \frac{C}{R} = \left(\frac{L R P_{a}^{2}}{72 g \mu^{2}}\right)^{0.2} \frac{C}{R}$$

Then, for R = 2 in,

$$C^* = 1.336 \times 10^3 \frac{C}{R}$$

which yields

$$\left(\frac{C}{R}\right) \le \frac{2.05}{1.336}$$
 10⁻³ = 1.53 x 10⁻³

From

$$\Lambda = \frac{6 \,\mu \,\omega \,R^2}{P_a C^2}$$
, $\omega_{cr} = \frac{\Lambda \,P_a C_{cr}^2}{6 \mu R_{cr}^2} = 1490 \,\frac{\text{rad}}{\text{sec}} \sim 14,200 \,\text{RPM}$

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3. Concluding Remarks and Recommendations

The experience of all experimental investigators in the gas bearing field has been that instability is the major problem to overcome. Stability maps for the idealized model treated in this paper, even with eventual extension to finite-length bearings, certainly represent a forward step in understanding the mechanism of this phenomenon, but should not be interpreted as the final answer. In fact, strictly speaking, the dynamics of the shaft in its bearings cannot be studied separately from the rest of the system. Bearing supports, machine frame, driving mechanisms, unbalance, shaft flexibility are elements which operate in direct coupling with the rotor-bearing system. Obviously, it would be extremely costly and somewhat wasteful to develop a general theory taking all factors into account. It is possible, however, to construct computer programs similar to the orbit program, but generalized to include the abovementioned effects. Runs would then be made only for the purpose of aiding the design of particular machines. This tool would be of extreme practical value because their low level of internal damping makes gas bearings susceptible to harmful resonances with natural frequencies of some other members of the machine structure.

With the present stability theories now at hand, it would seem quite appropriate that extensive sets of accurate experiments be run to give a firmer footing for further theoretical efforts. Furthermore, instrumentation and machining techniques have now been developed which are capable of handling physical dimensions in microinches with a fair degree of reliability, so that such experimentation is definitely possible.

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NOMENCLATURE

Symbol	Definition	Pg. of first appearance
В	R P _a (ME $\frac{\Omega^2}{4}$) Dimensionless Stability Parameter	8
С	Radial Clearance	4
C*	$(2/B\wedge^2)^{1/5} = MP_a/(72\mu^2)^{1/5} \cdot G/R - Dimensionless$ critical clearance Parameter	20
e	eccentricity	
F_x , F_y	Pressure Force Components in x, y direction	6
$H = h_1/c$	Dimensionless Film Thickness	4
h	Film Thickness	4
I _{R,N}	Function of s	18
$J_{R,N}$	Function of s	18
K _{R,N}	Function of s	18
К _{х, у}	Friction Force Components in x, y direction	7
L	W/(R.P _a) Dimensionless Load Parameter	8
L _{R,N}	Function of s	18
M	Rotor Mass per Unit Axial Length	8
P	Film Pressure	4
Pa	Ambient Pressure	4
P	P Dimensionless Pressure	4
$\mathbf{Q}(\mathbf{ heta},\mathbf{s})$	Function of $ heta$ and s	12
q	$\frac{\Delta T}{(\Delta \theta)^2}$ Numerical Stability Parameter	24
R	Shaft Radius	4
S(θ , s)	Function of $ heta$ and S	12
S_f	Viscous Shear Stress	7

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NOMENCLATURE (Cont.)

Symbol	Definition	Pg. of first appearance
S	Transformed Time Variable	11
$T = (\Omega/2)^{t}$	Dimensionless Time Parameter	4
t	Time	4
W	External Load per Unit Axial Length	
$X = x_1/c$	Dimensionless Cartesian Coordinate of Shaft Center	4
$Y = y_1/c$	Dimensionless Cartesian Coordinate of Shaft Center	4
β	Coordinate Normal to Direction of Motion	4
ϵ	Eccentricity Ratio = e/c	7
$\eta = \beta/R$	Dimensionless Length Normal to Direction of Motion	5
η	Dimensionless Coordinates	5
θ	Angle Measured in the Direction of Journal Rotation	4
۸	6Ω μ R ² /(P _a C ²) Dimensionless Speed Parameter	5
μ	Dynamic Viscosity Coeff.	4
ν	$\frac{K}{P_aC} = \frac{\sqrt{1-\epsilon^2}}{\Lambda}$	19
ε	Dimensionless Coordinate	22
PH	Dimensionless Variable	5
Ω	Angular Velocity	4
A	$M C \Omega^2/(2\pi R P_a) = 2/(\pi B) = Dimensionless Stability Parameter$	20
ω	Complex part of s	12
ω_1^{\bullet}	√4/(LB) = Stability Parameter	20
ω*	$(4/\sqrt{B^2})$ 1/5 = $(\frac{3 \mu M^2}{2 P_a^3})$ Dimensionless Critical Speed Parameter	20
()°	Parameter or Coordinate at Equilibrium Condition	9
()'	Differentiation with Respect to $ heta$	10
(-)	LaPlace Transform of a Function	11

TA	R	

Run	ν	•	٨	L = 2 G	X _o	Y,
	1.0	€ 。 .2		•	. 14326	. 13956
1	1.0		.9622	.4414		
2		.4	.8209	.8312	. 29710	. 26782
3		.6	. 5418	.9036	.47781	. 36290
4		.8	. 2052	.6078	.65156	. 46418
5		.9	.0722	.3416	.71306	.54914
6	0.5	.2	1.979	. 5828	.09059	.17831
7		.4	1.859	1.2734	. 18840	. 35285
8		.6	1.460	1.9934	. 30662	.51574
9		.8	0.6348	1.9074	. 45943	. 65492
10		.9	0.2221	1.1866	. 48334	.75920
11	0.25	.2	4.0126	0.6428	.04850	.19403
12		.4	3.9754	1,5068	.09936	.38746
13		.6	3.643	2.880	.15630	.57928
14		.8	2.379	4.894	.23701	.76409
15		.9	1.017	4. 596	.30487	.84679
16	.125	.2	8.058	. 6604	.02484	. 19845
17		.4	8.110	1.5738	.04990	. 39688
18		.6	7.781	3.162	.07641	.59512
19		.8	6.256	6.758	. 10673	.79285
20		.9	4. 246	10.922	. 12940	.89064
21		0.0	1.0	0.0	0.0	0.0
22	1.0	.1	.99107	. 221950	.07094	.07048
23	.5	.1	1.9957	. 283682	.04485	.08937
24	.25	.1	4.0043	. 30896	.02428	.09701
25	.125	.1	8.01657	. 31633	.01242	.09923

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TABLE 1 A INSTABILITY THRESHOLDS

Run	В	ω_1^{\bullet}
1	9.4	0.98
2	2. 45	1.40
3	0.97	2.14
4	0.36	4.27
5	0.116	10.05
6	5.80	1.09
7	1.2	1.62
8	0.47	2.07
9	0.115	4.27
10	0.0021	40.1
11	5.6	1.06
12	1.15	1.52
13	0.37	1.94
14	0.114	2.68
15	0.0045	13.9
16	5.0	1.10
17	1.1	1.52
18	0.345	1.91
19	0.11	2.32
20	0.038	3.11
22	32 .	.75
23	21.	.819
24	19.	.826
25	18.	.838
	_	

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TABLE II

COMPARISON OF EQUILIBRIUM DISTRIBUTIONS*

Elrod & Burgdorfer		Castelli & Elrod Orbit Program		
heta (deg.)	PH	heta (deg.)	PH	
194.1	0.93435	12	1, 30588	
187.6	0.96949	24	1, 39255	
180.6	1.00953	36	1.46353	
173.1	1.05558	48	1.51551	
164.8	1.10892	60	1.54646	
155.5	1.17090	72	1.55562	
144.9	1.24248	84	1.54344	
132.8	1.32331	96	1.51145	
118.6	1. 40969	108	1.46217	
102.0	1. 49135	120	1.39889	
82.8	1.54807	132	1.32547	
61.0	1.55058	144	1.24602	
37.5	1. 47433	156	1.16463	
13.7	1.32218	168	1.08502	
350.8	1. 13351	180	1.01030	
330.1	0.96086	192	0.94271	
312.0	0.83789	204	0.88364	
296.5	0.76765	216	0.83365	
283. 2	0.73570	228	0.79279	
271.8	0.72637	240	0.76088	
261.8	0.72927	252	0.73804	
253.0	0.73884	264	0.72523	
245.1	0.75223	276	0.72479	
237.8	0.76811	288	0.74034	
231.0	0.78593	300	0.77572	
224.6	0.80544	312	0.83288	
218.5	0.82669	324	0.91034	
212.4	0.84983	336	1.00331	
206.4	0.87517	348	1.10498	
200.3	0.90315	360	1.20810	

*Case of

 $\nu = 0.5$ $\epsilon_{0} = 0.6$ $\Lambda = 1.46$ L = 1.9934

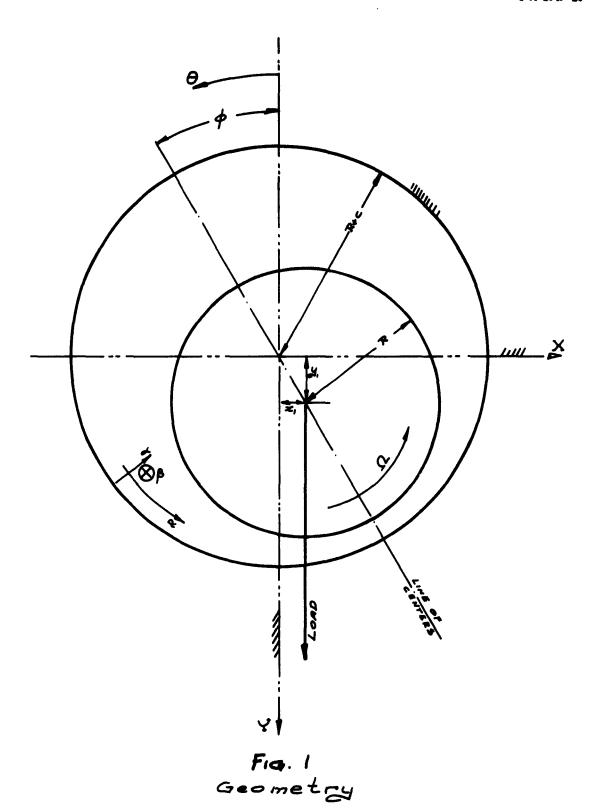
				TABLE II	1			
Run	ΔT	X _o	Y _o	\dot{x}_{o}	Ÿ,	В	ω_1^*	Stable?
7	.026	at.st.	st.st.	0	0	8	.627	yes
						4	.886	yes
						1.8	1.321	yes
						1.3	1.555	yes
						1.1	1.690	no
						.8	1.982	no
8	.011	st.st.	st.st.	0	0	4	.708	yes
						.8	1.584	yes
						.5	2.004	yes
						. 45	2.112	no
						. 2	3. 167	no
12	.026	st.st.	st.st.	0	0	1.5	1.330	yes
						1.2	1.487	no
						1.0	1.629	no
13	.026	st.st.	st.st.	0	0	7.0	. 445	yes
			20,200	.01	.01	0.6	1.521	yes
				.01	.01	0.45	1.757	yes
				0	0	0.3	2.152	no
				0	0	0 .0 7	4. 454	no
16	.026	st.st.	st.st.	Ö	0	20	. 550	yes
						8	.870	yes
						7	.930	no
						5	1.101	no
						1	2.461	
17	0.026	st.st.	st.st.	0	0	10	. 504	yes
				-		7	.603	yes
						6	.651	yes
						1	1.59	no
						0.3	2.91	no
18	.026	st.st.	at.st.	0	0	8	. 398	yes
-0		201201	20.20.	•	•	4	. 562	yes
						.8	1.258	yes
						. 35	1.901	no
						. 25	2.250	no
19	.026	st.st.	st.st.	0	0	0.14	1.056	Vaa
.,	. 020	#4.56	-46.	v	v	0.11	1.320	yes no
						0.08	2.721	no no
						V. VQ	27 1 4 A	110
20	.026	st.st.	st.st.	0	0	0.07	2.288	yes
						.04	3.026	no
						.02	4. 280	no

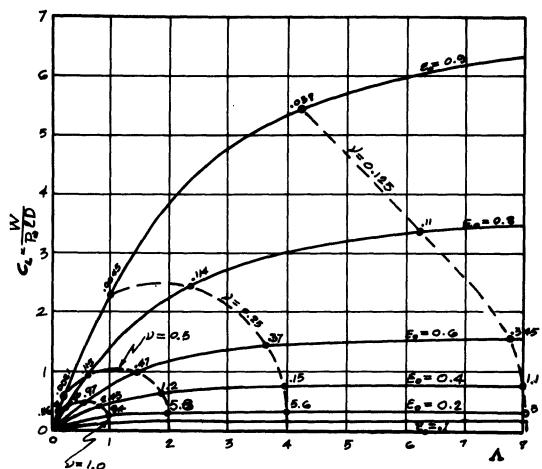
I-A 2049-20

TABLE IV

Step	$\left(H \frac{3L}{36}\right) / \left(L \frac{4L}{4H}\right)$
6103) 6425
6104	-1.5635
6105	-1.5187
6106	-1.5012
6107	-1.5069
	-1.5377
6108	-1.6022
6109	-1.7278
6110	-1.9836
6111	-2,6635
6112	
6113	-8.0809
6114	+1,9262
6115	+0,2063
	-0.2307
6116	-0.4238
6117	-0.528 2
6118	

-



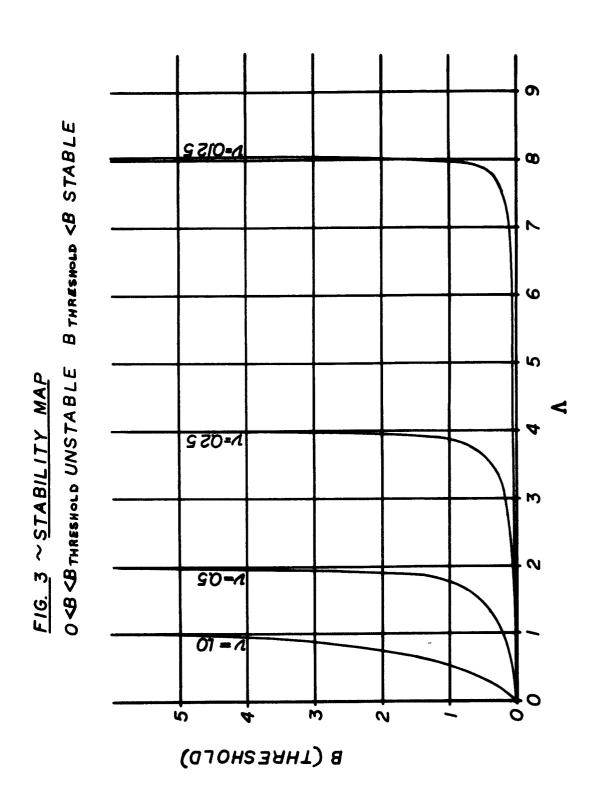


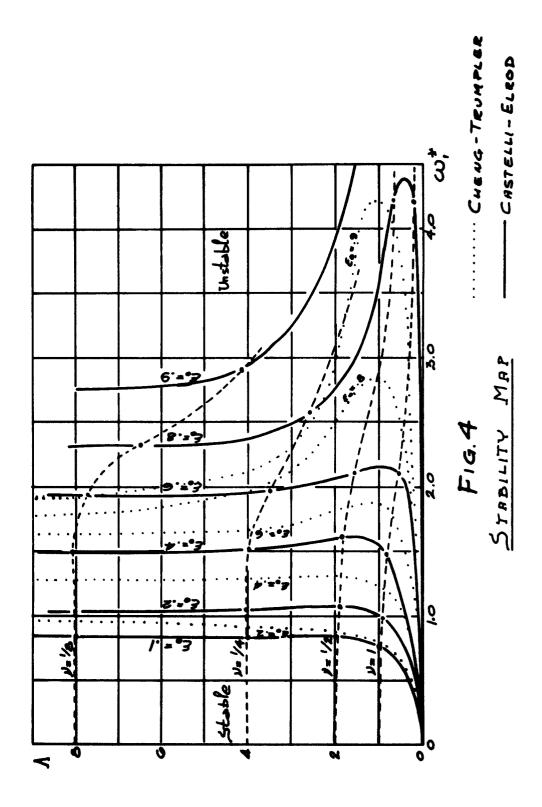
STABILITY CHART

(Numbers by the computed points are the corresponding values of B at the threshold of instability)

FIG. 2

- 52 -





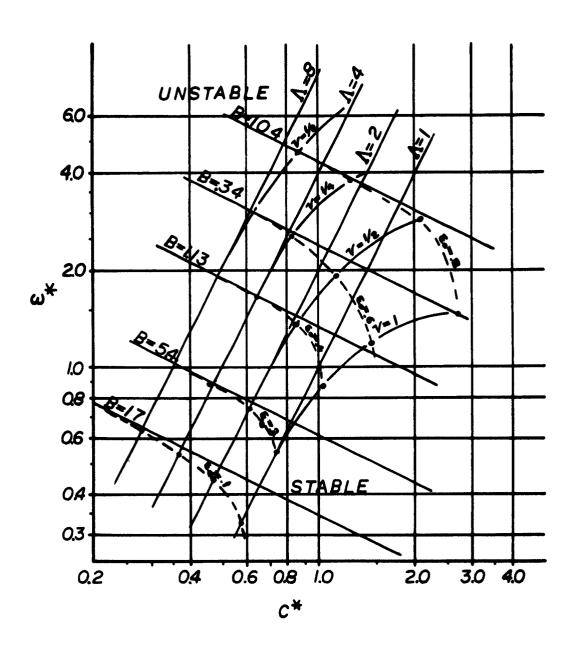
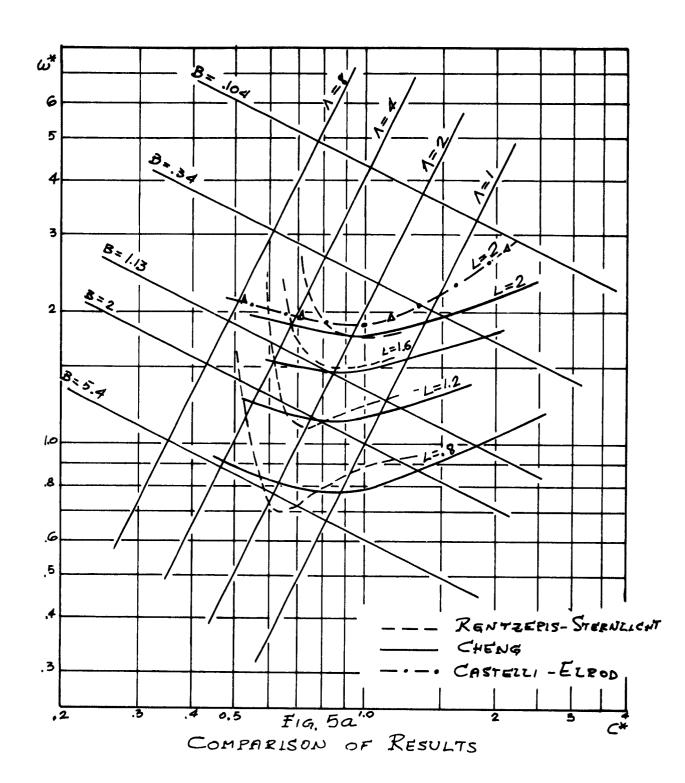
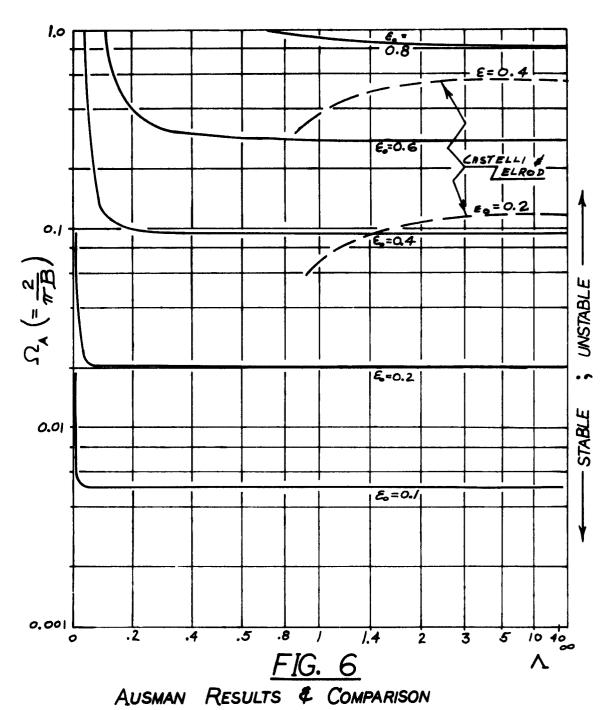


FIG. 5 STABILITY MAP



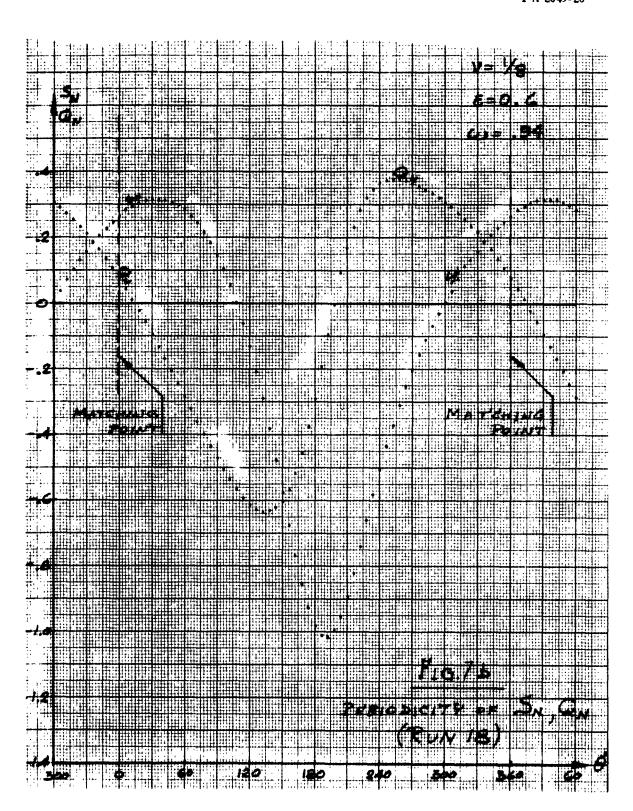


WITH PERTURBATION

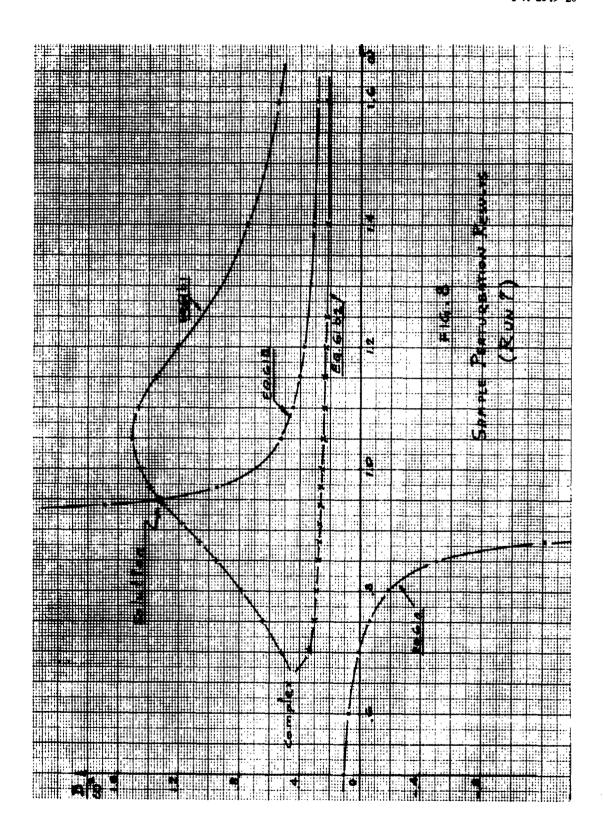
I-A 2049-20

...: 1. 777 MATCHING TULOS PERIODICITY OF S. O. RUN 18)

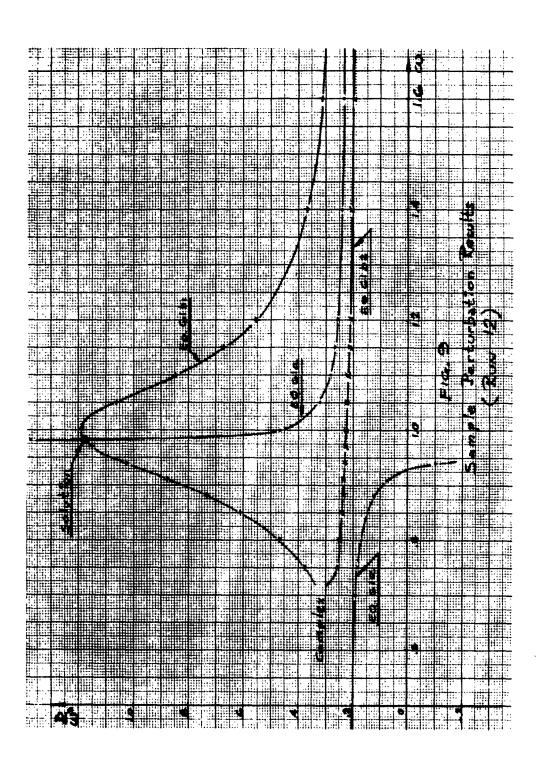
THE FRANKLIN INSTITUTE . Laboratories for Research and Development

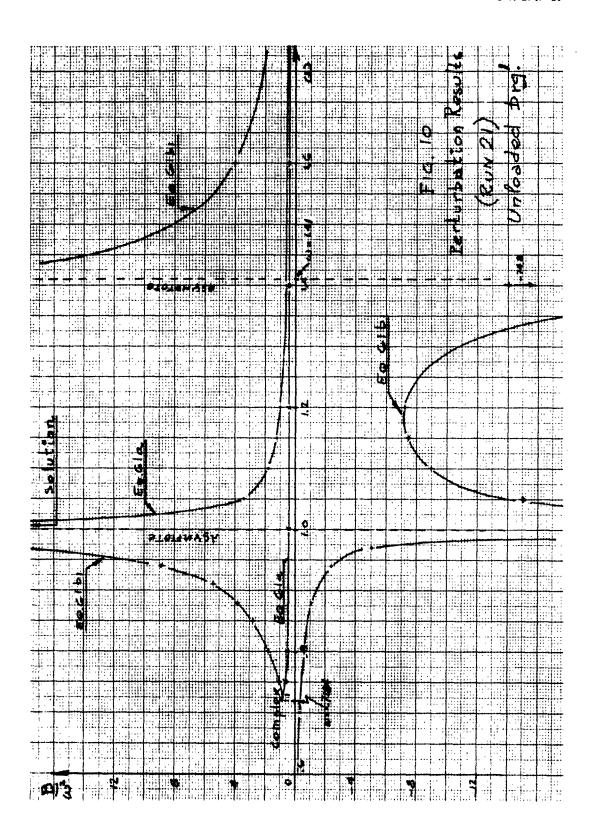


Derive the constitution of the



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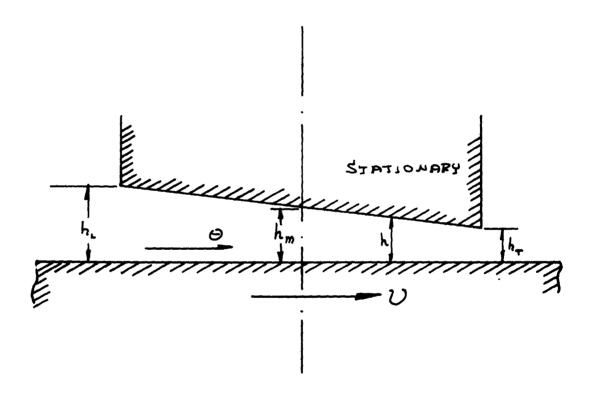
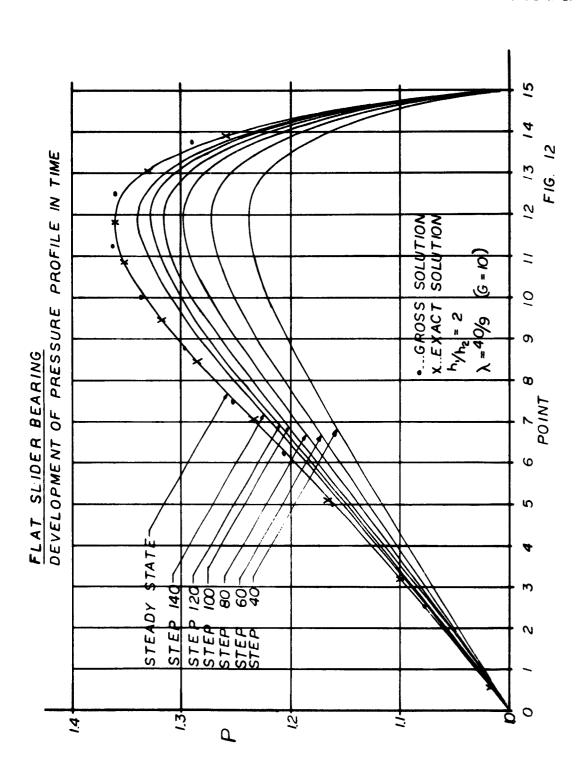
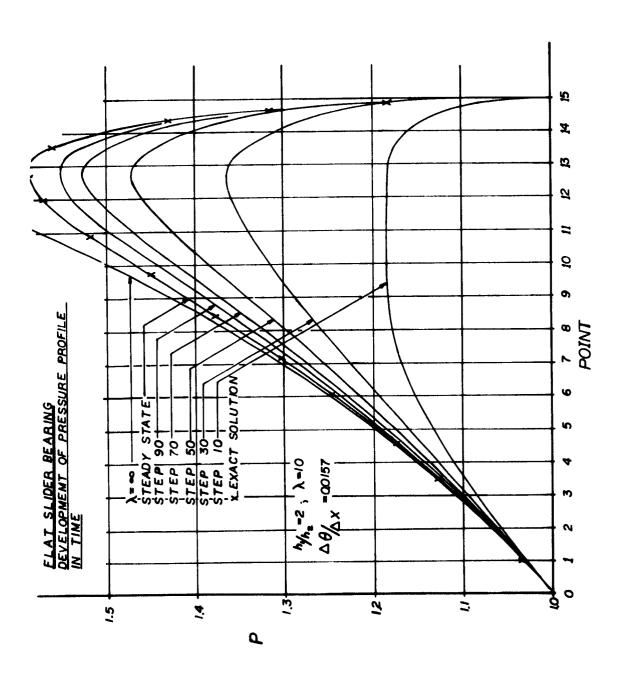
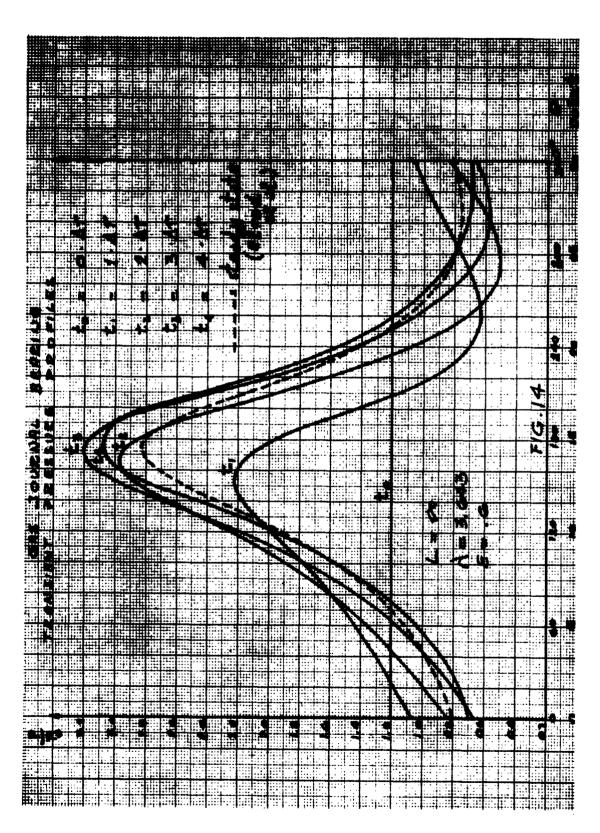


FIG. 11 SLIDER BEARING GEOMETRY

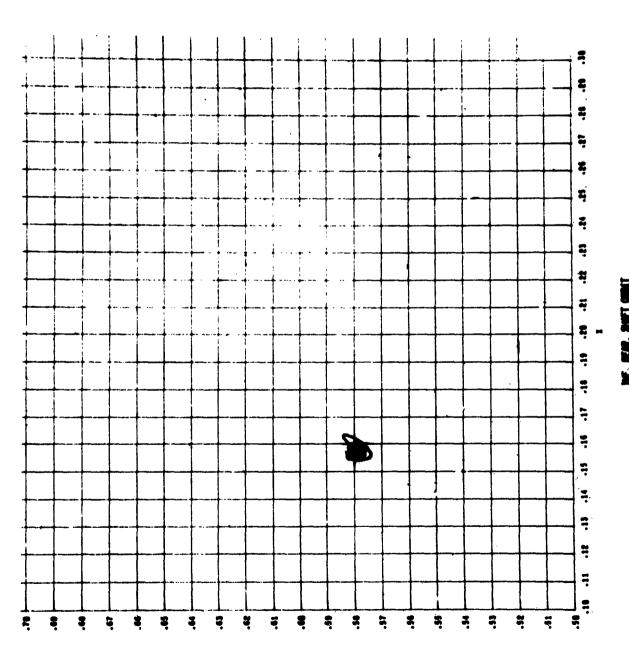


-16 13









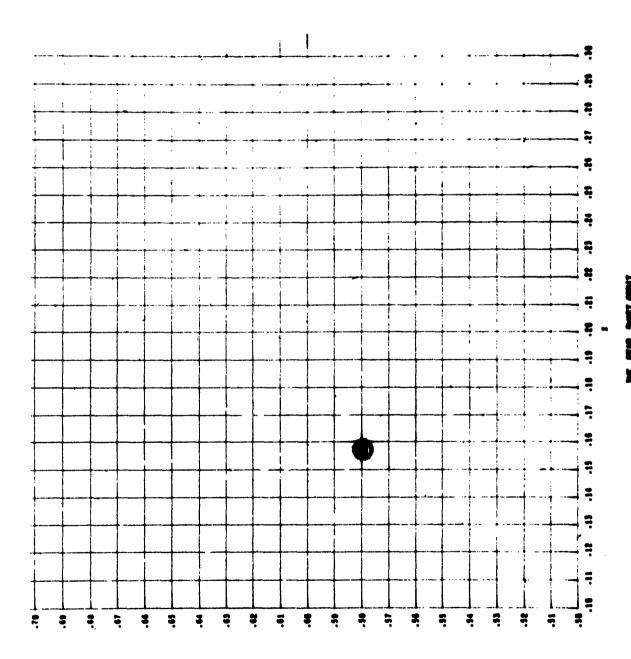
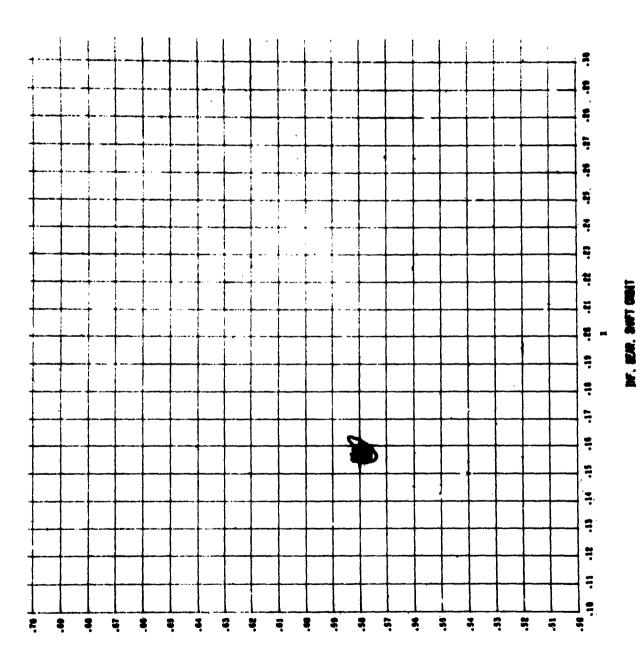
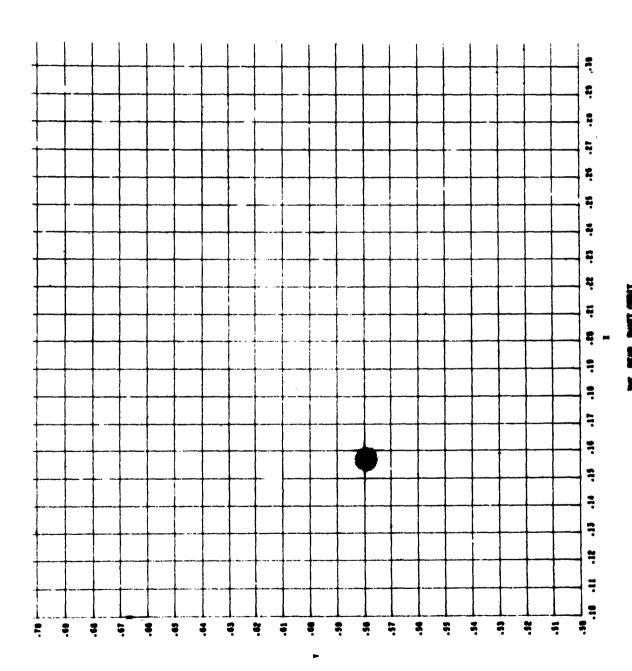


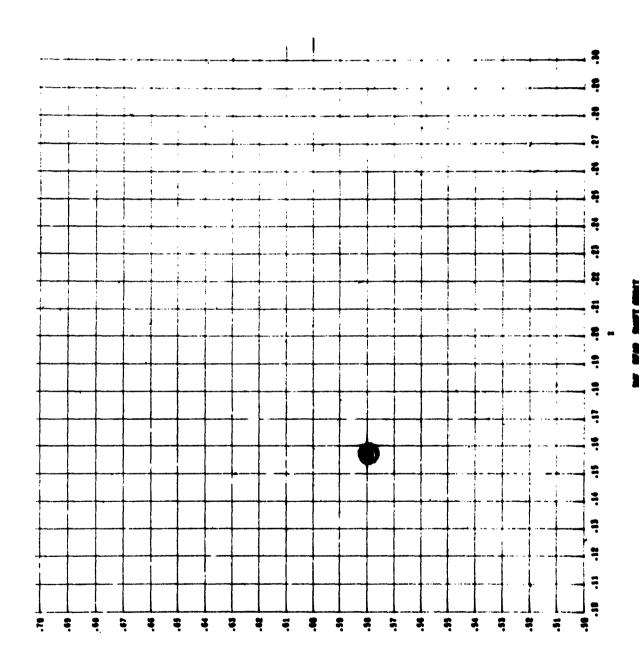
Fig. 16a
Run 13
B = 0.45
ΔT = 0.013
et 1000 et ense





I-A 2049-20

Fig. 16c
Run 16
B = 0.045
AT = 0.013
3rd 1000 stems



				F.G. / RCN AT = 0 PRESS(
1.3926005 1.0059195 1.213964	1.3943658 1.0038224 1.2142834 00006-01 1.3950376 1.0067837	1.3903919 1.0086150 1.2132856 0000E-01 1.3903404 1.0053402	0000E-01 1.3928177 1.0045152 1.2150891 0000E-01 1.3943072 1.0045472	1.3939337 1.3939337 1.0068178 1.2114400 0000E-01 1.3914821 1.3914821 1.3918021 1.2133654 1.3908075	******
DT=0.26000000E-01 1.4242401 1.39240 1.0267532 1.00591 1.1591013 1.21394	DT=0.26000006=01 1.4264123 1.39436 1.0245594 1.00383 1.1586753 1.21428 DT=0.260000006=01 1.2616.73 1.39050=01 1.0281658 1.21048 1.1556085 1.21048	1.4216031 1.39039 1.0291738 1.00861 1.1592130 1.21328 0.07=0.26000000E-01 1.4222782 1.39034 1.0257682 1.00534 1.1620600 1.21675	DT=0.26000000E-01 1.4247938 1.39281 1.0253502 1.00451 1.1598778 1.21508 DT=0.26000000E-01 1.4261458 1.39430 1.0255848 1.00454	DT=0.26000000E=01 1.4251734 1.39393 1.0279605 1.00681 1.1566828 1.21144 0T=0.26000000E=01 1.422833 1.39148 1.1589608 1.20344 1.1589608 1.21336 DT=0.26000000E=01	22222
0.57952482, 1.4459935 1.0537368	0.581325%2, 1.448%49 1.0519160 1.1079768 0.57411203, 1.4472686 1.055605	0.58237205, 1.4430279 1.0558037 1.1095867 0.57855898, 1.4444367 1.0523814 1.1110404	0.58084965, 1.4468754 1.0523643 1.1090854 0.57914328, 1.4480072 1.0528070 1.1073948	0.57698118, 1.0552201 1.1065181 0.58039208, 1.4443808 1.1090154 0.57905324, 1.4444850	1111111
.15748640, Y= 7 1.4561485 h 1.0865701 7 1.0654484	16288353, Y= 3 1.4587911 6 1.0850009 6 1.0642604 15534628, Y= 7 1.4567183 7 1.4567183 8 1.0824150	01, x = 0.15505200, y = 1.4503841 1.4529742 1.259101 1.082115 1.0330979 1.0670009 1.4550931 1.1227773 1.0840815 1.0333169 1.0681528	X= 0.15858386, Y= 50669 1.457312 35418 1.0852588 05425 1.0653988 X= 0.15894331, Y= 55459 1.4581674 148162 1.0859163	01, x= 0.15747739, y= 1.4530728 .4561135 1.126593 .0882886 1.0294946 .0635710 02, x= 0.15603982, y= 1.4517664 .4543731 1.254538 .0855015 1.032004 .0661435 02, x= 0.15522034, y= 1.4526584 .4548260	
1, X= 0 .453630 .124757	01, X= 0.16288353, 1.4563043 1.458701 1.125224 1.085000 1.0294466 1.064266 01, X= 0.15534628, 1.453453 1.456716 1.275174 1.0889956	01, x= 0.15 1.4503841 1.1259101 1.0330979 01, x= 0.15 1.4531548 1.1227773	01, x= 0.15858386, 1.4550469 1.457331 1.1235416 1.065398 1.0305425 1.065398 01, x= 0.15894331, 1.4555459 1.458167 1.1244162 1.085916	01, x= 0.15 1.8530728 1.1266593 1.0298986 02, x= 0.15 1.4517668 1.1258538 1.032081 02, x= 0.15	1.16.00.10
0.4500000E-00, IIME=0.26000000E-0 M = PH DISTRIBUTION .3712435 1.4101995 1.4381356 1. .2612927 1.2135519 1.1674889 1 .9630484 0.9902061 1.0059574 1.	DISTRIBUTION DISTRIBUTION DISTRIBUTION DISTRIBUTION DISTRIBUTION STATE 1.004.1727 HE-0.26259994 DISTRIBUTION STO 1.4372045 STO 1.4372045 DISTRIBUTION DISTRIBUTIO	1.4349627 1.4349627 1.4349627 1.0085067 1.0085067 1.4528953E 1.452895 1.1652674	INE=0.65259954E DISTRIBUTION 270 1.45397570 502 1.1654085 974 1.0052001 IME=0.7825936E DISTRIBUTION 879 1.4398361 218 1.1674923	REBUTION 1-4370626 1-14570626 1-14570626 1-1455106 1-104559846 1-4536245 1-1459188 1-0072362 1-17259796 REBUTION 1-4375645 1-17259796	
E-00, TIME=0.2600000 M = PH DISTRIBUTION 1.4(01995 1.458133 1.2135519 1.167488 0.9902061 1.005957	0.4500000E-00, TIME=0.13259997E 3731773 1.425086 1.4460482 2.64856 1.2132142 1.1664683 9.9609761 0.9882454 1.0041727 0.4500000E-00, TIME=0.26259994E 3.969470 1.4055103 2.245219 1.2167522 1.1372045 2.245219 1.2167522 1.1705303 9.9821568 0.9887200 1.0038951	0.4500000E-00, TIME=0.39259990E 3.568689 1.4072584 1.4349627 2.2607368 1.2158888 1.1681017 2.960131 0.9930331 1.0085067 0.4500000E-00, TIME=0.52259973E M = PH DISTRIBUTION 3.3726851 1.4110073 1.4382895 2.587839 1.2111497 1.1652674 9.938999 0.9915712 1.0078357	0.450000E-00, TIME=0.65259954E M = PH DISTRIBUTION 2.606147 1.2126502 1.164085 9818602 0.9891974 1.0052001 0.4500000E-00, TIME=0.78259936 M = PH DISTRIBUTION 3722308 1.4115879 1.4398361 2.2620361 1.2138218 1.1674823	0.4500000E-00, TIME-0.91259892E 3.69293	70117171
0		00			1.27746.20
16P 1, B= 1,32000E 01 1,3235082 1,308490 0,9836916	STEP 51, B= 1, 324,064, 1, 302,3914, 2 0,9815608 01 546,3900 01 546,3000 01 546,3000 01 546,3000 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957 01 546,31957	STEP 151, 8= 84,30000E 01 1,3219740 1,3075052 7 0,9866700 STEP 201, 8= 84,3000E 01 1,3051210 1,3051210	1, STEP 251, B= 0.36430000E 01 13551474 444 1.3082372 941 0.9823859 1, STEP 301, B= 0.3643000E 01 573 1.3240299 871 1.3097538	1, STEP 351, B= 0.364300000000000 013212884 079 1.3105338 287 0.9838869 1, STEP 401, B= 0.36430000000000 1, STEP 401, B= 1.3221742 377 1.3081516 1.51EP 451, B= 0.36430000000000000000000000000000000000	12010010
CASE 1, STEP 1, LAMBDA=0.30430000E 01 1, 2699358 1, 32,35082 1, 35,3508490 0,9914683 0,9836916	CASE 1, STEP 51, LAMBDA=0.30430000E 01 1.270849 1.3289664 1.3545320 0.9815408 0.9893282 0.9815408 CASE 1, STEP 101, LAMBDA=0.30430000E 01 1.2640705 1.3206729 1.35409759 0.9833957	CASE 1, STEP 151, LAMBDA=0.36430000E 01 1.2685463 1.3214740 1.3515511 1.3075052 0.9943527 0.9866700 CASE 1. STEP 201, LAMBDA=0.36430000E 01 1.2724197 1.3255229 1.3508061 1.3061210 0.9913298 0.9840285	LAMBDA-0.36430000E 01 1.2713750 1.3221474 1.353144 1.362375 0.9900941 0.9823859 CASE 1. STEP 301. LAMBDA-0.36430000E 01 1.2699573 1.3240299 1.3546871 1.3087538 0.9899237 0.9820048	CASE 1, STEP 351, LARBDA-0.3643000E 01 1.267480 1.3121849 1.3549079 1.3105338 0.9920287 0.9838889 0.9920287 0.983889 0.9929746 0.9852381 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.35187 1.351	2704176

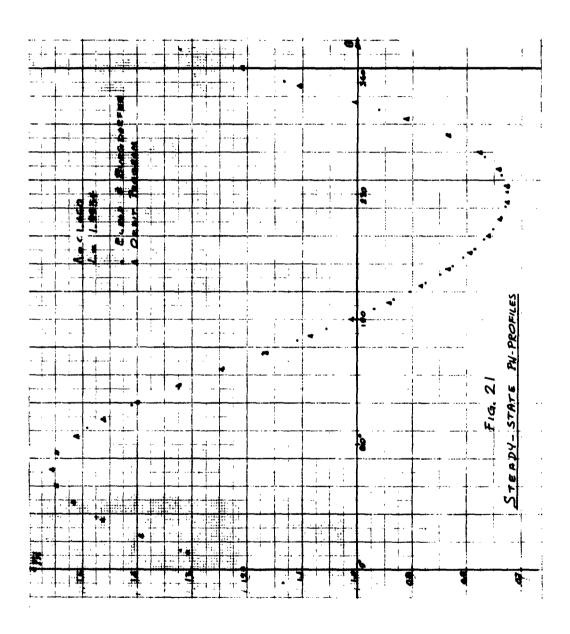
				∆T= 0.013 Pressure Profiles
1.3921386 1.2056853 1.213606 10006-01 1.3926015 1.215945	.15000000E-01 B642 1.3929944 B873 1.0050828 3348 1.2143935 .15000000E-01 3950 1.3943484 7759 1.0038403	0000E-01 1.3955462 1.0053751 1.2124603 0000E-01 1.5950330 1.006783	00006-01 1.3927688 1.0087512 1.2107609 00006-01 1.3908087 1.132853	1.3895678 1.2066809 1.2159200 00006-01 1.3903594 1.2167371
1.4237610 1.3921: 1.0265046 1.00561 1.1567966 1.21566 07=0.13000000E-0 1.4282402 1.39266 1.1591014 1.2139	07=0 1.624 1.025 1.159 07=0 1.624 1.024	. DT=0.13000000E-01 1.4272473 1.39554 1.0254284 1.00435 1.1570975 1.21248 . DT=0.13000000E-01 1.4261488 1.39503 1.0281358 1.00675	. DT=0.13000000E-01 1.4236656 1.39276 1.0298153 1.00875 1.1564441 1.21074 . DT=0.13000000E-01 1.4216213 1.39040 1.0291617 1.00859 1.1592053 1.21328	. 01-0.13000000E-01 1.4212576 1.38956 1.0271934 1.00688 1.1616147 1.21592 . 07-0.13000000E-01 1.4223002 1.39035 1.0257619 1.21673
1.4455028 1.0534705 1.1084463 0.57939479, 1.4459936	0.58402750. 1.4468152 1.0528660 1.108748 0.58144213. 1.0519304 1.0519304 1.079828	0.57540024, 1.4648133 1.0550831 1.1063045 0.57404207, 1.4472761 1.0556276	0.57845997 1.4446794 1.0569289 1.1067418 0.58240078 1.4430472 1.0557971	0.58150972 1.0536461 1.1116183 0.57859470 1.4444602 1.0523756
0 1.4556531 9 1.0862835 1 1.0652014 15735640, Y= 8 1.4561486 5 1.0865705 8 1.0654485	0.16266501, Y= 85 1.4571215 79 1.0857259 14 1.052853 0.16294248, Y= 89 1.4587709 97 1.0850121	7 1.4588343 4 1.0864319 8 1.0627688 15538202, Y= 3 1.4567310 7 1.0889159 4 1.0624343	00.15435091, V= 00.1.4541337 53.1.0642296 67.1.0642296 0.15499089, V= 155.9943 132.1.0669790	0.1555241, Y= 47 1.4536487 74 1.0855487 97 1.085551 0.15606795, Y= 61 1.4551165 38 1.0848765
1.6531380 1.124479 1.0307481 -01, X= 0.15 1.4536308 1.1247575 1.0309758	00, x* 0.16 1.4546965 1.1239779 1.0306514 01, x= 0.16 1.4562849 1.1235297	01, x= 0.15 1.4559437 1.1251654 1.0281778 01, x= 0.15 1.4534713 1.1274837	01, X= 0.1; 1.4509000 1.1278753 1.0305367 01, X= 0.1; 1.4504045 1.1259132	1.4515947 1.4515947 1.1256174 1.0341097 01, X= 0.1 1.4531761 1.1227738
204 0 042	6299987E RIBUTION 1.4392341 1.0055004 1.1312997E RIBUTION 1.4406753 1.1666711	RIBUTION #399507 #399507 1.084539 1.0031701 26129986E #181507 1.1704989 1.0039029	REBUTION 1-15-349763 1-1703687 1-0062671 1-0062671 1-359129968E REBUTION 1-4349626 1-1681084	78.52.994.5E TRIBUTION 1.43.65.39 1.008.95.5 1.008.95.5 1.008.95.6 1.43.83.070 1.43.83.070 1.45.86.2
- PH DISTRIBUTION 1.2131907 1.167154 0.9899965 1.00578.2 -00, TIME-0.1300000 - PH DISTRIBUTION 1.4101996 1.438133 1.2135520 1.057897 0.9902062 1.005957	0.4500000E-00, TIME=0.66299987E 3722232 1.412694 1.4392341 2609691 1.213039 1.166817 .9623947 0.9696412 1.0055004 0.4500000E-00, TIME=0.13129997E 3731647 1.412491 1.4400763 2.2618489 1.2132431 1.4606763 2.2618489 0.9882616 1.0041871	0.4500000E-00, TIME-0.19629995E W = PH DISTRIBUTION .2622969 1.2150587 1.1684539 .9805690 0.9875330 1.0031701 0.4500000E-00, TIME-0.26129986E W = PH DISTRIBUTION .3689784 1.4085760 1.4372261 .2644990 1.2167275 1.1704989 .9821507 0.9887210 1.0039029	0.4500000E-00, IIME=0.35629977E M = PH DISTRBUTION 3675044 1.4064670 1.4349763 2.2633910 1.2161101 1.1703887 3.9846357 0.9911973 1.0062671 0.4500000E-00, TIME=0.39129948E M = PH DISTRBUTION 3.3687006 1.4072769 1.4349826 2.2607887 1.2135884 1.4849826 2.2607887 1.2135884 1.6881084	0.4500000E-00, TIME-0.45629945E M = PH DISTRIBUTION 2.588326 1.2114740 1.1656576 9.9854153 0.9929367 1.0089555 0.4500000E-00, TIME-0.52129922E M = PH DISTRIBUTION 3.726906 1.4110193 1.4383070 2.2587900 1.2111518 1.1652642 9.9838781 0.9915549 1.0078158
1.3708036 1.400 1.2609043 1.213 0.9828368 0.988 0.4500000E-00, 1.3712437 1.413 1.2612928 1.213		°		
	STEP 51, 8= 3645000E 01 7 1.3243859 9 0.9829637 STEP 101, 8= 3643000E 01 3 1.3249572 5 1.3093805 5 0.9815791	. 3643000E 01 67 1.4233673 33 1.3110763 78 0.9814689 . STEP 201. B= . 3543000E 01 . 3643000E 01 0.3643826 02 0.983826	- a - a - a - a - a - a - a - a - a - a	<u> </u>
LAMBDA-0.3643000E 01 1.2695603 1.3230965 1.3528138 1.3082338 0.9912457 0.9834774 CASE 1, STE 1, LAMBDA-0.3643000E 01 1.3529540 1.323508 0.991863 0.9836916	CASE 1, STEP 5 LANBDA-0.30430000E 1.2705917 1.3243 1.334010 1.3063 0.9906789 0.9829 CASE 1, STEP 10 LANBDA-0.30430000E 1.3245175 1.3245175 0.9893465 0.9815	CASE 1. STEP 151. LANDOR-0.3643000E 0 1.2691067 1.423367 1.3540033 1.31076 0.9895578 0.981468 CASE 1. STEP 201. LANDOR-0.3643000E 0 1.2647348 1.320701 1.3540860 1.317741 0.9917402 0.983382	CASE 1, STEP 251, LAMBDA=0.34430000E 0 1.2463505 1.310750 0.993975 0.965784; CASE 1, STEP 301, LAMBDA=0.34430000E 0 1.2465255 1.351865 1.3515465 1.307518 0.9943295 0.986442	CASE 1, STEP 351, ILAMBDA=0.3643000E 01 1.371261; 1.354177 1.3502996 1.3058906 0.992932; 0.9856289 CASE 1, STEP 401 1.3724103 1.3255208 1.3508212 1.3061315 0.9913217 0.9840185

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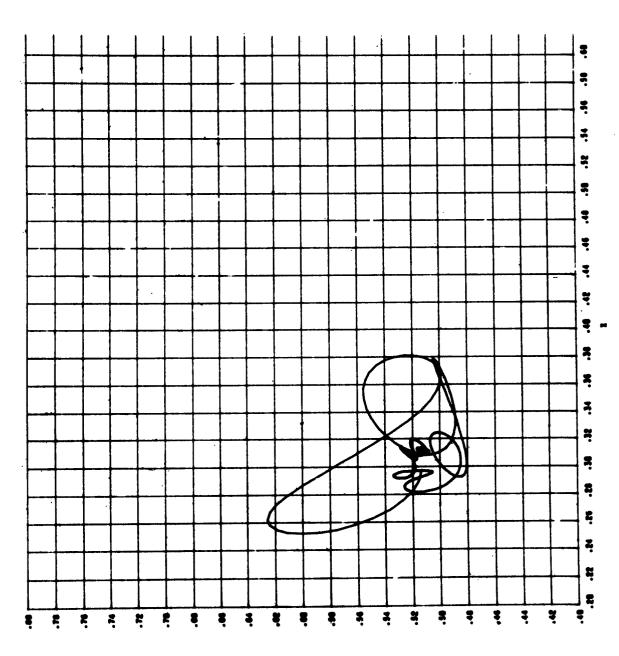
1.

CASE	NUMBER	1, 8= 0.45000	ı			
STEP	X	Y	STEP	x	Y	
1			51	0.1526650	0.5840275	
2	0.15748	363 - 0.5795247-	52	0.1527276	0.5840532	
			53	0.1527879	0.5840755	
14			54	0.1528459	0.5840944	
5			55	0.1529017	0.5841100	
Ó			56	0.1529551	0.5841221	
7			57 60	0.1530061 0.1530549	0.5841309 0.5841362	
9			58 59	J. 1531312	0.5841381	,
10			60		- 0.5841366	
11			61	0.1631868	0.5841317	
12			62	0.1632261	0.5841234	
13			63	0.1632629	0.5841117	
14			64	0.1632974	0.5840966	
15	0.15914	37 0.5811633	65	0.16.13294	0.5840781	
16	0.15926	6/ 0.5812822	66	0.1633590	0.5840562	
17			67	0.1633863	0.5840311	
18			68	0.1634111	0.5840025	
19			69	0.1634335	0.5839707	
20			70	0.1634535	0.5839356	
21			71	0.1634711	0.5838973	
22 23			72 73	0.1634864	0.5838557 0.5838109	
24			74	0.1635096	0.5837630	
25			75	0.1635177	0.5837119	
2 ó			76	0.1635234	0.5836578	
21			77	0.1635267	0.5836005	
28	0.16065	73' 0.5825741	. 78	0.1635277	0.5835403	
29	0.16076		79	0.1635 26 3	0.5834771	
30			ხ0	1635220	0.5834109	
31			81	1.16.35166	0.5833419	
32			82	3.16:5084	0.5832701	
33			b. 3	0.1634978	0.5831954	
34 35			ช น 85	0.1634699	0.5831180 0.5830380	
30 30			86	0.1634526	0.5829553	
37			u7	1.1634321	0.5828701	
38			88	7.1034115	0.5827823	
39			89	0.1633876	0.5826921	
40			90	0.1633616	0.5825995	
41	0.16191	91 0.5835903	91	0.1633336	0.5825046	
42			92	0.1643034	0.5824074	F1G. 20 a
43			93	0.1632/12	0.5823080	
44			94	0.1632369	0.5822065	RUN 13
45			95	0.1632006	0.5821029	17.0013
40			96	0.1631624	0.5819973	$\Delta T = 0.013$
47 48			97	0.1631222	0.5818898	ORBIT
48			98	0.1630601	0.5817805	
50			100	0.1630360	0.5816694 0.5815 5 46	COORDINATES
30	01.0200	0.3037703	100	J . 1027702	0 + 20 1 2 2 do	

CASE	NUMBER	1,	R= 0.4500	(
TEP	×		Y	STEP	х	Y	
101	0.162942	16	0.5814421	151	C-1590621	0.5754002	
102			0.5813261	152	C. 1589723	0.5753068	
103		_	0.5812087	153	C-1588828	0.5752156	
104			0.5810898	154	C. 158/934	0.5751267	
105			0.5809696	155	0.1587044	0.5750401	
106			0.5808482	156	0.1580156	0.5749559	
107			0.5807256	157	0.1585272	0.5748741	
108			0.5806019	158	0.1581-391	0.5747947	
109	0.162499	2	0.5804772	159	0.1585515	0.5747179	
110	0.162436	56	0.5803516	160	0.1582643	0.5746436	
111	0.162372	25	0.5802252	161	0.1581776	0.5745719	
112	0.162307	70	1.5800980		0.1580914	0.5745028	
113	0.162240	1	J.5799701	163	0.1580057	0.5744363	
114			0.5798416		0.1577206	0.5743726	
115			0.5797127		0.157£361	0.5743116	
116			0.5795832		0.1577522	0.5742533	
117			0.5794535		0.1576690	0.5741978	
118			0.5793234		0.1575864	0.5741451	
119			0.5791932		0.1575045	0.5740953	
120			0.5790629		0.1574234	0.5740482	
121		-	0.5789326		0.1573430 0.1572635	0.5740041	
122			0.5788023		0.1571847	0.5739629 0.5739245	
123			0.5785423		0.1571067	0.5738891	
125			0.5784127	_	0.1570296	0.5738566	
126			0.5782835		0.1569534	0.5738271	
127			0.5781548		0.1568781	0.5738005	
126			0.5780266		0.1568036	0.5737769	
129			0.5778991		0.1567302	0.5737563	
130			0.5777722		0.1566577	0.5737386	
131			0.5776461	181	0.1565861	0.5737239	
132	0.16075	55	0.5775209	182	0.1565156	0.5737122	
133	0.160676	01	0.5773966	183	C.1564460	0.5737035	
134	0.16058	31	0.5772734	184	0.1563775	0.5736977	
135	0.16049	57	0.5771512	185	C.1563100	0.5736949	
136			0.5770301	186	0.1562436	0.5736950	
137			0.5769103		0.1561783	0.5736982	
138			0.5767918		0.1561140	0.5/37042	
139			0.576674/		0.1560508	0.5737132	
140			0.5765590		0.1559388	0.5737251	
141			0.5764449		0.1559278	0.5737398	- 1
142			0.5763323		0.1558680	0.5737575	FIG. 20 5
143			0.5/62213		0.1558394 0.1557518	0.5737780 0.5738013	
144			0.5/60046		0.1556955	0.5738275	RUN 13
146			0.5758989		0.1556403	0.5738565	AT = 0.013
147			0.5757952		0.1555863	0.5738882	$\Delta T = 0.075$
146			0.5756934		0.1555334	0.5739226	
149			0.5755936		0.1554818	0.5739598	ORBIT
50			0.5754958		0.1554313	0.5/39996	COÖRDINATES

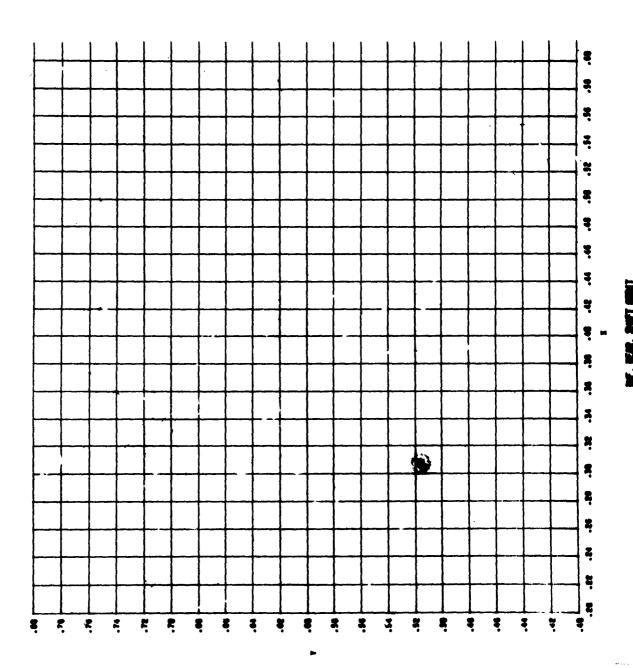


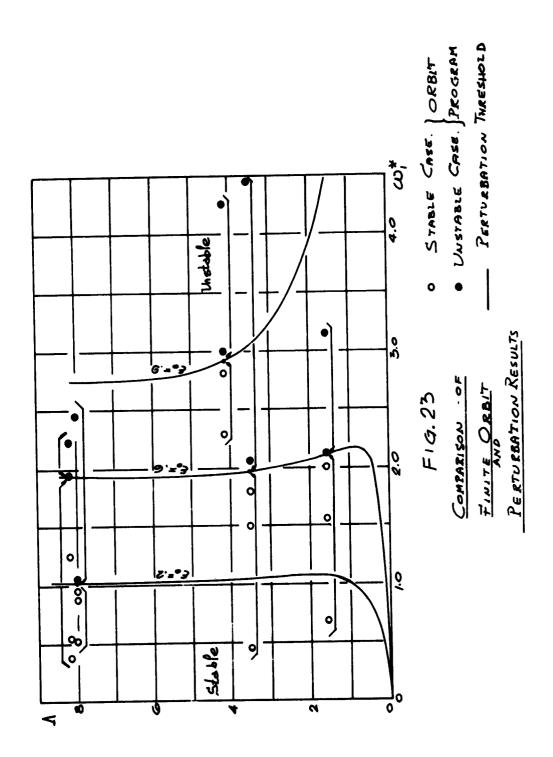


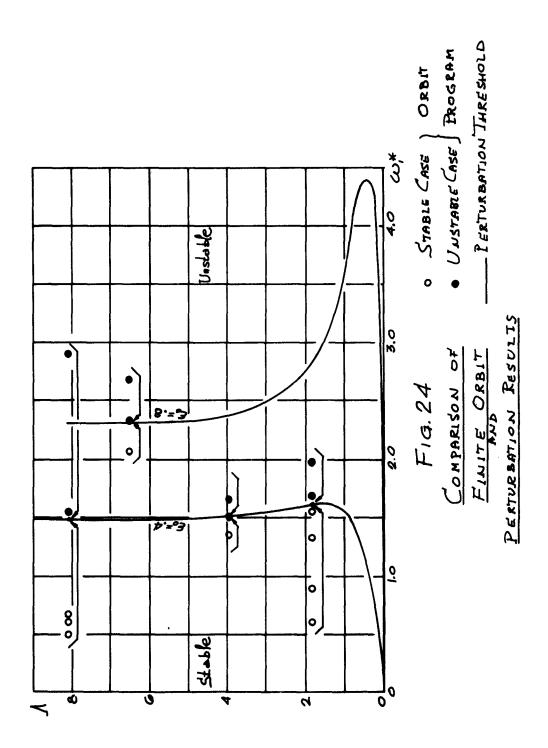


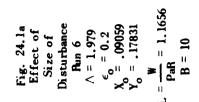
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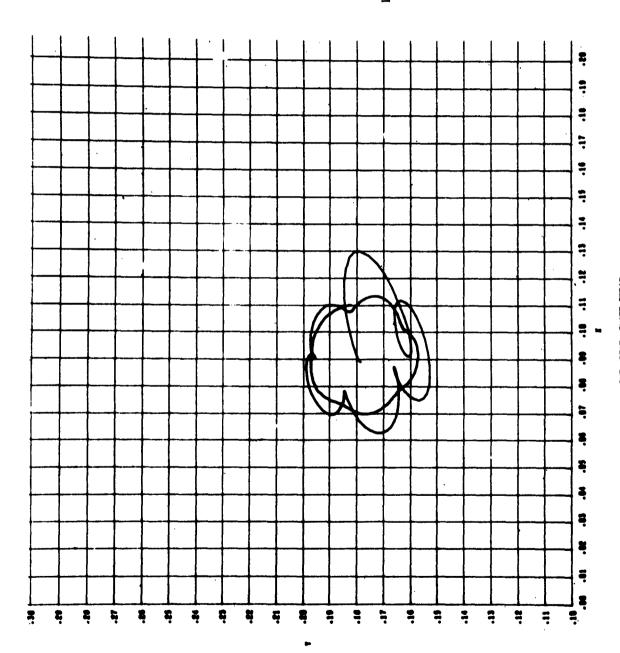
Fig. 22b
Run 8
B = 4;
AT = 0.011
2nd 1000 steps





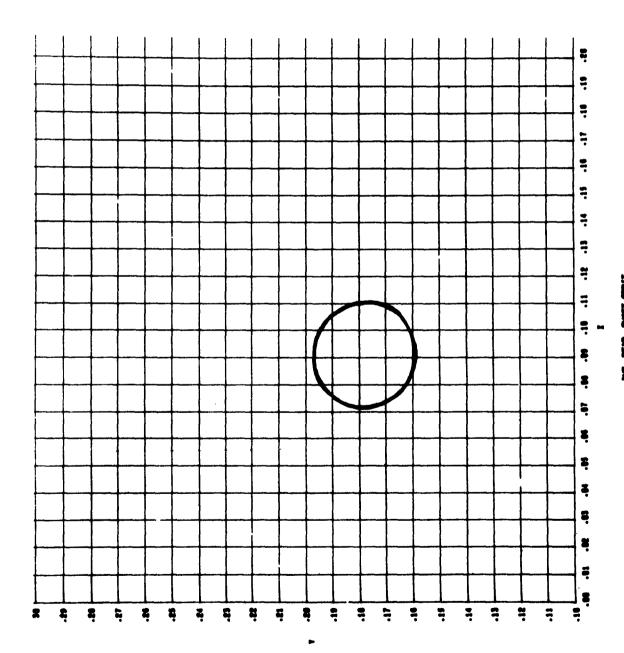






I-A 2049-20

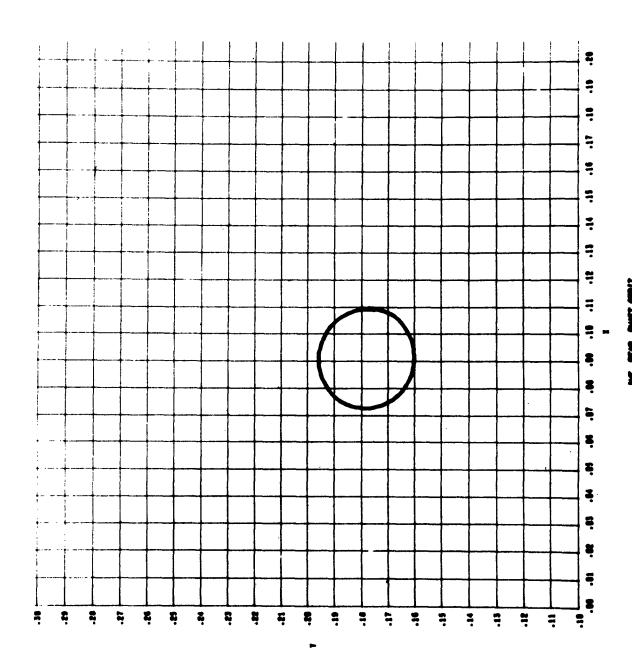
Fig. 24.1b
Effect of
Size of
Disturbance
Continued
from
Fig. 24.1a



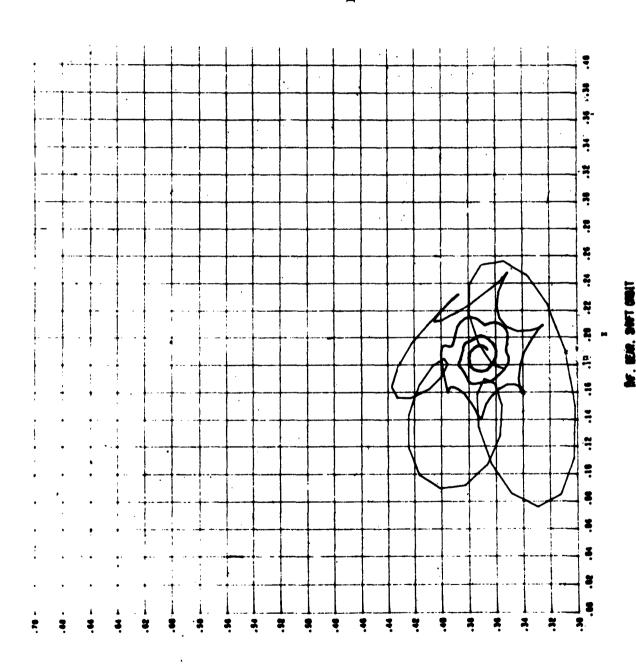
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Fig. 24.1c Effect of Size of Disturbance Continued from Fig. 24.1b

• -

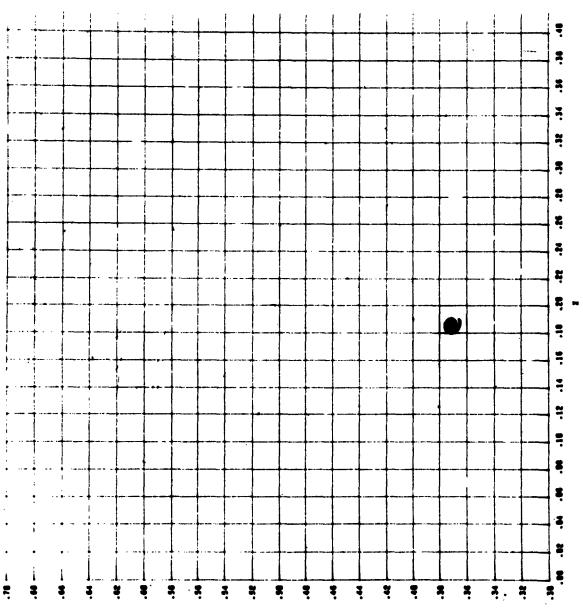


*



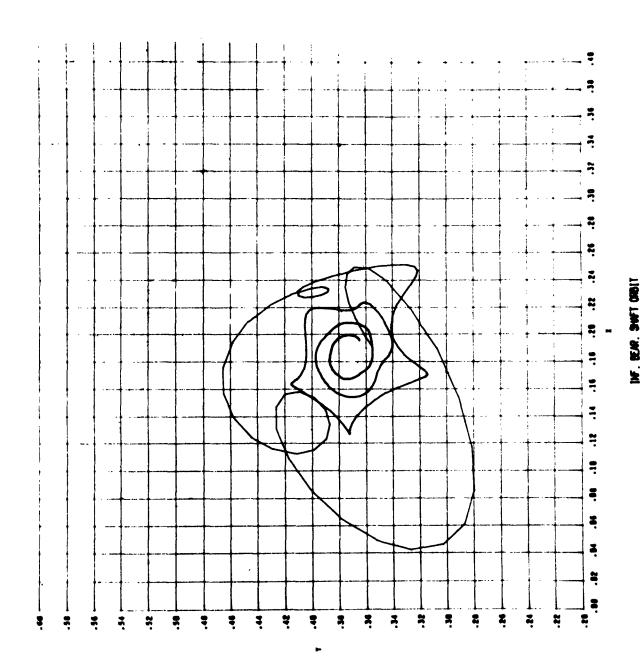
DF. EER. SWFT OREIT





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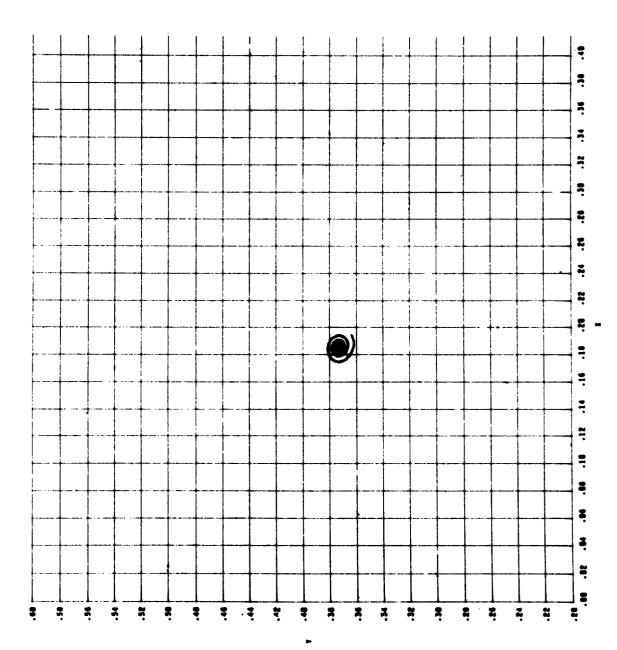
₹ squ



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Taller.



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Fig. 27a

Run 7

B = 1.8

AT = 0.013

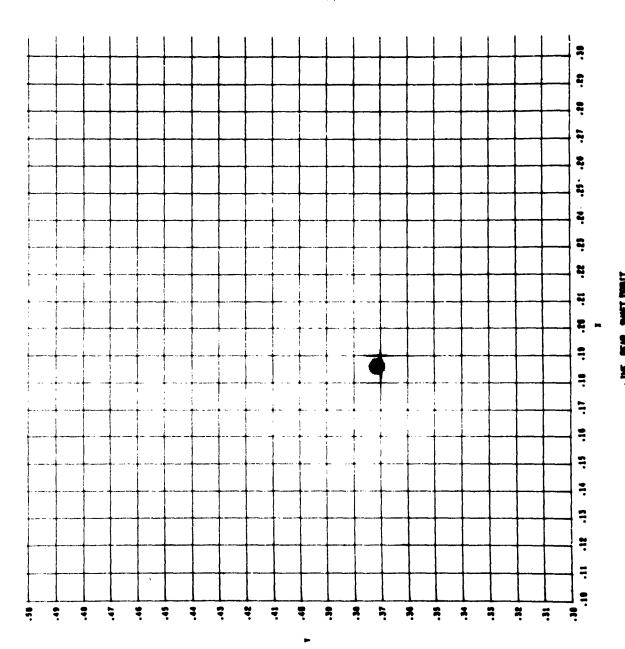
1st 1000 steps

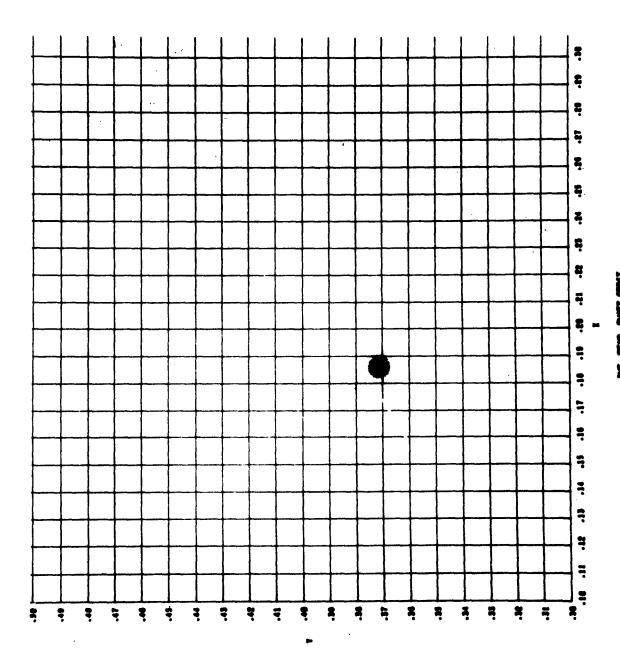
Sample Orbit

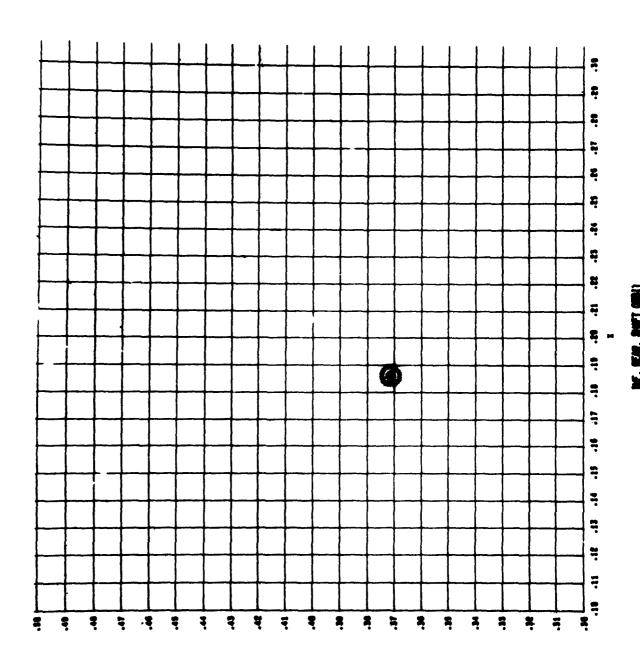
with

Small

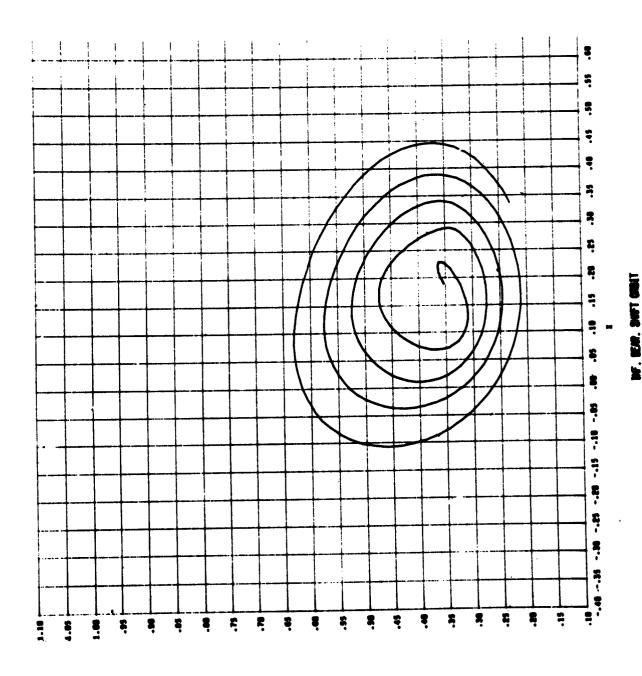
Perturbation

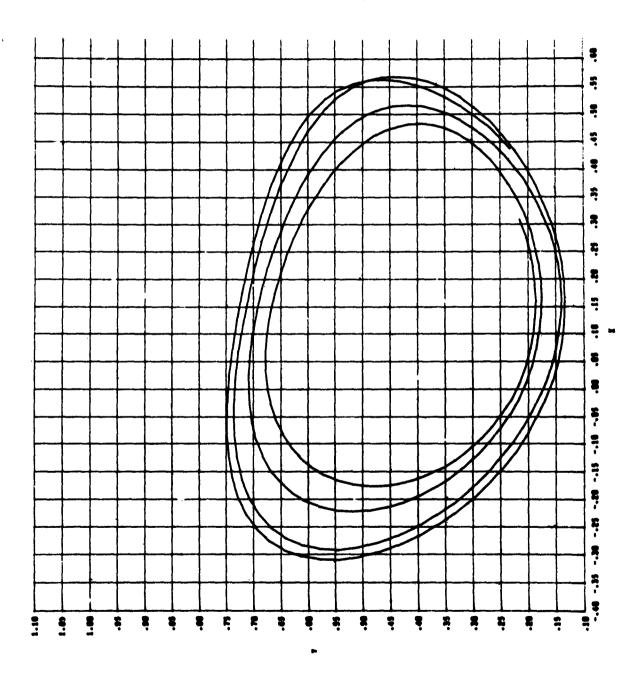


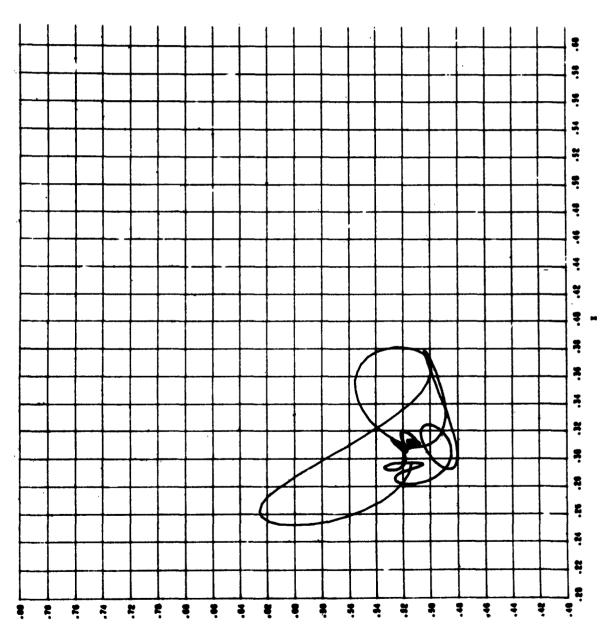


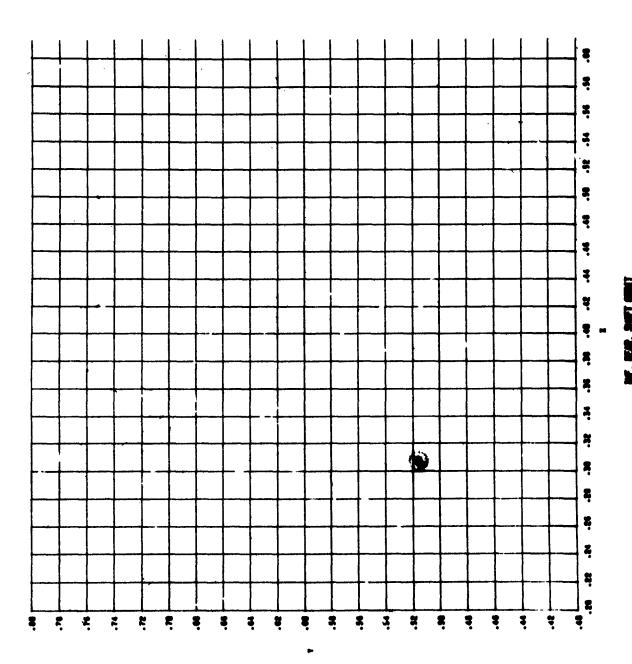




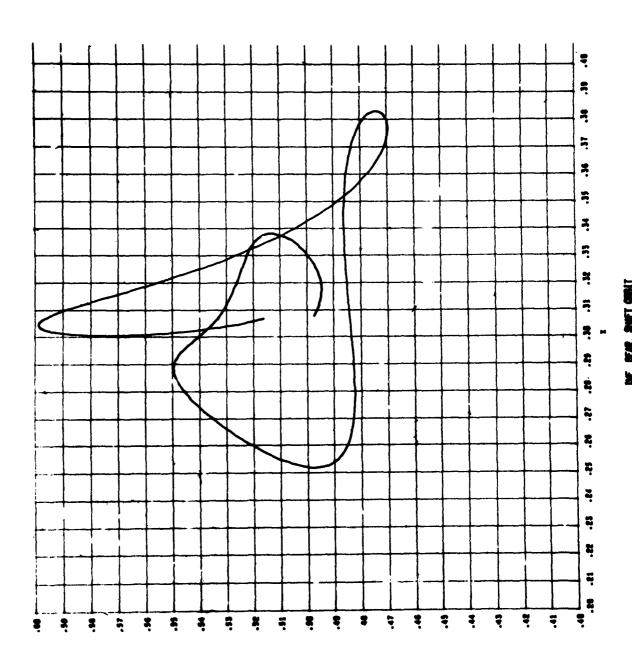




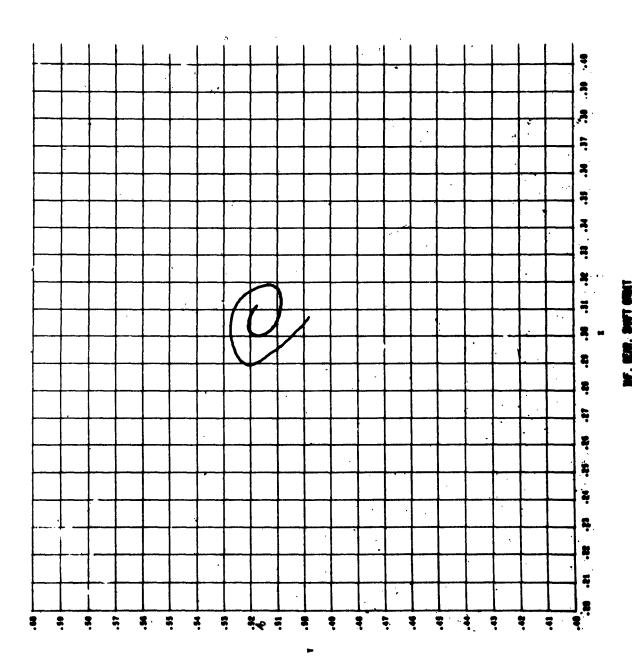




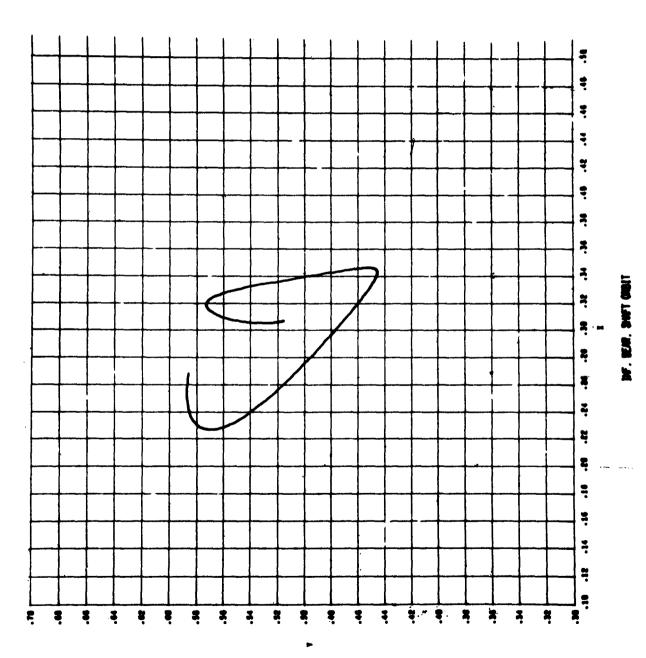
ANTENAL MARKSON



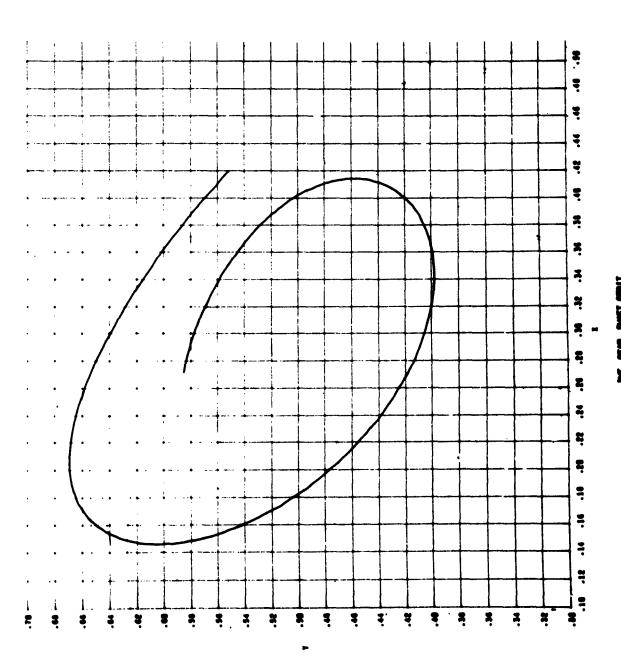
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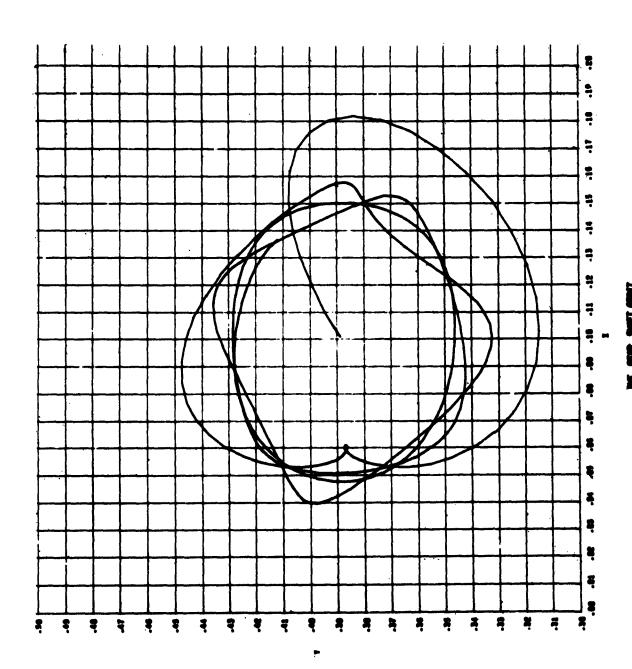




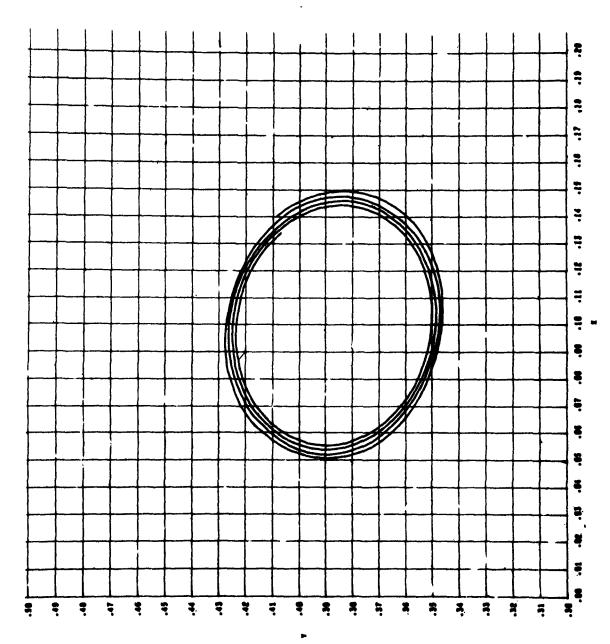


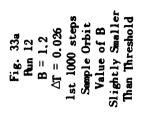


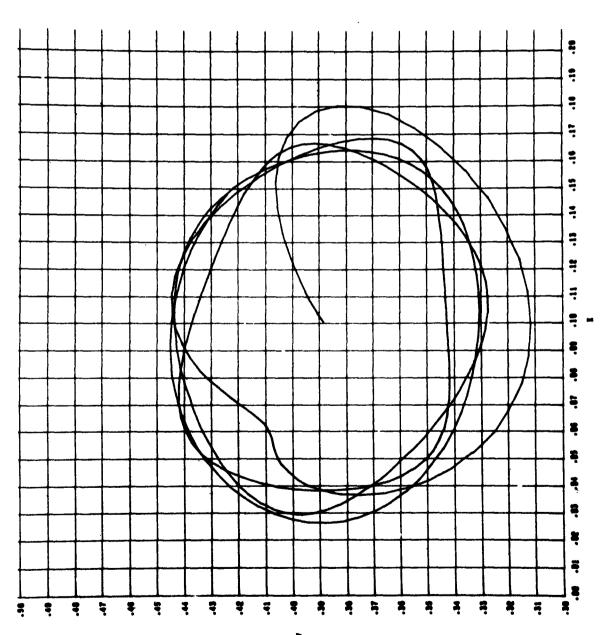


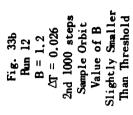


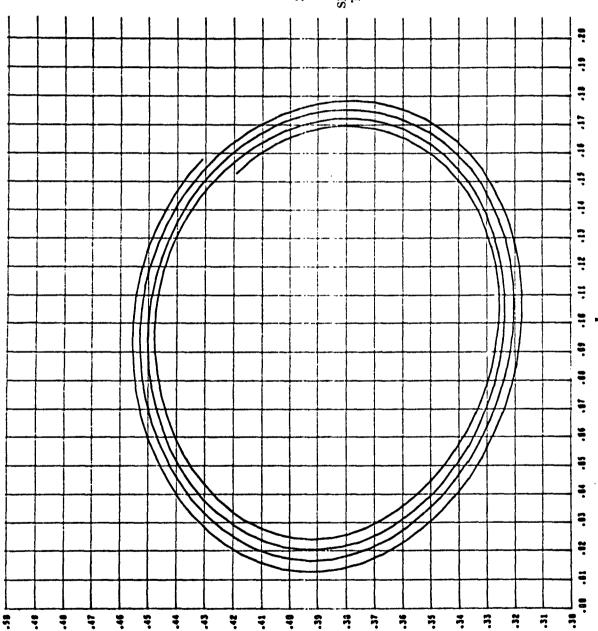






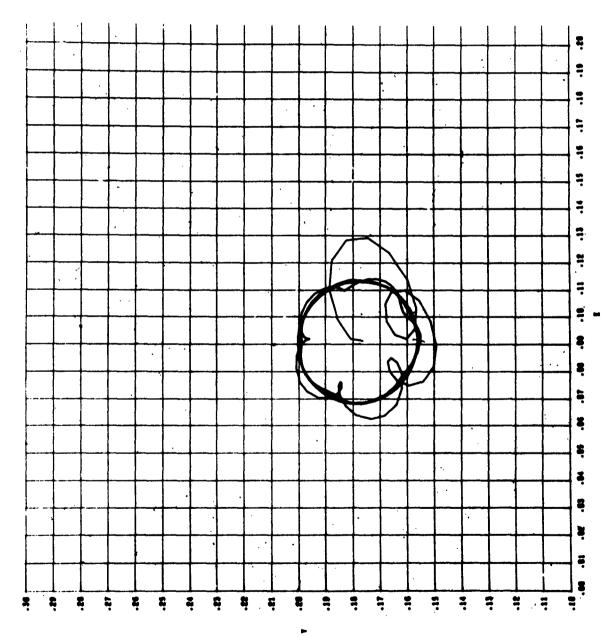


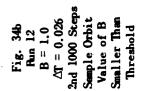




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Fig. 34a
Run 12
B = 1.0
AT = 0.026
1st 1000 Steps
Sample Orbit
Value of B
Smaller Than
Threshold





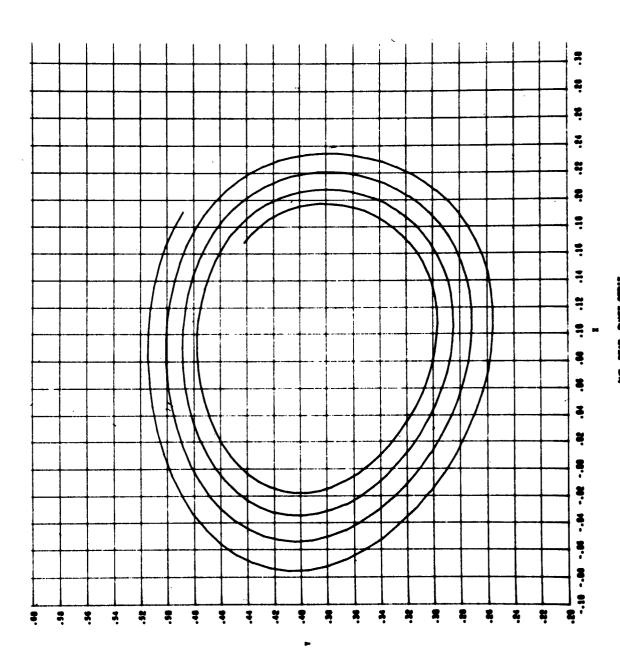
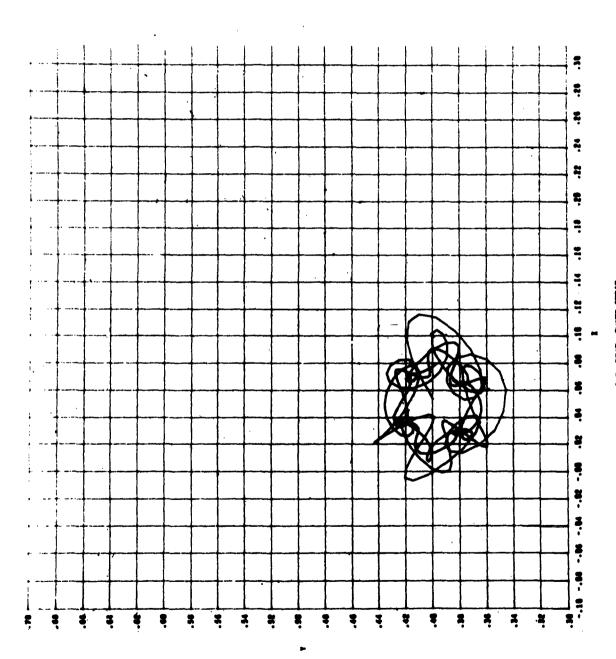
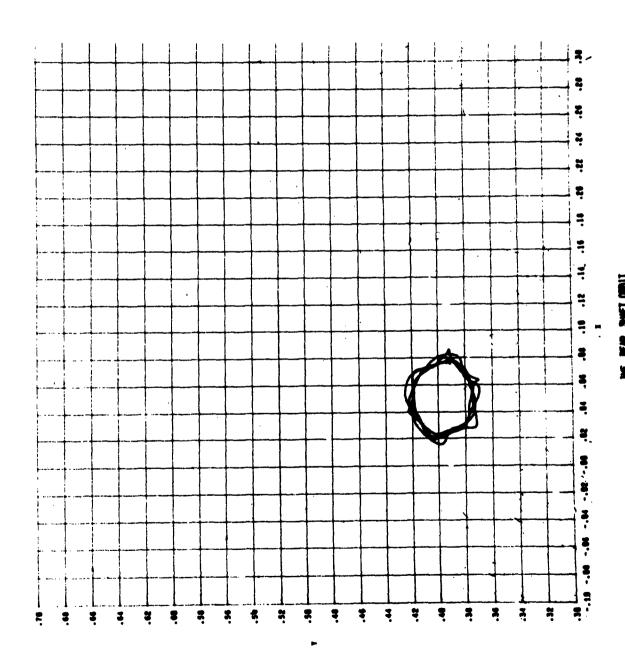
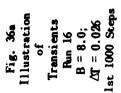
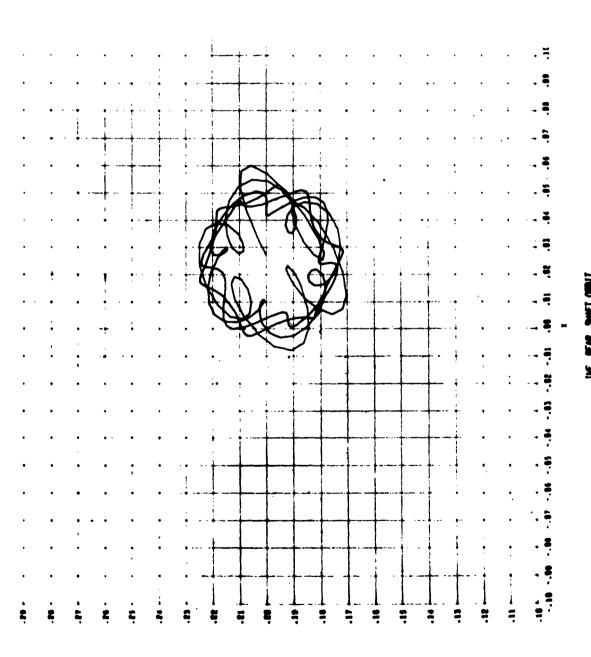


Fig. 35a
Illustration
of
Transients
Run 17
B = 6.0;
AT = 0.026
st 1000 Steps



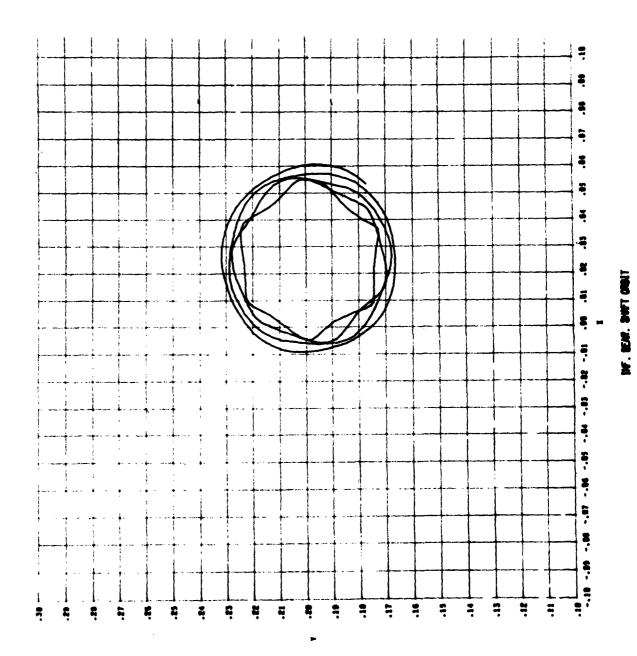


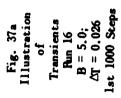


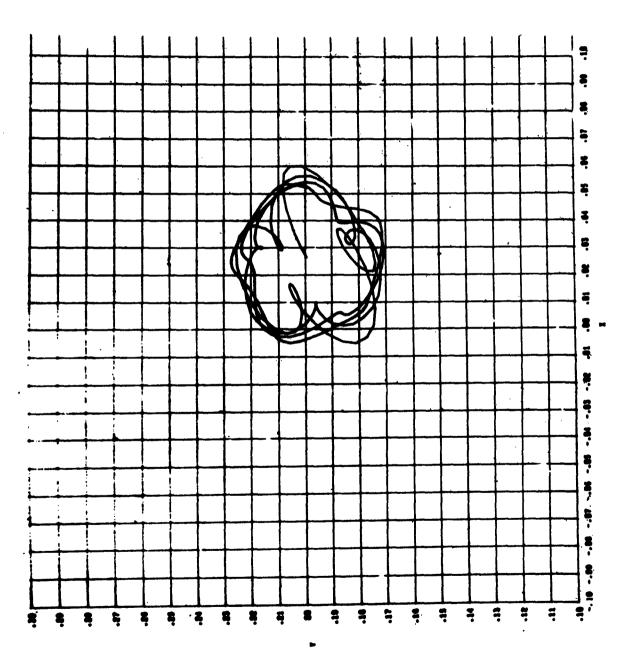


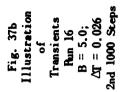
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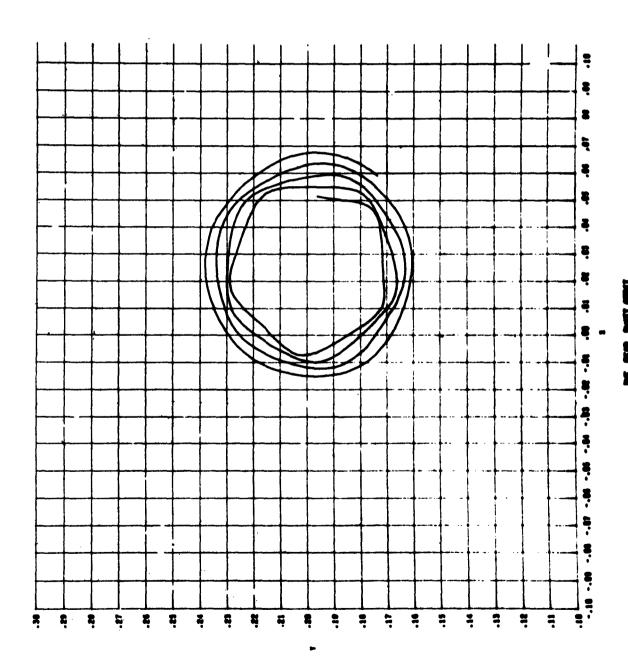
Fig. 36b
Illustration
of
Transients
Run 16
B = 8.0;
△T = 0.026

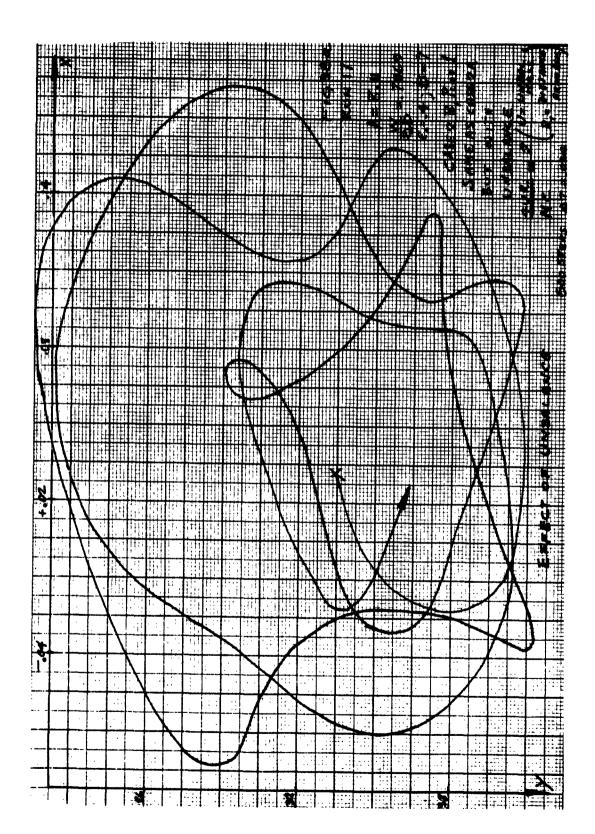




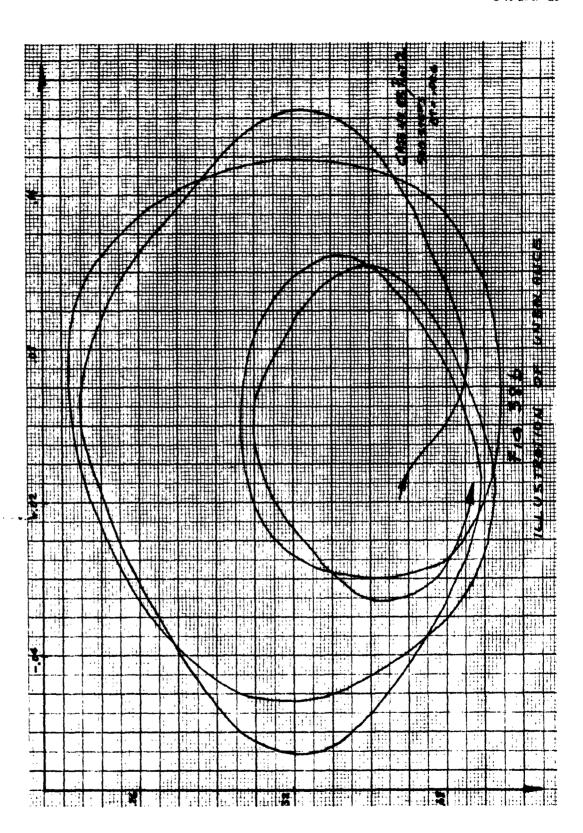


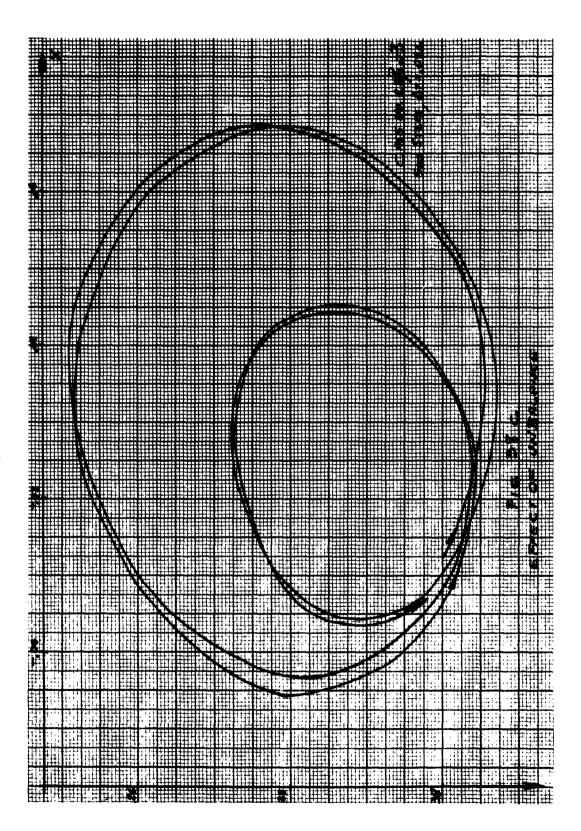


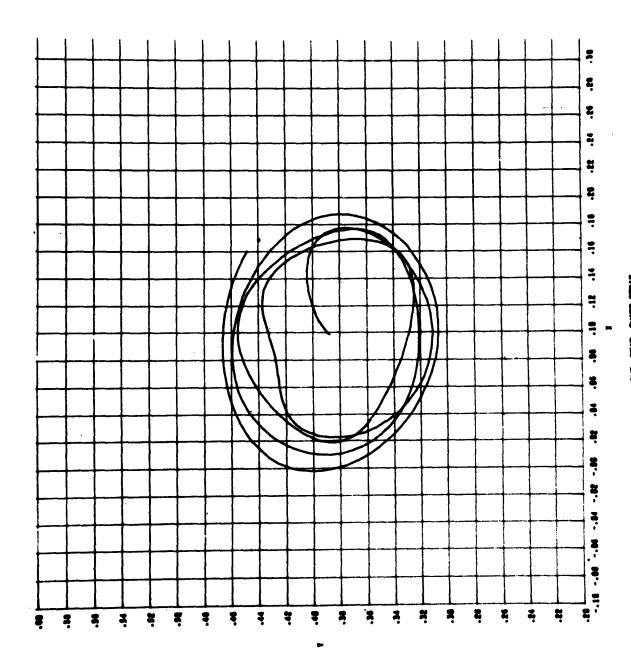




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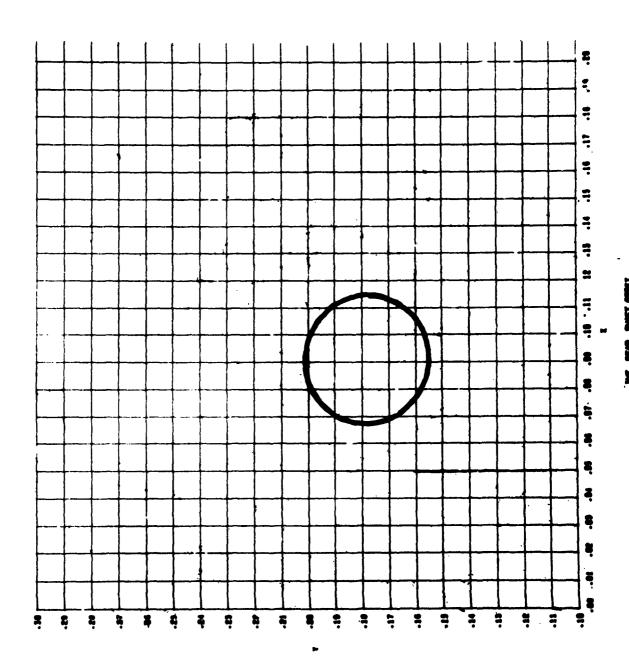




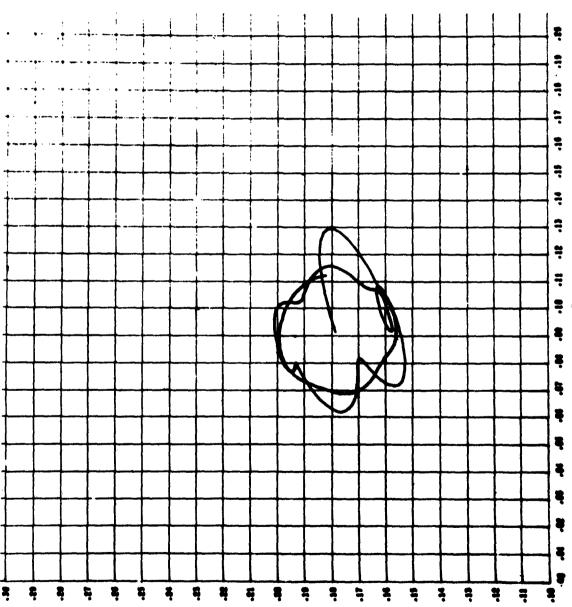


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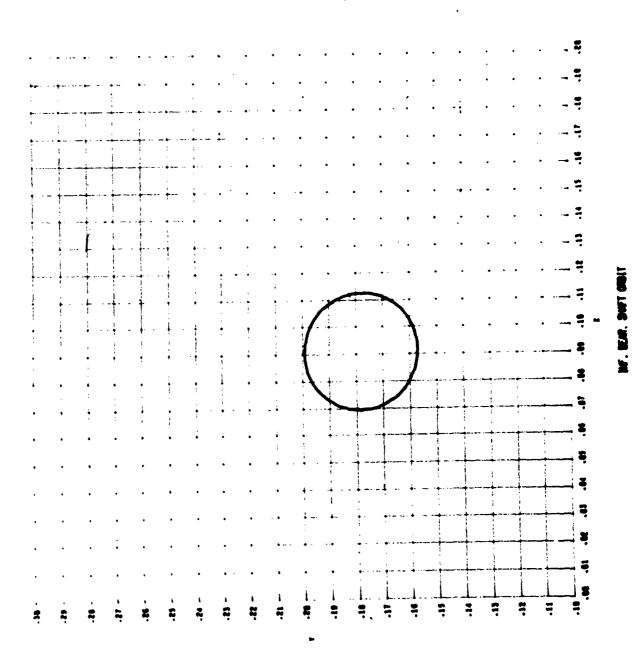




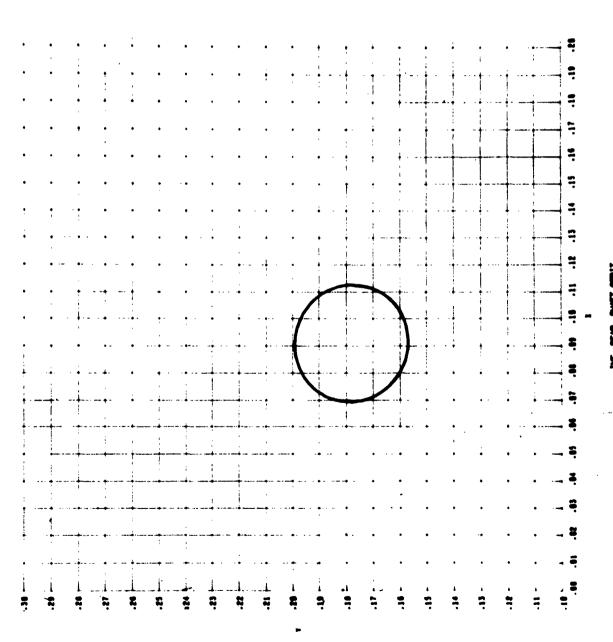


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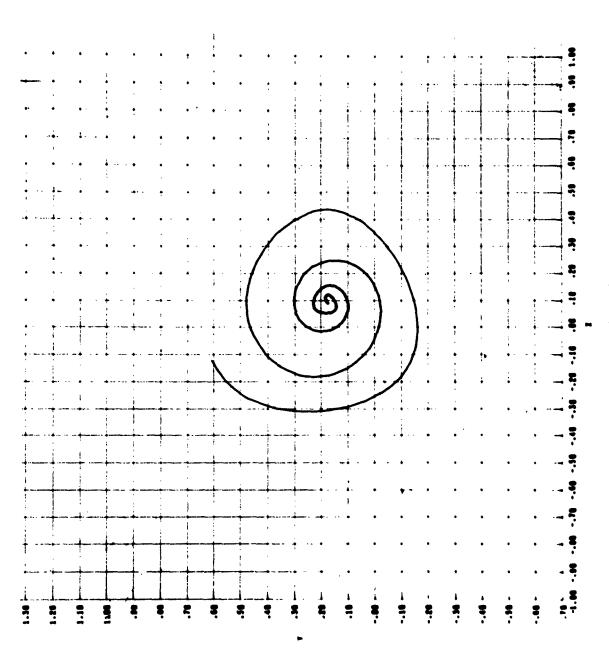
Fig. 40b
Possible
Limit Cycle
Run 6
B = 8; AT = 0.013
2nd 1000 steps



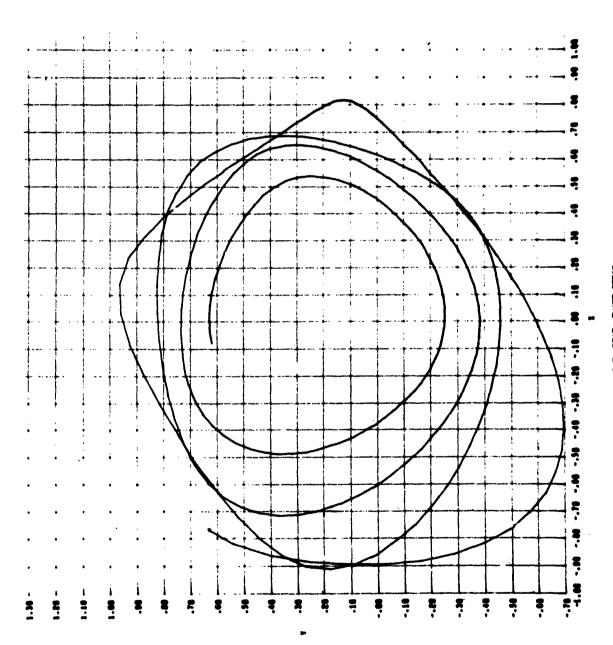












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FIG. 42a.

Run 17;

B=10; AT= .026

PU DISTRIB'S

LAMBDA=0	. A1000000F 0	} -	0.100000E	02. INE	0.5863407CE	02. X= 0.0	5081908, Y*	3,39763687,	DT=0.26000	10-3000
1.15388	13 1.173294	m,	1.1899080	1.2028308	1.2113788	1.2151227	1-1538813 1-17329%3 1-1899080 1-2028308 1-213788 1-2151227 1-2139125 1-2078795 1-1078171 1-183183	1,2078795	1,1974171	1, 1831431
1.16581	90 1.146k3k	<u> </u>	1.1258538	1.1050486	1.0849011	1.0661981	1.0496102	1.0356849	1.0244520	1.3174307
1.01367	90 1.013721	*	1.0176354	1.0253857	1.0368292	1.0516660	1.0694225	1.0894356	1.1108633	1.1327034
CASE 2,	, STEP 6101,		0.1000000E	02, TIME=(0.58660070E	02, X= 3.0	CASE 2, STEP &101, B= 0.1000000E 02, TIME=0.58&60070E 02, X= 3.05244562, Y= 3.39877338, DT=0.26000000E-01	0.39877538,	DT=0.26000	1003E-01
1.152912	26 1.172490	<u></u>	1.1893099	1.2024685	1,2112693	1.2152692	1.2143047	1.2084947	1.1982222	1.184.0969
1-16690	36 1.147542	~	1.1269647	1.1061155	1.0858814	1.0670549	1.0503128	1.0362096	1.0251825	1.3175625
1.0135900	00 1.0134211	=	1-0171287 1-0246906 1-0359658	1.0246906	1.0359658	1.0506654	1.0683246 1.0882841	1.0882881	1.1097167	1.1316198
CASE 2	, STEP 6132,	-	0.1000000E	02, TIME=(0.58686069E	02. X= 0.0	CASE 2, STEP 6132, B= 0.1000000E 02, TIME=0.58686069E 02, X= 0.05484550, Y= 3.40044066, DT=3.2600000E-01	3.40044066	01=0.26000	1003E-01

				FIG. 426 RUN 17 S=10 ; AT=.026 H DISTRIB'S
1.1850338 1.0177049 1.1805332	=0.26000000E-01 997763 1.1859553 255899 1.3178653 074367 1.1294459	.26000000E-01 5297 1.1868626 2611 1.3160345 3030 1.1283596 .26000005E-01 2700 1.1877574 6399 1.3182152	.26000000E-01 9921886&10 323 1.318403& 523 1.3261959 .26000000E-01 7192 1.18951&B %114 1.3185973 9360 1.1251998	-01 87955 -01 -01 -01 -01 -01 -01 -01 -01
1.1990079 1.0255292 1.1085750	5 ::::	. DT=0 1.200 1.026 1.106 . DT=0 1.201 1.201	. DT=0.260000006 1.2019992 1.31 1.0270239 1.31 3.104.0523 1.31 3.0741192 1.31 1.0274114 1.31 1.0274114 1.31	
1.2090887	3.40252017 1.2096643 1.0372998		0. & 10213 & 7. (1.211308 & 1.03898 & 1.03898 & 1.0826 & 1.2 (1.287 & 3.7 (1.03995555)	
1.2146747 1.0510270 1.0672376	.05796308, Y= 8 1.2150261 5 1.0517493 7 1.0661616	1.2153622 1.0524764 1.0650965 06602997, Y= 1.2156860 1.0532054	07077564, V= 1.2160002 1.0539353 1.0629969 07583710, V= 1.2163068 1.0546637	1.2166074 1.0553899 1.0563841 6637384, Y= 1.2169028 1.0561140 1.0561140 1.2171933 1.0568365 1.0568365 1.0568365 1.0575546 1.0575546 1.0575546
1.2153936 1.0679194 1.0496795	02, X= 0 1.215499 1.068788	1.2155916 1.0495930 1.0477490 02. x = 0.1 1.2156723 1.07052728	02, X= 0.0 1.215744 1.0713972 1.0458672 02, X= 0.0 1.2158152 1.07526152 1.0449422	02, K = 0.08 1.2158710 1.0731216 1.0440266 102, K = 0.09 1.073979 1.073979 1.073979 1.7159798 1.7159798 1.7159798 1.7159798 1.7159798 1.7159798 1.7159798 1.04820 1.04820 1.048286
STRIBUTION 1.2111388 1.0868654 1.0351202	=0.58712069E STRIBUTION 1.2109914 1.0878501 1.0342908	02, TIME=0.58738068E * PH DISTRIBUTION 1.20126%2 1.2108310 1.109403% 1.0848833 1.0227160 1.033%763 02, TIME=0.38784068E * PH DISTRIBUTION 2.2008693 1.0898131 0.0220881 1.0526751		02, TIME=0.54842067E * PH DISTRIBUTION * 1995992 1.2101158 * 1134704 1.0927211 * 02702721 1.0303390 02, TIME=0.54864066E * PH DISTRIBUTION * 1991704 1.0954792 * 1144947 1.09547937 * 1144947 1.02957937 * 1144947 1.02957937 * 1144947 1.02958937 * 1144947 1.02958937 * 1144947 1.02958937 * 1144947 1.09589837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837 * 1144947 1.09588837
и = РН DIS 1.2020875 1.1071817 1.02%0153	E 02, TIME H = PH DI 1.2016912 1.1082449	H		
1.1886958 1.1280705 1.0166450	6* 0.1000000 1.1880697 1.1271696	8= 0.1000000E 1.1874550 1.1502609 1.0157304 8= 0.1000000E 1.1867747 1.1313439		B= 0.1000000E 1.184.9591 1.014.9527 1.014.9527 1.184.2117 1.185.914 1.013.950 1.186.351 1.186.351 1.186.351 1.186.351 1.186.100000CE
1.1716741 1.1716741 1.1486407 1.0131421	3. 291 291 834	5226	STEP 6106, B 1099999 01 1-168353 1-1523327 1-0121827 1-0121827 1-099996 01 1-1539809 1-0119705	
LAMBDA-0.81099999E 1.1519361 1.1716 1.1679457 1.1486 1.0135218 1.0131	CASE 2, SIEP 613 LAMBDA-0.81099999E 1.1509547 1.1708 1.1669748 1.1497.	CASE 2, STEP 6131 LAMBDA=0.81099999E 1.1499711 1.17031 1.1699714 1.15030 1.0134348 1.31263 CASE 2. STEP 6105 CASE 2. STEP 6105 LAMBDA=0.8109999991 1.1709963 1.15183	CASE 2. STEP 6106. LAMBDA=0.41099999E 31 1.14690042 1.1663533 1.1719903 1.1523327 1.013347 1.0121827 CASE 2. STEP 6137, LAMBDA=0.81099999E 01 1.172976 1.1559809 1.0133868 1.0119705	CASE 2, STEP 6108, LAMBDA=0.81099999E 0 1.1849500 1.155320 1.1749500 1.155320 1.0133852 1.011765 CASE 2, STEP 6130, LAMBDA=0.8109999E 0 1.1850680 1.0156847 1.1840922 1.011568 CASE 2, STEP 6111, LAMBDA=0.8109999E 0 1.1840922 1.011568 1.1758789 1.157377 CASE 2, STEP 6111, LAMBDA=0.8109999E 0 1.1758789 1.157377 1.0138138 1.1650137 CASE 2, STEP 6111,

													F14.42c	Run 17 B= 10; DT=.026	By DISTRIB'S				
1.1937763 1.3196296 1.1197824	003E-01	1.1946115 1.3198533 1.1187145	1003E-01	1.1954k09 1.3200872 1.1176421	10036-01	1.1962639 1.3203341 1.1165633	00006-01	1.1970793 1.3205971 1.1154760	00006-01	1.1978955 1.3208796 1.11%3783	00006-01	1.19868071.3211850	00006-01	1.1994626 1.3215169 1.1121459	100006-01	1.2002287 1.3218785 1.1110391	ë,	1.1098580	00000E-01
1.2362175 1.0293834 1.0974225	DT=0.26000000E-0	1.2068989 1.0297907 1.0963257	DT=0.26000003E-0	1.2375727 1.0302072 1.0952275	, DT=0.2600000E-0	1.2082373 1.0306357 1.0941265	DI=0.26000000E	1.2089909	, DT*0.26000000E-0	1.2095309 1.0315422 1.0919113	, DT=0.26000003E-0	1.0320273		1.2107590 1.0325381 1.0976727	1, DT=0.26000000E-0	1.2113408 1.0333780 1.0865439		1.0336500	2. DT=0.26000000E-0
1.2143944 1.0423985 1.0761434	3.42183927,	1.2148747 1.3429753 1.0750722	0.42137315,	1.2153558 1.0435599 1.0740027	0.42023571	1.2158252 1.0441553 1.0729343	3.41843843	1.2162803 1.0%47650 1.0718662	3.41601749	1.2167179 1.0453922 1.0707983	0.41303229	1.2171345	= 0.40956318	1.2175266 1.0467134	. 0.40570814	1.2178902 1.0474136 1.0675970	0.4015789	1.2162219 1.0461439 1.0665331	= 0. 19729652
1.2177568 1.0582820 1.0568952	.10526376, Y=	1.2180270 1.0590091 1.0558995	.10879355, Y*	1.2162864 1.0597426 1.0549084	11164188, Y=	1.2185321 1.0604855 1.0539219	1373805, Y*	1.2187609	.11503305, Y=	1.2189689 1.0620125 1.0519653	11550082, Y=	1.2191521	1513879, Y	1.2193066 1.0636160 1.0500282	11396755, Y=	1.2194283 1.0646537 1.0490723	.11202978, Y	1.2195132 1.0653186 1.0481262	02. X= 0.10938863. Y=
1.2160672 1.0765329 1.0404435	02, X= 0	1.2160987	02, X= 0	1.2161184 1.0762442 1.0386949	02, X* 0.	1.2161229 1.0791099 1.0378317	02, x= 0.11	1.216109	02, X= 0	1.2160711 1.0808765 1.0361317	E 02, X* 0.1	1.2160065	1.0356713 E 02, X= 0.	ı	02. X= 0.	1.7157786 1.0836564 1.0336677	02, X= 0	1.2156073 1.0846270 1.0328765	
DISTRIBUTION 631 1.2093323 397 1.0965319 753 1.0273492	3.58972064E	DISTRIBUTION 129 1.2091190 110 1.0974815 29 1.0266222	02, TIME=0.5899806%E	= PH DISTAIBUTION .1969506 1.2088936 .1195639 1.0988344 .0168809 1.0259083	02, TIME=0.5902%063E	= PH DISTAIBUTION .1964726 1.2086522 .1205404 1.0993931 .0163507 1.0251966	02. TIME = 0.59050063E	= PH DISTRIBUTION 1959749 1.2083910 1216026 1.1003602 0158343 1.0245002	=0.59076063E	-	02, TIME=0.59102062	= PH DISTRIBUTION 1949041 1.2077921 -1236722 1.1023296	~	PH DISTRIBUTION 194523 1.2074460 1247223 1.105354	=0.5915406	# PH DISTRIBUTION 1947065% 1-207065% 12578%1 1-10%3600 -0139522 1-0218660	02, TIME=0.59180061E = PH DISTRIBUTION	1.2066405 1.1054018 1.0212564	02. TIME=0.59206060E
M = PH DIS 1.1978631 1.1175397 1.0179753	02, 11	- PH 1.1974 1.11855 1.01742	00E 02, TIME=		00E 02, TIME:			, =	4		0.6	2 -	- 4	, 3	• ш	3			000F 02. TIME
1.1822523	B= 0.1000000E	1.181586	- 0-10000	1.180909	0.10000	1.180218		1.179508	0.0000	1.178776	00001-0-1		å	1.17723	A= 0.1000		B= 0.1000000E	9 1.1755580 3 1.1481067 5 1.0094422	B= 0.1000
AMBDA=0.810999999E 01 1.1421370 1.1633366 1.177851 1.1591131	TEP 6113.	1099999E 01 1-1624896 1-1601257	CIEP 6114.	099999E 01 1.1615330 1.1611365	TEP A115.	1.160763 1.160763 1.162145	7117 434	1.1598787 1.1598787 1.1631547		099999E 01 1.1589744 1.1641635	2. STEP 6118.	•	2 1,0102370	ASE Z, SIEP 0119; C LAMBDA=0.81099999 01 1.1350094 1.1573962 1.1843204 1.1661900	CTED A120.	LAMBOA=0.610999999 01 1 1 1 1 1 1 1 1 1 1 1 1 1 1		6 1.1551089 8 1.1681903 8 1.0101485	TFP 6122.
1.1421370 1.1777851 1.1777851	CASE 2.	LAMBDA=0.81 1.1411535 1.1787316		LANBDA=0.81 1.1401678 1.1796742	7.00	LAMBDA=C-81 1.1391622 1.1806130		CASE 2, 5 LAMBDA=0.81 1.1381490 1.1815479		LAMBDA=0.81 LAMBDA=0.81 1.1371207 1.1824781	100151001	LAMBDA=0.81 1.1360768 1.1834027	. R	CASE Z, 3 LANBDA=0.81 1.1350094 1.1043204	1.015980	LAMBDA=0.81 1.1339228 1.1852295 1.0141505	CASE 2.	LAMBDA=0.81 .1326139 .1861278 1.0143533	CASE 2.

			FIG. 42d RUN 17 B=10; DI=.066 PH DISTRIB'S
- N #	.26000005E-01 9173 1.2024033 3995 1.3231714 1256 1.1075141 .26000003E-01 3754 1.2030768 5807 1.0236793	1.2037195 1.204288 1.1051225 00005-01 1.2048191 1.1059135 00005-01 1.2049006 1.0254516 1.1026993	01 1253 4829 01 00 12676 01 12676 01 13751 75752 10569 10569 10569 10569
95		. DT=0.260C0002E-01 1.2137945 1.20371 1.08.6309 1.02422 1.08.6341 1.10512 . DT=0.26000002E-01 1.2141720 1.20435 1.08.6911 1.1059 1.014.026000002E-0 1.214.5055 1.20491 1.0379583 1.0254	1.21% 1.02% 1.07% 1.07% 1.07% 1.07% 1.07% 1.07% 1.07% 1.07% 1.07% 1.07% 1.07% 1.07%
	3.39298682, 1.2187741 1.3597034 1.0644179 0.38877565, 1.2189883 1.0505350	5.34478437. 1.2191573 1.0514027 1.0523432 3.34112568 1.2192789 1.0533054 1.0613082 1.2193511 1.0532424 1.0602985	
1.2195576 1.0662126 1.0471916	10012537, V= 11.2195581 11.0671368 11.0662712 110233676, V= 11.2195119 12.195119 13.1.2195119 14.1.0680918	1.2194167 1.0690775 1.044811 09362928, Y= 1.2192705 1.0436160 08895276, Y= 1.2190724	1.2188218 1.0722078 1.0419616 1.0419616 1.0419616 1.04195191 1.0733021 1.041175 1.041175 1.0404213 1.0755496 1.0755496
1.2153929 1.0856220 1.0321041	02, x= 0.16 1.2151324 1.0866421 1.0313528 02, x= 0.16 1.2148233 1.0876874	1.21% 657 1.0297236 1.0297236 02, x = 0. 1.21% 0526 1.0295506 02, x = 0. 1.2135895 1.09096%2	1.21307 1.092097 1.092097 1.02799 1.09324 1.09324 1.09460 1.09460 1.09460 1.09688 1.21123 1.09657 1.09557
1.2061744	741BUTTON 1.2056624 1.2056624 1.005417 1.0051134 741BUTTON 1.2051025 1.106391	02, TIME=0.59284059E = PH DISTATEUTION 1700431 1.2044935 1.2044935 1.2044935 1.2044935 1.2044935 1.2044935 1.20190893 1.20491284 1.20491284 1.20491284 1.20491284 1.20491284 1.20491284 1.20491284 1.20491284 1.20491284 1.20491284 1.20491284 1.20491285 1.20492011 1.20592011 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085 1.20116085	1. 10. 593.020588 1. 202 212. 1. 10. 202 212. 1. 10. 202 213. 1. 202 599. 1. 202 599. 1. 202 20. 1. 202 20.
1.1923553 1.1923553 1.1279434 1.0131584	E 02. TIME=0.5923206(M = PH DISTAIBUTION 1.9916159 1.2056624 1.1075413 1.0128078 1.0201134 M = PH DISTAIBUTION M = PH DISTAIBUTION 1.1008320 1.2051023 1.2126914 1.017585		
1.1746670	0.1000000 1.1737373 1.1502%16 1.0075311 0.1000000 1.177700 1.151311%	H= 0.10000000 1.177645 1.1523797 1.0093698 H= 0.10000000 1.1544439 1.15444390 1.1646301 1.1646301 1.1646301 1.1646301	B= 0.10000000 1.1685250 1.1685260 1.1655481 1.1673801 1.1673801 2.1565814 6.1.0000000 1.1675977 6.1.0000000 1.1575977 6.1.0007061 1.1650124 7.10009043
- C 9 %	SE 2, SIEP 6123, B= AMBDA=0, 61099999E 01 1, 1305,279 1, 1510000 1, 1878,887 1, 17016,28 1,018,084 1,0102571 SE 2, SIEP 6124, B= AMBDA=0, 81099999E 01 1, 1294,515 1, 1518989 1, 1488,738 1, 17116/1 1,015,1852 1,0103690	LAMBDA=0.81099999E 01 1.1281546 1.1507675 1.1895633 1.17507675 1.1895633 1.17507675 1.1895633 1.175078 1.17507868 1.1730998 1.1269389 1.1895073 1.1903684 1.1730998 1.10159455 1.0107201 1.1267071 1.1898204 1.1257071 1.1898204 1.101830A=0.81099999E 01 1.1257071 1.1898204 1.101830A=0.81099999E 01 1.1257071 1.1898204 1.101830A=0.81099999E 01 1.1257071 1.1898204	FEP 6124, 18,72096 [0] 1-18,72096 [0] 1-18,72096 [0] 10,1012450 [0] 10,1012450 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,101250 [0] 10,
LAMBDA=0.81099799E	CASE 2. SIEP 6123, the LAMBDA=0.61099999 ft n1 1.1305279 1.1530000 1.1878427 1.1701626 1.0148684 1.0102571 CASE 2. STEP 6124, ft 1.29515 1.1518959 1.151869 1.0103690 1.0151852 1.0103690	CASE 2, SIEP 0125, 18, 18, 18, 18, 18, 18, 18, 18, 18, 18	CASE 2. SI LAMBDA=0.8 II 1.1918931 1.0168790 CASE 2. S LAMBDA=0.811 1.0174101 CASE 2. S LAMBDA=0.811 1.1279465 1.1279465 1.192855 1.0179827 1.1939260 1.1939260 1.1939260 1.1939260 1.1939260

					Fig. 42 e Run 17 B= 10; ST=.026 PH Distrib's	
1.2071398 1.3292000 1.0966642	0000E-01 1.2074542 1.0500512 1.0954893	00005-01 1.207233 1.0309289 1.0943332 00005-01 1.2079479 1.3518294 1.0931989	00005E-01 1.2081292 1.3920893 0000E-01	1.2082687 1.336834 1.0910065 00002E-01 1.2083687 1.386291 1.386291	2823 2823 1 2823 1 2894 396	4 F N
1.2154642 1.0423716 1.0750541	. DT=0.26000000E-0 1.2155116 1.2078 1.043597 1.0500 1.0740140 1.0954	1.2155127 1.20/72 1.0155127 1.20/72 1.015000 1.39433 1.015000 1.39433 1.2154691 1.20/94 1.0453923 1.33192 1.0720157 1.39319		1.2152573 1.2082 1.0474733 1.3336 1.0701400 1.09101 . DT=D.260000005E-0 1.2150947 1.2083 1.0485218 1.03466 1.0692516 1.38999	. DT=0.260000005E-0 1.2148983 1.2084; 1.0583970 1.0889; 1.0583970 1.0889; . DT=0.26000000E-0 1.2146716 1.2084; 1.0506166 1.0365; 1.0506166 1.0365;	
1.2189524 1.0583669 1.0555755	3.37100752 1.2187249 1.0594576 1.0547141	0.37206218, 1.2184523 1.0605611 1.0558855 3.37365490 1.2181368 1.0616733 1.0530912		1.2173917 1.0639071 1.0516092 0.38080839, 1.2169689 1.0650208	3.3453639, 1.2165175 1.0561275 1.0562717 0.38649081 1.02160413 1.0496563	
1.2173098 1.0766942 1.0390128	1.2168135 1.0778484 1.0383621	.06145055, V= 1,2162756 8 1,0377487 1 1,0377487 05946900, V= 1,2156995 2 1,0801670 5 1,0371732	.05617258, V= 3 1.2150891 9 1.0813230 2 1.036359	1.2144485 1.0824714 1.0361367 05770490, Y= 1.2137818 1.0836088	.05851945, Y= 3 1.2130930 3 1.0847319 .05999118, Y= 2 1.2123861 3 1.0858381 3 1.0858381	6577; 21166%; 086925 03450%;
1.2105311 1.0967502 1.0259282	02, x= 0.064 1.2097873 1 1.0979244 1	1.2090078 1.0090948 1.0051271 02, x= 0.00 1.2081956 1.1002572 1.0247865	02, X= 0.03 1.2073563 1.101%079 1.02%852 02, X= 0.03	1.2064940 1.1025431 1.0242225 02, x= 0.03 1.2056129 1.0239971	02, x= 0.0; 1.20\(\)7553 1.02\(\)8073 02, x= 0.0; 02, x= 0.0; 1.20\(\)8112 1.05\(\)8273 1.05\(\)8513	02, x* 0.0(1.2028982 1.1068745 1.0235271
1.19891&7 1.11781&7 1.0166696	ME=0.59492055E DISTRIBUTION 20 1.1979585 92 1.1189618 55 1.0164872	ME=0.59518055E DISTRIBUTION 11 1.1969736 186 1.1200963 104 1.0163459 ME=0.59544054E DISTRIBUTION 150 1.1959647 145 1.0162450	. TIME=0.5957005%EPH DISTRIBUTION 1.1949365 832008 1.1223123 118559 1.0161830 1.1ME=0.5959605%EPH DISTRIBUTION	12963 1.1938933 41686 1.1233875 50623 1.0161585 11ME=0.5962053E H DISTRIBUTION 61223 1.1928398 51048 1.1244372 23014 1.0161696	02, TIME=0.59648053E = PH DISTR BUTION -1749504 1.1917800 -1964084 1.1254593 -0125704 1.0162141 02, TIME=0.59674052E = PH DISTR BUTION -1737842 1.1907177 -1012667 1.0162897	TIME=0.59700052E M DISTRIBUTION 26.263 1.1896562 77155 1.1274160 31674 1.0163938
M = PH DIST 1.1830532 1.1390584 1.0114014	E 02, TI 1.18194 1.14012 1.01145	02. TIME= = PH DIS 1.1807911 1.1411786 1.0115504 02. TIME= = PH DIS 1.1422034 1.0116845	2 - 1 - 1 - 2 - 1	02.		02.
1.1637978 1.1595656 1.01018447	- 0.1030000 1.1625685 1.1605109 1.0104261	0.1000000 1.1618263 1.0107865 0.1000000 1.1603886 1.1623866 1.1623866	0.1000000 1.1588389 1.1631605 1.0111895 0.1000000	1.1575964 1.1639752 1.0119181 0.1000000 1.1563609 1.1647538	0.1000000 1.1551359 1.0128%67 0.1000000 1.15392%1 1.1652018	0.1000000 1.1527279 1.1668722 1.0138653
099999E 01 1.1421979 1.1783737 1.0128144	∞ .	STEP 6134, B= 11090900E 01 1.1306490 1.1708435 1.1708435 1.0138369 1.1383784 1.1383784 1.188583784 1.188583784	6 0 6 0	1.1556670 1.0156115 7EF 6138, B= 099999E 01 1.31652440 1.0162546	2. SIEP 6139, B= 0.8109999E 01 1.134158 719 1.1324158 779 1.1328867 2. SIEP 6140, B= 0.8109999E 01 3.68 1.1522195 196 1.0175983	2, STEP 6141, 8= (0.810999990 01 424, 1:330450 (894, 1:130450 (411, 1:0182923
LAMBDA=0.810999995 1.1194219 1.1421 1.1945269 1.1783 1.0192448 1.0128	LAMBDA-0.81099996 01 1.1181665 1.1409234 1.1950869 1.1791469 1.0199295 1.0153077	CASE 2, STEP 6134, 1 AMBDA-0, 81090999 E 01 1, 1169209 1, 1396490 1, 196409 1, 196409 1, 10206460 1, 0136369 1, 1155408 1, 1155408 1, 1396810 1, 130183995 1, 0213911 1, 0143995	v v –	1.1132787 1.1358670 1.196070 1.1818626 1.0229527 1.0156115 CASE 2. STEP 6134, 1.ANBDA-0.810990996 01 1.1121062 1.1845324 1.1972589 1.1824440 1.0237619 1.0162546	LAMBDA-0.81099999 E 01 1:134958	CASE 2, STEP 6141, LAMBDA-0.8109999 0 1.108742 1.1830450 1.1980896 1.1839614 1.0262611 1.0187923
	-	-	.	-		

							16,42 f	IH DISTRIBS	
1.2084247 1.3384541 1.3860410	.26000000E-01 Bb27 1.2085675 7396 1.3594063 3106 1.3851393	0000E-01 1.2082881 1.0403526 1.3842663	1.2081892 1.3412919 1.3834204 0003E-01	1.2080735 1.3422234 1.3825994	00005-01 1.2079434 1.0431470 1.0818012	00005-01 1.2078008 1.3440633 1.3810234	1.2076k7k 1.3046730 1.3849730	1.2074840 1.3458776 1.3795192	1.2073112 1.2073112 1.3467789 1.3787881
1.2161605 1.0525883 1.0563342	DT=0.2600 1.2138427 1.053796 1.0653106		. DI=0.26000005E-0 1.2131978 1.2081 1.0557167 1.3812; 1.0639502 1.3834; . DI=0.26000000E-0	1.2128557 1.0567314 1.0633092	. DI-D.26000003E-0 1.2125032 1.2079 1.0576739 1.3431 1.0626913 1.0818	. DT=0.260000005E-0 1.2121k19 1.2078 1.0586351 1.0kk0 1.06209k0 1.0810		1.2113954 1.20748 1.0605298 1.34587 1.0609524 1.37951	1.2113105 1.20731 1.061673 1.34677 1.0604039 1.37878
1.2150290 1.0693773 1.0495273	3.39407524, 1.2144994 1.0704302	39582635 2139583 0714662 0475220	0.59711752, 1.2134079 1.0724849 1.0470610 0.39782951,	1.2128501 1.0754864 1.0466246	3. 59791442. 1.2122865 1.0744713	0.39734552, 1.2117177 1.0754429 1.0458165	-	1.2105654 1.0773485 1.0450801	3.39179686. 1.2099887 1.0782880 1.0487341
1.2109327 1.0679914 1.0541797	X* 0.06772459, Y* 110637 1.2101925 188908 1.0890362 135646 1.0338852	> 50 = 1	1.2086979 1.0910605 1.0333761 853088, Y=	1.2079467 1.0920409 1.0331569	8230483, Y= 1,2071943 1,0950022 1,0329563	1.2064408 1.0939461 1.0327780	¥ 60 €	1 1.2049285 k 1.0957912 0 1.0324655	0.09520445, Y= 92 1.2041672 43 1.0966976 119 1.0323304 0.09747844, Y=
1.2019815 1.107895 <i>1</i> 1.0234323	02, x= 0.06 1.2010637 1.108890b 1.0233646	1.2001468 1.1098600 1.0233717	02, X= 0.074165000, 1.1992323 1.20869 1.1108043 1.09106, 1.0243010 1.03337, 02, X= 0.07853088,	1.1983210 1.1117251 1.0233003	02, X* 0.08 1.1974131 1.1126242 1.0233175	02, x= 0.08 1.1965083 1.11350%1 1.0233537	X= 3.05 56054 83672 53985	1.1947031 1.1152164 1.0234590	02, x= 0.09 1.1937992 1.1160543 1.0235319
RIBUTION 1.1885983 1.1283494 1.0165240	# ~-«		40v 6	0-0-	2 2 2 ==	ш	£ 9		4 205 4
1.1714.791 1.1714.791 1.1485.195 1.0115.294	E 02, TIME=0.5975205 W = PH DISTRIBUTION 1.1705442 1.187546 1.1492916 1.129253 1.0138912 1.016677			W = PH DISTRIBUTION 1.16/0194 1.184435 1.1514350 1.131794 1.0150652 1.017255		02. TI = PH 1.16486 1.15274 1.01590			
1. 1515488 1. 1675083 1.0144009	0.1000000 1.1503881 1.1681120 1.01%9502	0.1000000 1.1492458 1.1686853 1.0155110	- 1481219 - 1692307 - 0160809 0-1000000	1.1697509 1.1697509 1.0166584	0.1000000 1.1%592%9 1.1702%86 1.0172%19	0.1000000 1.144446 1.1707267	0.1000000 1.1437842 1.1711878 1.0184242	1.1427293 1.1716346 1.0190224	0.1000000 1.1416811 1.1720693 1.0196259 0.1000000
099999E 01 1.1298935 1.1843967 1.0189971	2, STEP 6143, 8= 0.a1099999 01 356 1.1287653 797 1.1848007 557 1.0197101	16 6 14 4 B = B = D99996 01 1 2 7 6 6 0 1 1 1 2 7 6 6 0 1 1 1 1 2 7 6 6 0 1 1 1 1 1 2 2 8 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 2 2 2 3 3 3 3 3 3 3	1.1255151 1.1255151 1.1858494 1.0219769	<u></u>	ä	ž š	099999E 01 1.1214358 1.1869694 1.0247900	2, STEP 6151, 6= 0.81099999E 01 202 1.120%59 1 996 1.1872156 738 1.025524 2. CTEP A152. Rm
LANBDA=0.810999996 -1076754 1.1298 -1982992 -1843 -0271073 -0189	CASE 2, STEP 6143, LAMBDA=0.8109999F 0 1:1064354 1.128765 1:1984797 1.198480 1.0279557 1.019710	LAMBDA=0.81099099E 01 1.1056223 1.1276601 1.198633 1.1276601 1.028801 1.0204289	LANBDA = C. 512F 0155. LANBDA = C. 81D99999 E 51 1.104643 1.1265771 1.1967645 1.1855242 1.0296510 1.0211517 CASE 2. STEP 0146,	LAMBOA=0.81099999E 01 1.1036497 1.1255151 1.1088747 1.1858494 -1.6364951 1.0219769	CASE 2. STEP 61%7. ILAMBDA=0.81099999E 01 1.1027266 1.124%722 1.1989670 1.1861539 1.0313361 1.0226036	CASE 2, STEP 6148, LANBDA=0.81099999E 01 1.1018026 1.1254464 1.1990438 1.1864405 1.0321737 1.0253315	LAMBAD.81099999 ED 1.1204551 1.100895 1.1224551 1.1991072 1.1204599 1.033006 1.0240599	60A=0.81 1000019 1991587 0338415	CASE 2, STEP 6151, (LAMBDA=0.81099999E 01 1.0991202 1.1204%59 1.197196 1.1872156 1.0336738 1.0255224 CASE 2. KTEP 6152, 1

			•		428 Run 17 10 . AT=.026	
1.2071291 1.3476789 1.3780682	3003E-01 1.2069369 1.3485799 1.3773577	1.2067336 1.2067336 1.3766558 1.3766558	1.0553346 1.0759603 0000E-01 1.2062869 1.051332	00005-01 1.2060390 1.0522424 1.0745908 00005-01 1.2057713 1.2531842 1.0739172	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1.2048190 1.2541010 1.3541010 1.3719562
1.2106171 1.0624012 1.0578678	DT-0.2600000E-0 1.2102138 1.2069 1.0633341 1.0485 1.0593428 1.0773		1.056323 1.3553 1.0563243 1.3559 0T=0.26000000E=0 1.2089263 1.20621 1.0661521 1.3513	DT=0.2600 1.2084631 1.0573460 DT=0.2600 DT=0.2600 1.2077783 1.0689695	DI-3.26000005-01 1.2074689 1.20548 1.0560114 1.07325 DI-0.260000005-01 1.2069320 1.20516 1.0557666 1.07259	DT=0.26000003E-01 1.2363648 1.20481 1.0710345 1.35610 1.0555393 1.37195 DT=0.26000003E-01
1.2093885 1.0792217 1.044012	3.38536648, 1.2087873 1.040804	0.38157508. 1.2081746 1.0810837 1.0437713 0.37754243.	1.0434738 1.0434738 3.37438708, 1.2069051 1.0629545	0.36923178. 1.2062427 1.0838882 1.0829166 0.36519928. 1.2055580 1.2055580 1.0826591	0.36140817. 1.2048483 1.0454180 0.35796911. 1.2041110 1.0467785	0.35498115, 1.2033435 1.0877565 1.0419942 0.3575777,
1.2034002 1.0975968 1.0322080	.09896184, Y= 7 1.2026252 5 1.0984915 4 1.0320979		1.1002774 1.0319152 9977643, Y= 1.2002257 1.011727	.00867302, v= 6 1.1993918 6 1.1020716 9 1.0317876 .00689816, v= 1.1985363 5 1.1028752	1.1976568 1.1038639 1.0317271 149524, V= 1.1967510	0.08798082, Y= 22 1.1958171 82 1.1057156 40 1.0317510 0.08402857. Y=
1.1928916 1.1168637 1.0236168	02. x= 0.09 1.1919777 1.1177075 1.0237134	<u>~</u>	1.0239443 02. x= 0.09 1.1891704 1.1201640	02, x = 0.09 1.1982036 1.1209831 1.0242329 02, x = 0.09 1.1872173 1.1218035 1.0244031	02, x= 0.09 1.126251 1.0265934 02, x= 0.09 1.1851780 1.1254471 1.0248062	02, x= 0.08 1.1841222 1.1242682 1.0250440
DISTRIBUTION 08 1,1783818 03 1,1363464 05 1,0187754	TIME=0.600120%6E H DISTRIBUTION 95879 1.173730 57515 1.13706%8	1.176.573 1.176.573 1.137774 1.0193663 0.60060045	1.1384878 1.0196813 0.60090045E TRIBUTION 1.1742946 1.1391949	73180110N 1.178426 1.178426 1.1784998 1.0203563 0.6014204E 14180110N 1.1721743 1.180674	02, TIME=0.601680b4E = PH DISTRIBUTION1531070 1.17108801591145 1.17108802212214 1.02110b8 02, TIME=0.601940b4 1.1599b4 1.1599b4 1.1599b6 1.0215123	02, TIME=0.60220043E = PH DISTRIBUTION •1508489 1.1688579 •1601733 1.1%26857 •022804.5 1.0219854
M = PH DIS 1.1606408 1.1551703 1.03176805	E 02.	6 02. 1.15 1.15 1.01				
1.1406369 1.1724937 1.0202354	8= 0.1000000 1.13959&2 1.1729092 1.0208522	1.1385 1.1734 1.0214 1.0214	B= 0.1000000 1.1354516 1.1364516 1.1761089 1.0227657	B= 0.10000001 1.135.932 1.174.923 1.0234.261 B= 0.10000000 1.154.5274 1.174.6566 1.024.1098	B= 0.100000001 1.1352540 1.1752270 1.0248113 B= 0.10000001 1.1321731 1.1755740	B= 0.100000CE 1 1.1310854 6 1.1759038 4 1.0262817 B= 0.1000000F
1099999E 01 1.1194628 1.1874516 1.0262584	*0 # 5 %			STEP 6157, B 11049999E 01 11145760 111488958 110399999E 01 111399999E 01 111188575 11039999E 01	2. SIEP 6159. B 0.81099929E 01 740 1.1126124 100 1.1868128 565 1.0316752 2. SIEP 6160. B 0.81099999E 01 357 1.116295 780 1.0325152	STEP 6161, 8 1.0999996 01 1.1106447 1.1890646 1.0333/74 STEP 6142, 8
LAMBDA=0.81099999E 1.0982b78 1.119b 1.1992306 1.187b 1.0355073 1.0262	CASE 2, STEP 615 LANBDA=0.81099999E 1.0973825 1.118% 1.1992516 1.1876 1.0363%39 1.0269	CASE 2, STEP 6154, LANBDA=0.81099999E 0 1.096526 1.117507 1.199262k 1.187895 1.0371858 1.0277k8 CASE 2, STEP 6155, LANBDA=0.810999999 1.005444	1.1992618 1.188103 1.0380354 1.0285056 1.0380364 1.0285056 1.098814 1.115554 1.1992485 1.1883001 1.0388950 1.029275	CASE 2, STEP 6157, LAMBDA-0.81099999 01 1.0939641 1.1145760 1.1992204 1.8884958 1.0397669 1.0300582 CASE 2, STEP 6158, LAMBDA-0.81099999 01 1.099751 1.189592 1.1997751 1.189552	CASE 2. STEP 6159. LANBDA=C.81099999E 01 1.09227b0 1.1126124 1.1991100 1.1888128 1.0415565 1.0316752 CASE 2. STEP 6160, LANBDA=C.81099999E 01 1.0918357 1.1116285 1.1990219 1.1899492 1.0424780 1.0325132	CASE 2, STEP 6161, LAMBDA-0.8109999E 01 1.09060% 1.1106%P 1.198907 1.1890656 1.0%3%19 1.03337% CASE 2. STEP 6142.
		•				

						FIG. 42 h RUN 17 B= 10; AT=:02C PH DISTRIB'S
1,2044418 1,05/1069 1,0713293	1,2040297 1,2541301 1,3707204	1,2035802 1,3591701 1,3701322	.26000003E-01 7448 1.2030910 1629 1.363261 3595 1.3695682	.26000000E-01 9934 1.2025602 2194 1.3612967 7619 1.3690314	3303E-01 1.2019865 1.0623800 1.3685252	525 1 1 2 2 5 2 5 2 5 3 5 3 5 5 5 5 5 5 5 5 5 5
1.2057646 1.0720489 1.0551320	1.2051291 1.0730759 1.0547475	. DT=0.26000 1.20%%56% 1.07%11%% 1.05%3890	C 100 40 40 40	1.202934 1.202934 1.0762194 1.0537619	, DT=0.260000 1.2022015 1 1.0772815 1	DT=0.2 1.20134 1.05327 DT=0.2 1.05328 1.05328 DT=0.2 DT=0.2 DT=0.2 DT=0.2 1.05284 1.05284 1.05284 1.05284
1.2025439 1.0867429 1.0418166	0.35067918, 1.2017104 1.0897364 1.0416655	\$4949039 2008418 0907355 0415440	34995974 1999374 0917380 0414547	0.34912318, 1.1989970 1.0927414	0.34995508; 1.1980208 1.0937628	D. 35141876. 1. 1970097 1. 0942590 1. 0414076 1. 1959652 1. 1959652 1. 1959652 1. 1959652 1. 1948891 1. 1948891 1. 1948891 1. 0947026 1. 0415816 1. 19576630 1. 09476630 1. 09476630 1. 09476630 1. 09417346 1. 09476838
1.1948536 1.1066366 1.0318009	1, 1938596 1, 1075589 1, 0318799	516517, Y 1, 1928347 1, 1084802 1, 0319904	045097, 1.19177 1.10939 1.03213	6568578, Y= 1.1906928 1.1103091 1.0123164	.06097327, Y= 0 1.1895777 4 1.1112103 5 1.0525364	0.05641458, Y= 000 1.1884351 000 1.1120982 00.05210588, Y= 00.05210588, Y= 00.04813597, Y= 00.04813597, Y= 00.04858418, Y=
1.1830411 1.1250867 1.0253093	C2, X= 0.01 1.1819346 1.1259002 1.0256047	2, X= 3 110802 1126706	X= 0.0 1796471 1275009 0262950	C2, x= 0.00 1.1784695 1.1262815 1.0266941	02, x= 0.0(1.1772690 1.1290444 1.0271315	02, x= 0.05 1.1760509 1.1297639 1.0276084 02, x= 0.05 1.1748170 1.1748170 1.1748170 1.1735705 1.1735705 1.1735705 1.1735705 1.1735705 1.1735145 1.1723145 1.1723145 1.1723145 1.1723145 1.1723145 1.1723145
FRIBUTION 1.1677136 1.1433659 1.0224062	ME=0.60272042E DISTRIBUTION 04 1.1665503 32 1.1440345 57 1.0228970	02, TIME=0.602980&1E = PH DISTRIBUTION = 1475/06 1.1653691 - 1616&31 1.1446886 - 024386/ 1.0254200	02, IME=0.60324041E = PH DISTRIBUTION -1461953 1.1641717 -162089 1.0239770	02, TIME=0.60350040E = PH DISTRIBUTION =1450111 1.1629601 -1625047 1.1459390 -0258661 1.0245693	02, TIME=0.60376040E = PH DISTRIBUTION -1458271 1.1617370 -1628894 1.1465282 -2766560 1.0251981	02, IIHE=0.60402039E = PH DISTRIBUTION -163238W 1-1605050 -163238W 1-1605050 -0.027470 1-0258647 -0.27470 1-0258647 -0.27470 1-0258647 -104665 1-1597675 -1635497 1-1476165 -0.253497 1-1481091 -0.292262 1-0273084 -0.292262 1-0273084 -0.292262 1-0273084 -0.292262 1-0273084 -0.391395 1-1485634 -0.301471 1-0280856
W = PH DIS 1.1497004 1.1606822 1.0230354	E 02, TI M = PH I.14854 I.16117 I.02369	w 3			w 3c	
1.1299923 1.1762133 1.0270547	8= 0.1000000 1.1288957 1.1764991 1.0278549	= 0.10 1.127 1.176 1.028	= 0.10 -126 -176 -029	B= 0.10000000E -1256090 .1771794 .0304294	B= 0.1000000 1.12%52%6 1.1773357 1.0313%70	B= 0.1000000E -124514 -1774516 -0322937 -1223929 -11223929 -11223929 -11223929 -11223929 -11213526 -11213526 -11213526 -11213526 -11213526 -11213526 -11213526 -11203340 -11203340 -11203340 -11203340
1099999E 01 1,1096629 1,1891526 1,03425/1	STEP 6153, B 31099999E 01 5 1.1086853 1 1.1892129 2 1.0351656	STEP 6164, 8 11099999E 01 13.1077147 13.1892411 14.0363994	2, STEP 6155, H 0,81099998 01 045 1,1067540 262 1,1892359 949 1,0370589	~ ^ ~ ~	25.55	STEP 6168, 8= 11099999E 01 1-1039704 1-10400870 STEP 6169, 8= 11099999E 01 1-1087941 1-1087941 1-1089999E 01 1-10899999E 01 1-10899999E 01 1-10899999E 01 1-10899999999999999999999999999999999999
LAMBDA=0.81099999E (1.089781% 1.10966.1 1.1987642 1.18915.1 1.08475.1 1.08475.2 1.0845.2 1.03475.	CASE 2, STEP 6153, B LAMBDA=0,81099999E 01 1.0889703 1.1086853 1.1985881 1.1892129 1.0%536%2 1.0351656	CASE 2, STEP 6164, LAMBDA=0.81099999E 0 1,0881736 1,107714; 1,1983764 1,18924; 1,0463690 1,0363991	3873 3873 981 3473	CASE 2, STEP 6166, LAMBDA-0.810999996 1.0866364 1.105906 1.1978350 1.1891883	CASE 2, STEP 6167, LAMBDA=0.81099999E (1.0859027 1.104917 1.1975006 1.18910 1.0495069 1.039059	CASE 2, STEP 6168, B LAMBDA-0.81099999E 01 1.0819704 1.10349704 1.10350500 1.04008704 1.0505900 1.04008704 1.0505900 1.04008704 1.051686 1.04099999E 01 1.051686 1.04099999E 01 1.0528003 1.0452201 CASE 2, STEP 6170, B LAMBDA-0.81099999E 01 1.0528003 1.0452201 CASE 2, STEP 6171, B LAMBDA-0.81099999E 01 1.0528003 1.0452201 CASE 2, STEP 6171, B LAMBDA-0.81099999999999999999999999999999999999

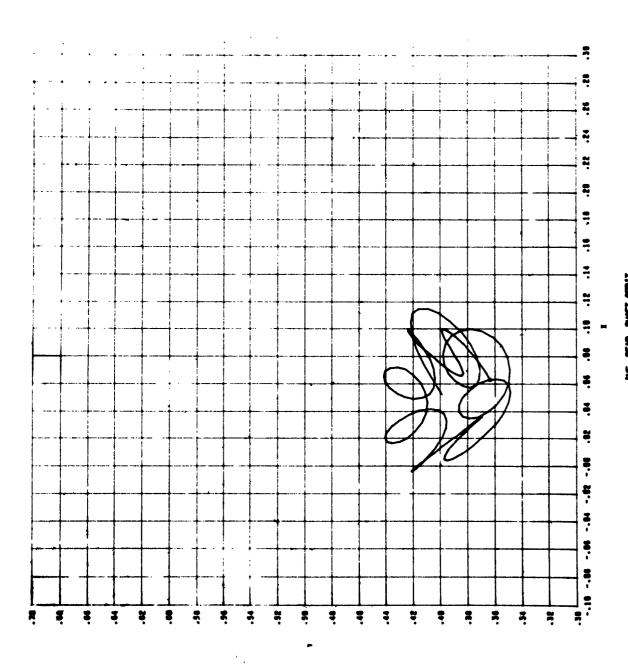
1836392 1.1926522 1.1976556 1.1984638 1154462 1.0986046 1.0825727 1.3678989 1.0342644 1.0419327 1.0527944 1.3665503	399343, Y= 0.36564616, DT=0.26000000E-01 1.1623992 1.1914974 1.1966407 1.1976345 1.1162160 1.0995242 1.0836341 1.3690019 1.0347387 1.0421758 1.0527861 1.0662816	Y= 0.36916449 99 1.1903228 31 1.1004187 45 1.0424634 Y= 0.37263253	48 1.1891322 1.1945273 1.19 56 1.1012863 1.0555140 1.37 03 1.0427944 1.0529065 1.36 7= 0.37592974, DT=0.26000003E	76 1.1879294 1.134359 1.1949 17 1.1021231 1.0865867 1.3722 40 1.0431674 1.0550338 1.0657	1497132, Y = 0.37894141, DT=0.26000005E-01 1.173825 1.1867181 1.1923264 1.1939812 1.1189502 1.1029285 1.0875346 1.0735032 1.0370332 1.0455803 1.0532039 1.0556574 1533748, Y = 0.38156260, DT=0.260000005E-01 1.1761323 1.1855023 1.1912029 1.1930013 1.1195406 1.1057007 1.0888556 1.0550110	Y= 0.38370185, 05 1.1842856 1 28 1.1044389 1 59 1.0445155 1 Y= 0.38528441, 72 1.1051427 1	1.0%50317 1.0559500 0.38625494, DF-0.260000 1.1818632 1.1877874 1.1058121 1.0910430 1.0%55766 1.0542683
1.1710526 1.18 1.1324694 1.11 1.0299204 1.03	02, x= 0.0389934 1.1697885 1.182 1.1330545 1.116 1.0305975 1.034	02, x= 0.03704954, 1.1685258 1.18114, 1.1336006 1.11695 1.0313119 1.03525	1672681 1341062 0320615	660187 345735 328433	02, X= 0.034971 1.1349927 1.11 1.033650 1.03 02, X= 0.035337 1.1535580 1.11 1.1553734 1.11	02, x= 0.03 1.1623521 1.0353547 02, x= 0.03 1.1611658	1.0362358 02, X= 0.03 1.1600037 1.1562763 1.0371330
M = PH DISTRIBUTION 1193404 1.1379975 1.1555564 1774668 1.1642270 1.1489771 0363461 1.0310977 1.0288982	.1000000E 02, TIME=0.60532037E W = PH DISTRIBUTION 1183746 1.1368742 1.1543318 1773520 1.1643617 1.1493481 0374186 1.0320756 1.0297444	10000006 174393 1 771893 1 385066 1	M = PH DISTRIBUTION 165368 1.1346962 1.1519218 769797 1.1644903 1.1499577 396089 1.0341036 1.0315290 1000000E 02, TIME=0.606100361	156688 1.1 767247 1.1 407224 1.0	.1000000E 02, TIME=0.6034035E 1146367 1.1526263 1.1693847 764263 1.1644346 1.1503847 3418435 1.0362072 1.0334181 3418435 1.0362072 1.0334181 3418434 1.1503847 3418434 1.1503843 3418434 1.1503843 3429689 1.0342790 1.0343937	1000000E 02, TIME=0.60688034E M = PH DISTRIBUTION 1132450 1.1306.9> 1.14.74.04 1757.106 1.16420.79 1.157.06.72 140.0951 1.0345.95 1.03538.59 1000000E 02, TIME=0.607140734E M = PH DISTRIBUTION M = PH DISTRIBUTION 1125615 1.1640.665 1.1507161	452190 10000000 118764 118585 465374
LAMBDA-0.8109999E 01 1.0827099 1.1005900 1.1 1.1951410 1.1879805 1.1 1.0550515 1.0444245 1.0	CASE 2, STEP 6173, 8= 0. LAMBDA=0.81099999E 01 1.0821851 1.0998280 1.1 1.1945319 1.1876139 1.1 1.0561849 1.0455470 1.0	CASE 2, STEP 6174, 8= 0. LAMBDA=0.81099999E 01 1.0817027 1.0991034 1.1 1.1938802 1.187206 1.1 1.0573192 1.0466789 1.0 CASE 2. STEP 6175, 8= 0.	30A=0.81099999 01 8812634 1.0984174 1931880 1.1867425 5584511 1.0478170 2. STEP 6176, 8=	BDA=0.81099999E 01 3080867 1.0977722 1.1 1924585 1.1862422 1.1 3595771 1.0489578 1.0	CASE 2, STEP 6177, 8= 0. LAMEDA=0.81099999E 01 1.0805154 1.0971674 1.1 1.1916949 1.1857022 1.1 1.0806942 1.0503980 1.0 CASE 2, STEP 6178, 6= 0. LAMEDA=0.81099999E 01 1.0802059 1.096903 1.1 1.3809010 1.1851256 1.1 1.0617994 1.0512344 1.0	5 LEP 6179, B= 0. 1099996 C1 1.0963794 1.1 1.1845165 1.1 1.0523637 1.C 5 LEP 6180, B= 0. 1099996 01 1.1839780 1.1 1.1839780 1.1	1.0534831 1.0 37EP 6181, 8= 0. 1099999E 01 1.0951846 1.1 1.0545899 1.0

					· —	B=10 , ATS-026 P# Distrib's	
1.1889350 1.3782305 1.3658115	.260000005-01 5387 1.1879009 6154 1.3791386 9908 1.3659450	1,1868668 1,0800195 1,0800195 00005-01	- 8-8	0003E-01 1.183788k 1.3825030 1.36672k5	1.1827758 1.3832807 1.3669675 0003E-01 1.1817713	248 1 749 691 956	0000E-01 1.1797858 1.0854830 1.0677785
1.1866460 1.0916445 1.0546163	1.185 1.072 1.054	1.1843780 1.1868 1.0933543 1.0800 1.0533866 1.3641 0.07-3.26000000000000000000000000000000000000		. DT=0.26000003E-01 1.1813448 1.18378 1.0954096 1.38259 1.0566911 1.36672		1.0576254 1.0672; 0 DT=0.26000000E=0 1.1779177 1.1807 1.0581070 1.05474	. DT=0.26000000E-0 1.1767646 1.17976 1.0978103 1.38541 1.0585970 1.36771 . DT=0.26000000E-0
1.1806636 1.1064477 1.0461461	0.38624673 1.1794751 1.1070503 1.0467370	0.36526825 1.1782998 1.0783459 0.38367813 1.1771391		0.37890309. 1.1748652 1.1091626 1.0492510		1.0505624 3.36909430 1.1715740 1.104871	0.36555759 1.1705059 1.1108896 1.0518931 0.36208636
1.1712429 1.1215268 1.0406013	1. 1700601 1. 1219351 1. 0413755	1.1688964 1.1225116 1.0421619 05001350, Y=	05274545, Y= 1.1666291 1.1229785 1.0437594	3 1.1655258 9 1.1232738 9 1.0445654	25 × 32 × 35 × 4	37 1.0%61828 0.06154649, Y= 75 1.1625504 16 1.1246542 91 1.0%69919	0.06281651, Y= 64 1.1612996 40 1.1242526 98 1.0478007
1.1588584 1.1365032 1.0380427	1.1577397 1.1577397 1.1366970 1.0389616	1.156453 1.156463 1.039864 02, X* 0.	02, X= 0. 1.1545290 1.1371065	1.153505 1.137194 1.042669	1.152506 1.152506 1.152503 1.043593 02, x= 0	1.04451 02, X= 1.15056 1.13735	02, X= 1.14962 1.13737 1.04633 02, X=
STRIBUTION 1.1441757 1.1507455 1.0384235	ME=0.60772033E DISTRIBUTION 55 1.1451775 82 1.1507121 09 1.0394453	02, TIME=0.608180376 = PH DISTAINUTON -1263691 1.1422075 -1630393 1.1505507 -2543760 1.0404667 02, TIME=0.60848032E = FH DISTRIBUTION -1256125 1.1412652 -1627298 1.1505677	02, TIME=0.60870031E = PH DISTRIBUTION -1748741 1.1403496 -1624030 1.1504570 -0458976 1.0424982	02, TIME=0.60896051E = PH DISTRIBUTION -1741625 1.1398597 -1620619 1.1503307 -0469410 1.0435045	224 75 1 11859 20 20 20 20 20 20 20 20 20 20 20 20 20	.3489891 1.0454920 02, IIME=0.60974029E = PH DISTRIBUTION .122700 1.369287 .3609752 1.14988440 .3479938 1.0464724	02, TIME=0.610C0029E = PH DISTRIBUTION -1215477 1.1361262 -1605970 1.149A852 -0509862 1.0474411 02, TIME=0.61026029E
м = РН DI 1.1280030 1.1635930 1.3416189	HE 02, T1 H = PH 1.12/17 1.16342 1.04270	m x m x	. m 3	w 35 T T			ш ж <u> </u>
1.1112266 1.1745908 1.0474475	8= 0.1000000 1.1106108 1.1756996 1.0485468	6 = 0.1020000 5 1.1102273 6 1.1734896 2 1.0496332 8 0.10000001 1 1.728641	= 0.100 1.1089 1.1725	1.1084524 1.1717790 1.0523006		н	8= 0.1000000 11
1099999E 01 1.0947386 1.1425304	1099999E 01 1.0943630 1.1819292 1.0567567	- 10 0 N - C N -					TEP 6191, 099999E C 1.092326 1.175976 1.064652
LAMBDA=0.41099999E 1.0793660 1.0947 1.1875015 1.1425 1.0660499 1.0555	CASE 2, 2 LAMBDA=0.8 1.0792449 1.1866159 1.0670603	CASE 2, STEP 6184, LAMBDA=0.81099999 0 1.079154 1.0940199 1.1857234 1.1811144 1.0680475 1.0578134 1.0790917 1.0037061 1.1848271 1.180390	CASE 2, STEP 6180, LAMBGA=0.8109999E 0 1.07905H 1.093819 1.839299 1.179559 1.0699505 1.059966	CASE 2, STEP 6197, LAMBDA=0.81099999E 0 1.0790392 1.093159 1.1630359 1.174925 1.0708666 1.060863	CASE 2. 215 0100. 1.0790445 1.0929213 1.0717594 1.061834 1.0717594 1.061834 CASE 2. STEP 6189. LAMBDA=0.81099999 0. 1.0790682 1.09270447	1.0726313 1.062795 CASE 2, SIEP 6190, LAMBDA=0.8109999F 0 1.0791085 1.0925061 1.8603656 1.767097 1.0734823 1.063732	CASE 2, 5 LAMBDA=0.81 1.0791642 1.1794840 1.0743143

				F1G. 42k RUN 17 B= 10; AT=.026 EH DISTRIB'S
1.1788031 1.3861789 1.3680730	000000E-01 7 1.1778250 6 1.3868586 0 1.3683789	00002E-01 1.1768495 1.0872546 1.0802E-01 1.1758744 1.0887554 1.0887554	00005-01 1.1748970 1.0693719 00005-01 1.1739147 1.3894480	30 83 30 35 31 8 32 8 3 3 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
1.1757209 1.0983620 1.0590949	. DI=0.2600 1.1745847 1.0948976 1.0596010	1.1736541 1.1768 1.0994183 1.0875 1.0601160 1.0805 0.DT=0.260000005=0 1.1726267 1.1758 1.099254 1.08690	. 07=0.26000000E-0 1.1716003 1.1748 1.1004195 1.0888 1.0611780 1.0699 . 07=0.26000000E-0 1.1705722 1.1739 1.1009013 1.2894 1.0617285 1.2694	. DT=D.2&000005E-01 1.1013708 1.09006 1.0622948 1.07011 2.0522948 1.07011 2.0522948 1.07011 2.1013708 1.07011 1.1013279 1.07012 1.1022722 1.09127 1.0634850 1.17091 2.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988 1.1053840 1.16988
1.1694503 1.1112755 1.0525645	0.35879900, 1.1684045 1.1116461	0.35560792 1.1673674 1.0120024 1.0539223 0.35321597 1.1663365 1.1123451 1.0546105	0.35111341 1.1653098 1.0553078 0.4957511. 1.1662851 1.0560161	3.34855834, 1.1632606 1.132924 1.0567378 3.3480122, 1.1622343 1.1135799 1.0574754 3.3489125, 1.1612043 1.1601708 1.1601708 1.1601708 1.1601708 1.1601708 1.1601708
1.1602835 1.1244560 1.0486096	6363061, Y= 1.1592802 1.1246456 1.0494191	2 1.1582880 5 1.1248218 1 1.0502306 .06261991, Y= 8 1.1573050 8 1.1573050 4 1.0510458	1.1563295 1.1251348 1.0518665 05916232. V= 1.1555597 1.1255706	7.0.05664767, Y= 7.0.1543944 0.0.1253914 0.0.536646, Y= 0.0.536646, Y= 0.0.536646, Y= 0.0.05027673, Y= 7.0.1255822 67 1.1255822 67 1.1255823 7.0.1255848 7.0.1256488 7.0.1256488 7.0.1255488
1.1487019 1.1373838 1.0472465	02, x= 0.0 1.1477924 1.1373816 1.0481501	1.1468962 1.1373675 1.0490521 02. X = 0.065 1.1460118 1.1373414	02, X= 0.00 1.1451341 1.1573022 1.0508590 62, X= 0.05 1.1442737 1.1442737 1.1572490 1.0517685	02, K= 0.05 1.1434170 1.1434170 1.1470800 1.1425700 1.1425700 1.1425700 1.1417296 1.1417296 1.1408977 1.0555479 1.1408977 1.15655499 02, X= 0.04
1.1353415 1.1494964 1.0494081	02, IIME=0.61052028E * PH DISTRIBUTION .1203572 1.1345732 .1598197 1.1472979 .0529389 1.0493654	07, TIME=0.61078028E = PH DISTRIBUTION -119784/ 1.1538201 -153417/ 1.1690894 -3539024/ 1.0503178 02, TIME=0.61104027c = PH DISTRIBUTION -1199110/ 1.330811 -1590105/ 1.0512671	02, TIME=0.61130027E = PH DISTREUTION = 1186920 1.1323552 -158504 1.186387 -0558135 1.0522156 02, TIME=0.61156026E = PH DISTREUTION -1181673 1.1883938 -1581571 1.1883938 -2567656 1.0531655	25. TIME=0.611B2026 "1176.81 1.150.410 "1570.81 1.1441321 "557183 1.0541195 02. TIME=0.612080256 "PH DISTATIONTON "1776.48 1.150.524 "1572.07 1.16.525 "58673.8 1.0550797 02. TIME=0.61280026 "PH DISTATIONTON "156.739 1.16.75517 "56.7519 1.16.75517
W = PH DIS 1.1209439 1.1602119 1.0519674	W 38	2 2 3 3 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	E 02.	
1.1062956 1.1689621 1.0577531	1.1059202 1.1059202 1.1083866 1.0587011	1055612 1055612 1055612 1055612 1055612 1055612 1055612 1055184 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 10655155 106551	R= 0.1000000 1.108819 1.0614898 8= 0.1000000 1.108582 1.0624077	B= 0.1000000E 1.1042899 1.0634231 1.0634231 1.1040164 1.1040380 1.1040380 1.1040380 1.1037630 1.1037630 1.1051539 1.1051539 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1053312 1.1060000E
1.099999E 01 1.0921632 1.1752324 1.0655562	-0*~	11EP 6134, 8 1099999E 01 1.0318846 1.1731896 1.0673226 1.0673999E 01 1.0917691 1.1730018	1.099999 1.0916701 1.172465 1.1690465 1.069046 1.169046 1.174812 1.099997	STEP 6194, 8= 81099999E 01 7 1.1707027 7 1.1707027 8 1.099999E 01 8 1.0918828 0 1.1899081 8 1.0918828 0 1.1899099E 01 8 1.0918828 0 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218 8 1.0728218
LAMBDA=0.61 1.0792343 1.1786054 1.0751289	CASE 2, STEP 6193, LAMBDA=0,81099999 E 0 1.0793187 1.092016, 1.1777285 1.174492, 1.0759278 1.066485	CASE 2, STEP 6194, 1.0794172 1.0918446 1.0794172 1.0918446 1.0767128 1.0673226 CASE 2, STEP 6195, 1.079899 1.079878 1.079818 1.1759718 1.1750018 1.077885 1.0061488	CASE 2. STEP 6176. LAMBDA=0.81099999E 01 1.0796595 1.0916701 1.1760872 1.1722465 1.0782476 1.0690468 CASE 2. STEP 6.977 CASE 2. STEP 6.977 1.0798059 1.07980505 1.095884 1.1741949 1.1741812	CASE 2. STEP 6196. LAMBDA=0.81099999E 01 1.0799703 1.0915255 1.1732917 1.1707027 1.0797454 1.0707414 CASE 2. STEP 6199. LAMBDA=0.81099999E 01 1.0805458 1.0715850 1.0805458 1.0715850 1.0805458 1.0715850 1.0805970 1.092999E 01 1.0812150 1.0724214 CASE 2. STEP 6201. LAMBDA=0.81099999E 01 1.0812150 1.0724214 CASE 2. STEP 6201. LAMBDA=0.81099999E 01 1.0812150 1.073258214 CASE 2. STEP 6201.

		FIG. 43 Run 17 B=10. AT=026 OFBIT CO OF PDIMATES
	DY/01	0.07167993E-01 0.0155018E-01 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0155018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.0156018E-00 0.015
	DX/DT	0.1196464E-00 0.819409E-00 0.819409E-00 0.819409E-00 0.8194590E-01 0.9681848E-01 0.9681848E-01 0.9681848E-01 0.9681848E-01 0.9681848E-01 0.9681848E-01 0.9681848E-01 0.9681848E-01 0.9681848E-00 0.9681848E-01
	>	0.394259 0.394259 0.389140 0.389140 0.389140 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.389180 0.3891
	×	0.0925215 0.0952045 0.09932045 0.09999122 0.099999122 0.099999932 0.09999932 0.09999933 0.09999933 0.09999933 0.09999933 0.09999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933 0.0999933
	STEP	00000000000000000000000000000000000000
	DV/DT	0.234129E-01 0.449429E-01 0.74048167E-01 0.9216484E-01 0.1023426E-01 0.1023426E-01 0.8589496E-01 0.8589496E-01 0.71828E-01 0.71828E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.772776E-01 0.7727776E-01
999£ 02	DX/DT	0.3150345E-01 0.6255902E-01 0.1990260E-01 0.1990260E-01 0.203717E-00 0.203717E-00 0.1999194E-00 0.1999194E-00 0.1999194E-00 0.1999194E-00 0.1999194E-00 0.1999194E-00 0.1999194E-00 0.1999194E-00 0.1999194E-00 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.1999194E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01 0.199919E-01
366666660°0 =8	>	0.3978069 0.40784 0.4025202 0.4025202 0.4025201 0.41761301 0.41761301 0.41761301 0.4216466 0.42164666 0.42164666 0.42164666 0.42164666 0.42164666 0.42164666 0.42164666 0.42164666 0.42164666 0.42164666 0.42164666 0.4216666 0.42166666 0.42166666 0.42166666666 0.421666666666666666666666666666666666666
JMBER 2,	×	0.0508191 0.0528456 0.0528456 0.0548455 0.0579631 0.00178331 0.001810824 0.008130831 0.001828381 0.008130831 0.01828282 0.01828282828282828282828282828828882888828888
CASE NUMBER	STEP	0100 0100 0100 0100 0110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 01110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110 0110

Fig. 44
Run 17
B = 10;
ΔT = 0.026
400 Steps



APPENDIX I

DERIVATION OF LUBRICATION EQUATIONS

Let u, v, w be the velocity \overrightarrow{V} component in the α , β , γ directions respectively. Then the equation of continuity is

$$\frac{\partial \rho}{\partial t} + \nabla \cdot \rho \vec{\mathbf{v}} = 0 \tag{I-1}$$

The Naviet-Stokes equations for a Newtonian fluid are

$$\rho \frac{Du}{Dt} = -\frac{\partial p}{\partial \alpha} + \frac{\partial}{\partial \alpha} \left[\mu \left(2 \frac{\partial u}{\partial \alpha} - \frac{2}{3} \nabla \cdot \vec{v} \right) \right] + \frac{\partial}{\partial \beta} \left[\mu \left(\frac{\partial u}{\partial \beta} + \frac{\partial v}{\partial \alpha} \right) \right] + \frac{\partial}{\partial \gamma} \left[\mu \left(\frac{\partial w}{\partial \alpha} + \frac{\partial u}{\partial \gamma} \right) \right], \tag{I-2}$$

$$\rho \frac{D\mathbf{v}}{D\mathbf{t}} = -\frac{\partial \mathbf{p}}{\partial \beta} + \frac{\partial}{\partial \beta} \left[\mu \left(2 \frac{\partial \mathbf{v}}{\partial y} - \frac{2}{3} \nabla \cdot \vec{\mathbf{v}} \right) \right] + \frac{\partial}{\partial \alpha} \left[\mu \left(\frac{\partial \mathbf{v}}{\partial y} + \frac{\partial \mathbf{w}}{\partial \beta} \right) \right] + \frac{\partial}{\partial \alpha} \left[\mu \left(\frac{\partial \mathbf{u}}{\partial \beta} + \frac{\partial \mathbf{v}}{\partial \alpha} \right) \right], \tag{I-3}$$

$$\rho \frac{Dw}{Dt} = -\frac{\partial p}{\partial \alpha} + \frac{\partial}{\partial \alpha} \left[\mu \left(2 \frac{\partial w}{\partial y} - \frac{2}{3} \nabla \cdot \vec{v} \right) \right] + \frac{\partial}{\partial \beta} \left[\mu \left(\frac{\partial w}{\partial \beta} + \frac{\partial v}{\partial y} \right) \right]. \tag{I-4}$$

With the assumption of a perfect gas the equation of state is

$$p = \rho R T_1 \qquad (I-5)$$

where R is the gas constant and T_1 the absolute temperature.

Assuming an isothermal film

 $T_1 = const.$

and the energy equation reduces to

$$p \alpha \rho$$
 (I-6)

I-A 2049-20

For very thin films fully developed laminar flow exists in the bearing gap. Components of velocity normal to the bearing surface (w) can be neglected with respect to the horizontal component because the ratio W/u is of the same order as the angle between the bearing and journal surfaces. Observing that variations of velocity in the γ -direction are of order U/ δ and U/ δ^2 , and are of larger magnitude than variations in other directions, we have from I-2, 3, 4:

$$\rho\left(\frac{\partial \mathbf{u}}{\partial \mathbf{t}} + \mathbf{u} \frac{\partial \mathbf{u}}{\partial \alpha} + \mathbf{v} \frac{\partial \mathbf{u}}{\partial \beta}\right) = -\frac{\partial \mathbf{p}}{\partial \alpha} + \frac{\partial}{\partial \gamma} \mu \frac{\partial \mathbf{u}}{\partial \gamma}, \qquad (I-7)$$

$$\rho\left(\frac{\partial \mathbf{v}}{\partial \mathbf{t}} + \mathbf{u} \frac{\partial \mathbf{v}}{\partial \alpha} + \mathbf{v} \frac{\partial \mathbf{v}}{\partial \beta}\right) = -\frac{\partial \mathbf{p}}{\partial \beta} + \frac{\partial}{\partial \gamma} \mu \frac{\partial \mathbf{v}}{\partial \gamma}, \qquad (I-8)$$

$$0 = \frac{\partial p}{\partial y} \tag{I-9}$$

The left-hand sides of these equations represent the acceleration terms which can generally be neglected in comparison to the viscous forces since their ratio is

a) Convective Terms

$$\frac{\text{Inertia Forces}}{\text{Viscous Forces}} \approx \frac{\rho}{\mu} \frac{\frac{R^2 c U}{R/U}}{\frac{U}{\mu R^2}} = \frac{\rho U c^2}{\mu R} = \frac{\rho U R}{\mu} \left(\frac{c}{R}\right)^2$$

This ratio is much lower than unity in most normal applications.

b) Fluctuation Terms

$$\frac{\text{Inertia Force}}{\text{Viscous Force}} \simeq \frac{\rho \text{ U' } \omega_1}{\mu \frac{\text{U R}^2}{\text{c}}} = \frac{\text{U'}}{\text{U}} \frac{\text{c}}{\nu \text{R}^2} \quad \omega_1$$

Using commonly net values, frequencies higher than 10^3 and full amplitude ($u^1 = v$) fluctuations are needed to make this ratio of order unity.

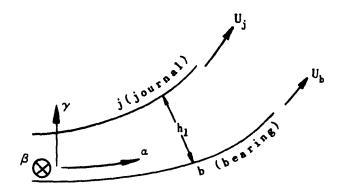
Then the Navier-Stokes equations reduce to:

$$\frac{\partial \mathbf{p}}{\partial \alpha} = \frac{\partial}{\partial \gamma} \left(\mu \quad \frac{\partial \mathbf{u}}{\partial \gamma} \right), \tag{I-10}$$

$$\frac{\partial \mathbf{p}}{\partial \mathbf{p}} = \frac{\partial}{\partial \xi} \left(\mu \frac{\partial \mathbf{v}}{\partial \mathbf{v}} \right), \tag{I-11}$$

$$\frac{\partial p}{\partial y} = 0 \tag{I-12}$$

I-A 2049-20



Integrating the equations of motion, we get:

$$u = \frac{1}{2\mu} \frac{\partial p}{\partial \alpha} \gamma (\gamma - h_1) + \frac{h_1 - \gamma}{h_1} U_b + \frac{\gamma}{h_1} U_j \qquad (I-13)$$

$$\mathbf{v} = \frac{1}{2\mu} \frac{\partial \mathbf{p}}{\partial \beta} \gamma (\gamma - \mathbf{h}_1) \tag{I-14}$$

From the equation of continuity, there results:

$$\frac{\partial(\rho w)}{\partial \gamma} = -\frac{\partial \rho}{\partial t} - \frac{\partial(\rho u)}{\partial \alpha} - \frac{\partial(\rho v)}{\partial \beta} = -\frac{\partial \rho}{\partial t} - \frac{1}{2} \left\{ \frac{\partial}{\partial \alpha} \left[\frac{\rho}{\mu} \frac{\partial p}{\partial \alpha} (\gamma - h_1) \gamma \right] + \frac{\partial}{\partial \beta} \left[\frac{\rho}{\mu} \frac{\partial p}{\partial \beta} (\gamma - h_1) \gamma \right] \right\} + -\frac{\partial}{\partial \alpha} \left\{ \left[\frac{\rho}{\mu} \frac{\partial p}{\partial \alpha} (\gamma - h_1) \gamma \right] + \frac{\rho \gamma U_j}{h_1} \right\}_{(I-15)}$$

Integration over the clearance h₁ and use of the boundary condition of no slip, gives:

$$\int_{0}^{h} \frac{\partial(\rho w)}{\partial \gamma} d\gamma = -h \frac{\partial \rho}{\partial t} + \frac{1}{2} \left[\frac{\partial}{\partial \alpha} \left(\frac{\rho h_{1}^{3}}{6\mu} \frac{\partial p}{\partial \alpha} \right) + \frac{\partial}{\partial \beta} \left(\frac{\rho h_{1}^{3}}{6\mu} \frac{\partial p}{\partial \beta} \right) \right] + \frac{1}{2} \left[\frac{\partial}{\partial \alpha} (\rho h U_{b}) - \left\{ \frac{1}{2} \frac{\partial}{\partial \alpha} (\rho h_{1} U_{j}) - \rho U_{j} \frac{\partial h_{1}}{\partial \alpha} \right\} \right]$$
(I-16)

or:

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$$\frac{\partial}{\partial \alpha} \left(\frac{\rho h_1^3}{\mu} \frac{\partial}{\partial \alpha} p \right) + \frac{\partial}{\partial \beta} \left(\frac{\rho h_1^3}{\mu} \frac{\partial p}{\partial \beta} \right) = 6 \left\{ 2h_1 \frac{\partial p}{\partial t} + 2\rho(w_j - w_b) + \rho(u_j - u_b) \frac{\partial h}{\partial \alpha} + h \frac{\partial}{\partial \alpha} (\rho[u_j + u_b]) \right\}$$
(I-17)

a a

Now, if Ω denotes angular velocity:

$$u_{\mathbf{b}} = \mathbf{R} \Omega_{\mathbf{b}}$$

$$u_{\mathbf{j}} = \mathbf{R} \Omega_{\mathbf{j}} - \frac{\partial}{\partial t} \frac{\partial \mathbf{h}_{1}}{\partial \theta}$$

$$\omega_{\mathbf{j}} = \mathbf{R} \Omega_{\mathbf{j}} \frac{\partial \mathbf{h}_{1}}{\partial t} + \frac{\partial \mathbf{h}_{1}}{\partial \theta}$$
(I-18)

Then the right hand side of (I-17) becomes

$$6 \begin{cases} 2 h_{1} \frac{\partial \rho}{\partial t} + 2 \rho \left[R \Omega_{j} \frac{\partial h_{1}}{\partial \alpha} + \frac{\partial h_{1}}{\partial t} \right] + \\ - \rho \left(R \Omega_{j} - \frac{\partial}{\partial t} \frac{\partial h_{1}}{\partial \theta} - R \Omega_{b} \right) \frac{\partial h_{1}}{\partial \alpha} + \\ + h_{1} \left(R \left[\Omega_{j} + \Omega_{b} \right] - \frac{\partial}{\partial t} \frac{\partial h}{\partial \theta} \right) \frac{\partial \rho}{\partial \alpha} + \\ + h_{1} \rho \left[\frac{\partial}{\partial \alpha} \left(- \frac{\partial}{\partial t} \frac{\partial h_{1}}{\partial \theta} \right) \right] = \rho R(\Omega_{j} + \Omega_{b}) \frac{\partial h_{1}}{\partial \alpha} + \\ + h_{1} R(\Omega_{j} + \Omega_{b}) \frac{\partial \rho}{\partial \alpha} + 2h_{1} \frac{\partial \rho}{\partial t} + 2\rho \frac{\partial h_{1}}{\partial t} + \rho \frac{\partial}{\partial t} \left(\frac{\partial h_{1}}{\partial \theta} \right) \cdot \frac{\partial h_{1}}{\partial \alpha} - \\ - h_{1} \frac{\partial}{\partial t} \left(\frac{\partial h_{1}}{\partial \theta} \right) \cdot \frac{\partial \rho}{\partial \alpha} - h_{1} \rho \frac{\partial}{\partial \alpha} \frac{\partial}{\partial t} \frac{\partial h_{1}}{\partial \theta}$$
 (I-19)

But

$$\frac{\frac{\partial}{\partial t} \frac{\partial h_1}{\partial \theta}}{R(\Omega_j + \Omega_b)} = \frac{\dot{x}_1 \cos \theta - \dot{y}_1 \sin \theta}{R(\Omega_j + \Omega_b)} = 0 \left(\frac{C}{R}\right)$$
(I-20)

and

$$\frac{\dot{h}_1 \frac{\partial}{\partial a} \frac{\partial}{\partial t} \frac{\partial h_1}{\partial \theta}}{2\frac{\partial h_1}{\partial t}} = \frac{h_1}{R} \frac{(- x_1 \sin \theta - y_1 \cos \theta)}{2 \dot{h}_1} = -\frac{h_1}{2R}$$
(I-21)

Then, letting $a = R\theta$, and neglecting terms of order $\frac{c}{R}$, we obtain

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$$\frac{1}{\mathbf{R}^{2}} \frac{\partial}{\partial \theta} \left(\rho \ \mathbf{h}_{1}^{3} \frac{\partial \mathbf{p}}{\partial \theta} \right) + \frac{\partial}{\partial \beta} \left(\rho \ \mathbf{h}_{1}^{3} \frac{\partial \mathbf{p}}{\partial \beta} \right) = \\
= 6\mu(\Omega_{j} + \Omega_{b}) \left\{ \frac{2}{(\Omega_{j} + \Omega_{b})} \frac{\partial(\rho \ \mathbf{h}_{1})}{\partial t} + \frac{\partial(\rho \ \mathbf{h}_{1})}{\partial \theta} \right\} \tag{I-22}$$

where $\omega_{\rm b}$ + $\omega_{\rm j}$ can be replaced by Ω

APPENDIX II

DERIVATION OF EXPRESSION FOR FRICTIONAL FORCES

From Appendix I we have:

$$\mathbf{u} = \frac{1}{2\,\mu\mathbf{R}} \frac{\partial \mathbf{p}}{\partial \theta} \gamma(\gamma - \mathbf{h}_1) + \frac{(\mathbf{h}_1 - \gamma)}{\mathbf{h}_1} \mathbf{U}_{\mathbf{b}} + \frac{\gamma}{\mathbf{h}_1} \mathbf{U}_{\mathbf{j}}$$
(II-1)

Therefore,

$$S_{f} = \mu \frac{\partial u}{\partial \gamma} \bigg|_{\gamma = h_{1}}$$
 (II-2)

becomes:

$$S_{f} = \frac{cHP_{a}}{2R} \frac{\partial p}{\partial \theta} + \frac{\mu R\Omega}{cH} + \mu \frac{\frac{\partial \dot{H}}{\partial \theta}}{H}$$
(II-3)

Then

$$K_x = \int_{0}^{2\pi} S_f R \cos \theta \, d\theta; \quad Ky = -\int_{0}^{2\pi} S_f R \sin \theta \, d\theta$$
 (II-4)

Using the complete expression for S, we get:

$$K_{x} = \oint \frac{h_{1}}{2} \frac{\partial p}{\partial \theta} \cos \theta \ d\theta + \oint \frac{\mu R^{2} \Omega}{h_{1}} \cos \theta \ d\theta +$$

$$+ \oint \frac{\mu Rc}{h_{1}} \left[\dot{Y} \sin \theta - \dot{X} \cos \theta \right] \cos \theta \ d\theta = I_{1} + I_{2} + I_{3} + I_{4}$$
(II-5)

Let us evaluate the integrals in (5) one at the time using H = 1 - x sin θ + y cos θ = 1 + ϵ cos (θ - θ_1)

$$I_{1} = \frac{1}{2} \oint h_{1}p' \cos \theta \ d\theta = \frac{1}{2} \oint \frac{\partial}{\partial \theta} (ph_{1} \cos \theta) \ d\theta +$$

$$- \frac{1}{2} \oint ph_{1}' \cos \theta \ d\theta + \frac{1}{2} \oint ph \sin \theta \ d\theta =$$

$$= \frac{1}{2} [ph \cos \theta] \Big|_{0}^{2\pi} - \frac{1}{2} \oint pc [X \cos \theta - Y \sin \theta] \cos \theta \ d\theta +$$

$$+ \frac{1}{2} \oint cp [1 + X \sin \theta + Y \cos \theta] \sin \theta \ d\theta =$$

$$I_{1} = \frac{c}{2} \oint p \sin \theta \ d\theta - \frac{c}{2} \oint p [X \cos 2 \theta - Y \sin 2 \theta] \ d\theta \qquad (II-6)$$

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$$\begin{split} &\mathbf{I}_{2} = \mu \Omega \mathbf{R}^{2} + \frac{\cos \theta}{h_{1}} \, \mathrm{d}\theta = \frac{\mu \Omega \mathbf{R}^{2}}{\epsilon \, \mathrm{c} \, \cos \theta_{1}} + \frac{\cos \theta \, \cos \theta_{1}}{1 + \epsilon \, \cos (\theta - \theta_{1})} \, \mathrm{d}\theta = \\ &= \frac{\mu \Omega \mathbf{R}^{2}}{\epsilon \, \mathrm{c} \, \cos \theta_{1}} \left[+ \frac{\cos (\theta - \theta_{1})}{1 + \epsilon \, \cos (\theta - \theta_{1})} \, \mathrm{d}\theta - + \frac{\epsilon \, \sin \theta \, \sin \theta_{1}}{1 + \epsilon \, \cos (\theta - \theta_{1})} \, \mathrm{d}\theta \right] = \\ &= \frac{\mu \Omega \mathbf{R}^{2}}{\epsilon \, \mathrm{c} \, \cos \theta_{1}} \left\{ + \frac{\epsilon \, \cos (\theta - \theta_{1})}{1 + \epsilon \, \cos (\theta - \theta_{1})} \, \mathrm{d}(\theta - \theta_{1}) + \frac{\epsilon \, \sin (\theta - \theta_{1})}{1 + \epsilon \, \cos (\theta - \theta_{1})} \, \mathrm{d}(\theta - \theta_{1}) + \frac{\epsilon \, \cos \theta \, \sin \theta_{1}}{1 + \epsilon \, \cos (\theta - \theta_{1})} \, \mathrm{d}\theta \right] \right\} \end{split}$$

Bringing the last term to the left hand side, we have:

$$\frac{\mu R \Omega}{c} \left[\oint \frac{\cos \theta}{1 + \epsilon \cos (\theta - \theta_1)} d\theta \right] \left[1 + \tan^2 Q_1 \right] =$$

$$= \frac{\mu \Omega R^2}{\epsilon \cos \theta_1} \left[\oint \frac{\epsilon \cos (\theta - \theta_1)}{1 + \epsilon \cos (\theta - \theta_1)} d(\theta - \theta_1) \right] -$$

$$- \tan \theta_1 \oint \frac{\epsilon \sin (\theta - \theta_1)}{1 + \epsilon \cos (\theta - \theta_1)} d(\theta - \theta_1)$$

Therefore:

$$I_{2} = \frac{\mu \Omega R^{2}}{\epsilon c} \cos \theta_{1} \left[\oint d\theta - \oint \frac{d\theta}{1 + \epsilon \cos (\theta - \theta_{1})} + \tan \theta_{1} \oint d \ln \left[1 + \epsilon \cos (\theta - \theta_{1}) \right] \right] \approx \frac{\mu \Omega R^{2}}{\epsilon c} \cos \theta_{1}$$

$$\left\{ \left[2\pi - \frac{2\pi}{\sqrt{1 - \epsilon^{2}}} \right] + \tan \theta \left[\ln \left[1 + \epsilon \cos (\theta - \theta_{1}) \right] \right]_{0}^{2\pi} \right\} = I_{2} = \frac{2\pi \mu \Omega R^{2}}{\epsilon c} \left[1 - \frac{1}{\sqrt{1 - \epsilon^{2}}} \right] Y. \tag{II-7}$$

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$$I_{3} = R\mu \hat{y} \frac{\sin \theta \cos \theta}{1 + \epsilon \cos (\theta - \theta_{1})} d\theta =$$

$$= \mu \frac{R}{2} \hat{y} \oint \frac{\sin 2\theta}{1 + \epsilon \cos (\theta - \theta_{1})} d\theta =$$

$$= \frac{R\mu \hat{y}}{2} \oint \frac{\sin 2(\xi + \theta_{1})}{1 + \epsilon \cos \xi} d\xi$$

where

$$\xi = \theta - \theta_1$$

$$I_3 = \mu R \dot{Y} \left[\cos 2 \theta_1 + \frac{\sin \xi \cos \xi}{1 + \epsilon \cos \xi} d\xi + \frac{\sin 2 \theta_1}{2} \right] \left[\frac{\cos^2 \xi - \sin^2 \xi}{1 + \epsilon \cos \xi} d\xi \right]$$

But

$$\int_{-\theta_1}^{2\pi} \frac{-\theta_1}{\theta_1} \frac{\sin \xi \cos \xi}{1 + \epsilon \cos \xi} d\xi = 0$$

because if

$$\frac{\sin \xi \cos \xi}{1 + \epsilon \cos \xi} = f_1(\xi)$$

$$f_1(\xi) = -f_1(-\xi)$$
 (odd)

Then:

$$I_{3} = \mu \frac{R}{2} \dot{Y} \sin 2 \theta_{1} \left[\oint \frac{d\xi}{1 + \epsilon \cos \xi} - 2 \oint \frac{\sin^{2} \xi}{1 + \epsilon \cos \xi} d\xi \right] =$$

$$= \frac{\mu R \dot{Y}}{2} \sin 2 \theta_{1} \left[\oint \frac{d\xi}{1 + \epsilon \cos \xi} - 2 \left\{ \frac{1}{\epsilon^{2}} \oint d\xi + \frac{1}{\epsilon^{2}} \oint d\xi \right\} \right] =$$

$$= \frac{1}{\epsilon} \oint \cos \xi d\xi + \left(1 - \frac{1}{\epsilon^{2}} \right) \oint \frac{d\xi}{1 + \epsilon \cos \xi} \right] =$$

$$= \mu \frac{R}{2} \dot{Y} \sin 2 \theta_{1} \left[\left(\frac{2 - \epsilon}{\epsilon^{2}} \right)^{2} \frac{2\pi}{1 - \epsilon^{2}} - \frac{4\pi}{\epsilon^{2}} \right] =$$

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$$I_3 = \frac{\mu \operatorname{Re} 2XY}{\epsilon^2 \sqrt{1 - \epsilon^2}} \left[\frac{1 - \sqrt{1 - \epsilon^2}}{\epsilon} \right]^2 \quad \dot{Y}$$
 (II-8)

$$I_4 = -\mu R\dot{X} \oint \frac{\cos^2\theta}{1 + \epsilon \cos (\theta - \theta_1)} d\theta = -\mu R\dot{X} \oint \frac{\cos 2\theta + 1 - \cos^2 \theta}{1 + \epsilon \cos (\theta - \theta_1)} d\theta$$

the last term to the left hand side, we get:

$$2I_{4} = -\mu R\dot{X} \oint \frac{\cos 2\theta + 1}{1 + \epsilon \cos(\theta - \theta_{1})} d\theta =$$

$$= -\mu R\dot{X} \left[\oint \frac{\cos 2(\xi + \theta_{1})}{1 + \epsilon \cos \xi} d\xi + \oint \frac{d\xi}{1 + \epsilon \cos \xi} \right]$$

$$I_{4} = -\frac{\mu R\dot{X}}{2} \left[\cos 2\theta_{1} \oint \frac{\cos^{2}\xi - \sin^{2}\xi}{1 + \epsilon \cos \xi} d\xi + \frac{\pi}{1 + \epsilon \cos \xi} \right]$$

$$= -2\sin(2\theta_{1}) \oint \frac{\sin\xi \cos\xi}{1 + \epsilon \cos\xi} d\xi - \mu R\dot{X} \frac{\pi}{\sqrt{1 - \epsilon^{2}}} =$$

$$= -\mu R\dot{X} \left[\frac{\pi \cos 2\alpha}{\epsilon^{2} \sqrt{1 - \epsilon^{2}}} (1 - \sqrt{1 - \epsilon^{2}})^{2} + \frac{\pi}{\sqrt{1 - \epsilon^{2}}} \right] =$$

$$I_{4} = \mu R\dot{X} \frac{\pi}{\sqrt{1 - \epsilon^{2}}} \left\{ \left(\frac{1 - \sqrt{1 - \epsilon^{2}}}{\epsilon} \right)^{2} \frac{Y^{2} - X^{2}}{\epsilon^{2}} + 1 \right\}$$
(II-9)

Concluding:

$$K_{x} = \frac{c}{2R} \left\{ R P_{a} \oint P \sin \theta \ d\theta + R P_{a} \oint P(Y \sin 2\theta - X \cos 2\theta) \ d\theta + \frac{\pi}{3} \frac{\Lambda R P_{a}}{\sqrt{1 - \epsilon^{2}}} \left[-2 \left(\frac{1 - \sqrt{1 - \epsilon^{2}}}{\epsilon^{2}} \right) Y + \left(\frac{c}{R} \right) \left\{ -\frac{X}{\Omega} + \left(\frac{1 - \sqrt{1 - \epsilon^{2}}}{\epsilon} \right)^{2} \left(\frac{2 XY \dot{y} - Y^{2} \dot{x} + X^{2} \dot{x}}{\epsilon^{2} \Omega} \right) \right\} \right] \right\}$$
(III-10)

Now, for ky

$$K_{y} = -\oint \frac{h_{1}}{2} \frac{\partial p}{\partial \theta} \sin \theta \ d\theta + \oint \frac{\mu R^{2} \Omega}{h_{1}} \sin \theta \ d\theta + -\mu RC \oint \left[\frac{\dot{Y} \sin \theta - \dot{X} \cos \theta}{h_{1}} \right]$$

$$\sin \theta \ d\theta = I_{1}' + I_{2}' + I_{3}' + I_{4}'$$
(II-11)

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The results of the integrations are:

$$I_1' = \frac{c}{2}P_a \oint P \cos \theta \ d\theta + \frac{c}{2}P_a \oint P[X \sin 2\theta + Y \cos 2\theta] \ d\theta \qquad (II-12)$$

$$I_2' = \frac{c}{R} \frac{\pi \wedge}{3} \frac{RP_a}{\sqrt{1 - \epsilon^2}} \frac{(1 - \sqrt{1 - \epsilon^2})}{\epsilon^2} \chi \tag{II-13}$$

$$I_{3}' = \mu R\dot{Y} \frac{\pi}{\epsilon^{2}} \left[(Y^{2} - X^{2}) \left(\frac{1 - \sqrt{1 - \epsilon^{2}}}{\epsilon} \right) - \epsilon^{2} \right]$$
 (II-14)

$$I_4' = \mu R \hat{X} \frac{2\pi}{\epsilon^2} \frac{X Y}{\sqrt{1 - \epsilon^2}} \frac{(1 - \sqrt{1 - \epsilon^2})}{\epsilon^2}$$
(II-15)

Therefore:

$$K_{y} = \frac{c}{2R} \left\{ R P_{a} \oint P \cos \theta \ d\theta + R P_{a} \oint P \left[Y \cos 2\theta + X \sin 2\theta \right] \ d\theta + \frac{\pi}{3} \sqrt{\frac{\Lambda R P_{a}}{1 - \epsilon^{2}}} \left[2 X \left(\frac{1 - \sqrt{1 - \epsilon^{2}}}{\epsilon^{2}} \right) + \frac{\pi}{3} \right] \right\}$$

$$+ \frac{c}{R} \left\{ \left(\frac{1 - \sqrt{1 - \epsilon^2}}{\epsilon} \right)^2 \left(\frac{\left[Y^2 - X^2 \right] \dot{Y} + 2 XY \dot{X}}{\Omega \epsilon^2} - \frac{\dot{Y}}{\Omega} \right) \right\} \right]$$
(II-16)

Considering that $\frac{c}{r} << 1$, $\frac{x}{\omega} \sim 0(1)$, $\frac{y}{\omega} \sim 0(1)$ the expressions for k_x and k_y become:

$$K_{x} = R P_{a} \left(\frac{c}{2R}\right) \left\{ \oint P \sin \theta \ d\theta + \oint P \left[Y \sin 2\theta - X \cos 2\theta\right] \ d\theta + \frac{2\pi}{3} \wedge \frac{\left(1 - \sqrt{1 - \epsilon^{2}}\right)}{\epsilon^{2} \sqrt{1 - \epsilon^{2}}} Y \right\}$$
(II-17)

$$K_y = R P_a \left(\frac{c}{2R}\right) \begin{cases} \phi P \cos \theta d\theta + \phi P [Y \cos 2\theta + X \sin 2\theta] d\theta + \phi \end{cases}$$

$$+ \frac{2\pi}{3} \wedge \frac{(1-\sqrt{1-\epsilon^2})}{\epsilon^2 \sqrt{1-\epsilon^2}} \times$$
 (II-18)

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APPENDIX III

SOLUTION OF TRIDIAGONAL SET OF N SYSTEMS OF TWO EQUATIONS

Consider the system:

$$\begin{cases} a_{i} x_{i-1} + b_{i} x_{i} + c_{i} x_{i+1} + d_{i} y_{i} = e_{i} \\ f_{i} y_{i+1} + g_{i} y_{i} + h_{i} y_{i+1} + i_{i} x_{i} = j_{i} \end{cases}$$

$$i = 1 \rightarrow N$$
(III-1)

Since the terms x_0 , y_0 are known, in general we have relations of the type:

$$\begin{cases} x_{i-1} = A_i x_i + B_i y_i + C_i \\ y_{i-1} = D_i x_i + E_i y_i + F_i \end{cases}$$
 (III-2)

Then, by substitution:

$$x_i(b_i + A_i a_i) + C_i x_{i+1} + y_i(d_i + B_i a_i) = e_i - C_i a_i$$

$$y_i(g_i + E_i f_i) + h_i y_{i+1} + x_i(i_i + f_i D_i) = j_i - F_i f_i$$
(III-3)

These equations can be expressed as

$$x_i W_i + y_i Z_i = R_i - c_i x_{i+1}$$

$$x_i X_i + y_i Y_i = S_i - h_i y_{i+1}$$
One.

(III-4)

$$x_{i} = \frac{\begin{vmatrix} R_{i} - c_{i} & x_{i+1} & Z_{i} \\ S_{i} - h_{i} & Y_{i+1} & Y_{i} \\ \hline W_{i} & & Z_{i} \\ X_{i} & & Y_{i} \end{vmatrix}}{\begin{vmatrix} X_{i} & C_{i} & X_{i+1} \\ X_{i} & C_{i} & X_{i+1} \\ \hline W_{i} & & Z_{i} \\ \hline X_{i} & & Y_{i} \end{vmatrix}}$$

Therefore:

$$\begin{cases} x_{i} = \frac{Y_{i}R_{i} - Y_{i}c_{i}x_{i+1} - Z_{i}S_{i} + Z_{i}h_{i}y_{i+1}}{W_{i}Y_{i} - X_{i}Z_{i}} \\ y_{i} = \frac{W_{i}S_{i} - W_{i}h_{i}y_{i+1} - R_{i}X_{i} + X_{i}c_{i}x_{i+1}}{W_{i}Y_{i} - X_{i}Z_{i}} \end{cases}$$
(III-5)

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Comparing with III-2, we have

$$\begin{cases} A_{i+1} = -Y_i c_i / L_i; D_{i+1} + X_i c_i / L_i \\ B_{i+1} = Z_i h_i / L_i; E_{i+1} = -W_i h_i / L_i \\ C_{i+1} = (R_i Y_i - Z_i S_i) / L_i; F_{i+1} = (W_i S_i - R_i X_i) / L_i \end{cases}$$
(III-6)

where

$$W_{i} = b_{i} + a_{i} A_{i}$$

$$Z_{i} = d_{i} + a_{i} B_{i}$$

$$R_{i} = e_{i} - a_{i} C_{i}$$

$$Y_{i} = g_{i} + f_{i} E_{i}$$

$$X_{i} = i_{i} + f_{i} D_{i}$$

$$S_{i} = j_{i} - f_{i} F_{i}$$

$$L_{i} = W_{i} Y_{i} - X_{i} Z_{i}$$
(III-7)

After evaluation of A_i , B_i , C_i , D_i , E_i , F_i , for $i = 1 \rightarrow N + 1$, use of (III-2) for $i = (N + 1) \rightarrow 1$ will give the answer to the problem.

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APPENDIX IV

FINITE ORBIT PROGRAM

K₁ and K₁ are the artificial damping coefficients in the X and Y directions respectively. a₁ and b₁ major axes of assumed elliptical whirl.

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INF. JOUR. BRG. V. CASTELLI FRANKLIN INST.
10 DIMENSION W(100), W1(100), H(100), DT(20), STHETA(100)
    DIMENSION CTHETA(100), DHDTHE(100), W2(100)
 21 DIMENSION DXDT1(120), DYDT1(120), X1(120), Y1(120), NST(120)
    DIMENSION X2(6000), Y2(6000), LP(51,51)
    FREQUENCY 90(30),340(30),420(1,10),460(1,10),510(30,1,0),550(30),
   1630(30),660(0,1,100),670(0,1,1),730(100,1,0),740(0,0,1),763(30),
   1810(20,1,0),650(1,100),900(1,1,0),920(1,1,0)
  1 CALL LGCHAR (5,4HUX03)
 30 REAC 40.N.NDT,L1,L2,L3,L4,LNSTEP,LKOUNT,NPO.NSPA.TRUNC.DXDTO.DYDTO
   1.NCASE
 40 FORMAT(213, 12, 311, 14, 13, 15, 12, 3E14.8, 15)
 50 FN * N
 60 DTHETA = 3.14159265+2.0/FN
 70 THETA = DTHETA
 1 + N = 1008
 90 DC 120 I = 2, N1
100 \text{ STHETA(I)} = \text{SINF(THETA)}
110 CTHETA(I) = COSF(THETA)
120 THETA = THETA + DTHETA
121 DTHE2 = DTHETA+DTHETA
122 D2THE = 2.0 *DTHETA
130 SENSE LIGHT 0
140 IF(L1) 160, 160, 150
150 SENSE LIGHT 1
160 IF(L2) 180, 180, 170
170 SENSE LIGHT 2
180 IF(L3) 200, 200, 190
190 SENSE LIGHT 3
200 IF(L4) 220, 220, 210
210 SENSE LIGHT 4
220 READ 230, (DT(K), K = 1, NDT)
230 FORMAT (5E14.8)
240 READ 230, PLAMDA, B, PL, XC, YO, UNBAL, DAMP1, DAMP2, ABRTIO, BNUMB .
250 READ 230, (W(I), I = 2, NI)
    PRELIMINARY CALCULATIONS OVER. NOW SET VARIABLES
260 T = 0.0
261 L=0
262 LL=0
270 X = X0
280 Y = Y0
290 K = 1
291 ASSIGN 661 TO M1
292 \text{ NSTEP} = 0
293 ASSIGN 525 TO M2
294 \text{ KOUNT} = 0
295 BN = 0.0
300 DXDI = DXDTO
310 \text{ DYDT} = \text{DYDTO}
311 BPL = B + PL
    END OF SETTING. ENTER MAJOR LOOP
320 SUM1 =0.0
330 \text{ SUM2} = 0.0
340 DC 390 I = 2, N1
350 H(I) = 1.0 + x*STHETA(I) + Y*CTHETA(I)
360 DHDTHE(I) = X+CTHETA(I) -Y+STHETA(I)
370 P = W(I)/H(I)
380 SUM1 = SUM1 + P#STHETA(I)
390 SUM2 = SUM2 + P+CTHETA(1)
                                                A 18
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400 G = SUM1+DTHETA+B
410 0 = SUM2+DTHETA+B +BPL
420 IF(SENSE LIGHT 1) 430, 460
430 SENSE LIGHT 1
440 G = G + UNBAL + COSF(2.0 + T)
450 Q = Q - UNBAL*SINF(2.0*T)
460 IF(SENSE LIGHT 2) 470, 500
470 SENSE LIGHT 2
480 G = G + DAMP1+(ABRTIO+(Y - YO) - DXDT)
490 Q = Q - DAMP2+\{(x - x0)/ABRTIO + DYDT\}
 500 T = T + DT(K)
510 IF(T - 97.3893722) 521, 520, 520
 520 T = T - 97.3893722
 521 DXDT = DXDT + G*DT(K)
 522 DYDT = DYDT + Q*DT(K)
524 Y = Y + DYDT+DT(K)
5241 L = L + 1
     LL = LL+1
5242 DXDT1(L) = CXDT
5243 DYDT1(L) = DYDT
5244 \times 1(L) = X
     X2(LL)=X
5245 Y1(L) = Y
     Y2(LL)=Y
     NST(L) = NSTEP + 1
5246 IF(L-100)525,5247,524/
5247 WRITE OUTPUT TAPE 15,5248,NCASE,6,(NST(L),X1(L),Y1(L),DXDT1(L),DYD
    1T1(L), NST(L+50), X1(L+50), Y1(L+50), DXDT1(L+50), DYDT1(L+50), L=1,50)
5248 FORMAT(12HICASE NUMBER I5,4H, B= E15.8/6HO STEP 5X 1HX 10X 1HY 10X
    15HDX/DT 10X 5HDY/DT 11X 5HSTEP 5X 1HX 10X 1HY 10X 5HDX/DT 10X
    15HDY/DT//(I6,2F11.7,2E15.7,5H ++
                                           15.2F11.7.2E15.7))
5249 L = 0
     G0 T0 525
 525 \text{ SUM3} = 0.0
 526 SUM4 = 0.0
 530 W(1) = W(N1)
 540 \text{ W(N + 2)} = \text{W(2)}
 550 D0 620 I = 2, N1
 560 \text{ GAMMA} = (W(I+1) + W(I-1) - 2.0*W(I))/DTHE2
 570 \text{ CSI} = (W(I+1) - W(I-1))/D2THE}
 580 \text{ FDT} = (-(W(1)*(W(1) + CSI * DH))THE(1)) - H(1)*(CSI*CSI + W(1)*(
    1GAPMA + W(I))))/PLAPDA - CSI)*DT(K)
 600 \text{ SUM3} = \text{SUM3} + \text{ABSF(FDT)}
 610 \text{ WI(I)} = \text{W(I)} + \text{FDT}
 620 \text{ SUM4} = \text{SUM4} + \text{W1(I)}
 629 NSTEP = NSTEP + 1
 630 DO 640 I = 2, N1
 640 W(I) = WI(I)
 650 CONIND = SUM3/SUM4
 660 GO TO M1, (661, 665, 800)
 661 ASSIGN 665 TO MI
 662 GL TO 730
 665 WRITE OUTPUT TAPE 16,666, NCASE, NSTEP, CONIND
 666 FORMAT(9H CASE NO. 15,9H,STEP NO. 15,5H, M = E15.8)
670 IF(CONIND - PRECM) 730, 680, 680
 680 IF(SENSE LIGHT 3) 710, 690
                                                  A 19
 690 SENSE LIGHT 3
 700 GU TO 730
```

```
710 IF(K - NDT) 720,1320,1320
720 K = K + 1
730 IF(NSTEP - LNSTEP) 740,750, 750
740 IF(CONIND - TRUNC) 750, 750, 770
 750 ASSIGN 800 TO M1
 760 ASSIGN 890 TO M2
761 WRITE OUTPUT TAPE 99, 762, NSTEP, NSTEP
762 FORMAT(26HO START OF ORBIT, STEP NO. 15/10H2 IN ORBIT 15)
 163 \text{ DU } 764 \text{ I = 2, N1}
764 W2(1) = W(1)
765 GO TO 820
 770 PRECM = CONIND
800 KCUNT = KOUNT + 1
810 IF(KOUNT - LKOUNT) 850, 820, 820
820 KOUNT = 0
 830 WRITE OUTPUT TAPE 16,840,NCASE,NSTEP,8,T,X,Y,DT(K),PLAMDA, (W(I),I=
    12,N1)
 840 FORMATICHOCASE 14,6H, STEP 15,4H, B= E14.7,7H, TIME=E14.8,4H, X=
    1711.8,4H, Y=F11.8, SH, DT= E14.8/9H LAMBDA=E14.8,10X 22H W = PH
    1 DISTRIBUTION/(1H 10F11.7))
850 GO TO M2, (525,890)
890 EPSIL2 = X+X + Y+Y
900 IF(EPSIL2 - 0.98) 910, 910, 1110
910 BN = BN + 1.0
920 IF(BN-BNUMB)320,930,930
930 BN = 0.0
931 IF(SENSE LIGHT 3) 9310,9310
9310 IF(SENSE SWITCH 2) 9398, 9311
9311 BIGX=X2(1)
9312 DC 9315 LL1=2,LL
9313 IF(BIGX -X2(LL1))9314,9315,9315
9314 \text{ BIGX} = X2(LL1)
9315 CONTINUE
9316 SMALLX=X2(1)
9317 DO 9320 LL1=2,LL
9318 IF(X2(LL1)-SMALLX) 9319,9320,9320
9319 SMALLX = X2(LL1)
7320 CONTINUE
9321 BIGY=Y2(1)
9322 DO 9325 LL1= 2,LL
9323 IF(BIGY-Y2(LL1))9324,9325,9325
9324 BIGY = Y2(LL1)
9325 CONTINUE
9326 SMALLY =Y2(1)
9327 DO 9330 LL1=2,LL
9328 IF(Y2(LL1) - SMALLY)9329,9330,9330
9329 SMALLY = Y2(LL1)
9330 CONTINUE
9331 IF(SMALLX) 9332,9333,9333
9332 SMALLX = SMALLX - 0.1
9333 LOWX = SMALLX + 10.0
     IF(SMALLY)9334,9335,9335
9334 SMALLY=SMALLY-0.1
9335 LOWY = SMALLY+10.0
9336 SMALLX = LOWX
9337 SMALLY=LOHY
9338 SMALLX =SMALLX/10.0
9339 SMALLY = SMALLY/10.0
                                               A 20
9340 LANGEX= (BIGX-SMALLX)/0.2 +1.0
```

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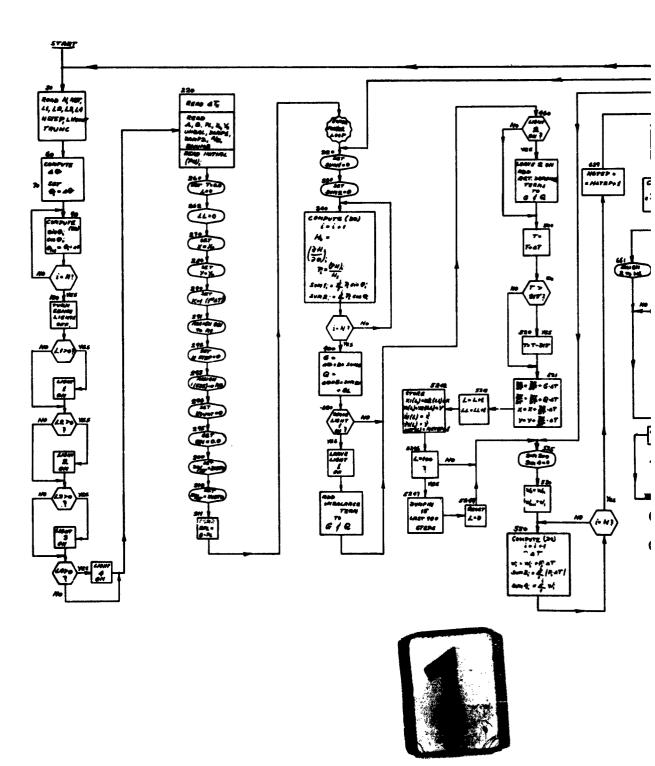
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LANGEY= (BIGY-SMALLY)/0.20+1.0
     IF(LANGEX-LANGEY)9343,9344,9344
9343 RANGE = LANGEY
     LANGE=LANGEY
     GC TO 9345
9344 RANGE=LANGEX
     LANGE=LANGEX
9345 RANGEY=0.20*RANGE
     RANGEX=0.20#RANGE
     BIGX=SMALLX+RANGEX
     BIGY=SMALLY+RANGEY
9347 NPLO=(LL+NPO-1)/NPO
9348 LLIM=NPLO+NPO
7349 DC 9351 I=LL.LLIM
9350 \times 2(1) = \times 2(LL)
9351 \ Y2(1) = Y2(LL)
     DU 9362 NPL=1,NPLO (3H X) 3H, CALL ENPLOT(29H(24H INF. BEAR. SHAFT ORBIT), 8H(-3H-X),8H(3H
    1 YM), SMALLX, BIGX, SMALLY, BIGY, 20, 1, 20, 1, 6H(F5.2), 6H(F5.2))
     L2L=NPL+NPO
     XXXXX=SPACEF(NSPA)
     CALL CURVE(X2(L2L),Y2(L2L),NPO,6H
     WRITE OUTPUT TAPE 99,9361,NCASE,B,NPL
9361 FORMAT(9H CASE NO. 14,4H, B= E15.8,9H,PLOT HO. 14)
9362 CONTINUE
9398 LL=0
9399 BN=0.0
 940 READ 950 , B, BNUMB, INDEX, L1, L2, L4
 950 FURMAT(2E14.8, I5, 312)
 960 IF(SENSE LIGHT 1)961,961
 961 IF (SENSE LIGHT 2)962,962
 962 IF(SENSE LIGHT 4)970,970
 970 IF(L1) 990, 990, 980
 980 SENSE LIGHT 1
 990 IF(L2) 1010, 1010, 1000
1000 SENSE LIGHT 2
1010 IF(L4) 1021,1021,1020
1020 SENSE LIGHT 4
1021 WRITE OUTPUT TAPE 15, 1023, INDEX, L1, L2, L4
1022 WRITE OUTPUT TAPE 99, 1023, INDEX, L1, L2, L4
1023 \text{ FORMAT(9H INDEX = 13, 312)}
1024 BPL = 8*PL
1030 GO TO(1031, 1031, 1091, 1031), INDEX
1031 IF(L)1033,1033,1032
1032 WRITE OUTPUT TAPE 15,5248, NCASE, B, (NST(IN), X1(IN), Y1(IN), DXDT1(IN)
    1,DYDT1(IN), IN = 1, L
     L=0
1033 GO TO(1040, 30, 1091, 1260), INDEX
1040 DO 1050 I = 2, N1
1050 W(I) = W2(I)
1060 X = X0
1070 Y = Y0
OTOXO = TOXO OBOI
1070 DYDT = DYDTO
1091 IF (SENSE LIGHT 4)1092,1100
1392 READ 40, N, NDT, L1, L2, L3, L4, LNSTEP, LKOUNT, NPO, NSPA, TRUNC, DXDTO,
     IDYDTO, NCASE
                                                                            A21
1100 IF(SENSE LIGHT 3)1340,320
    FAILURE PROCEDURE.SIGNAL ON THE PRINTER AND READ NEW INPUT DATA.
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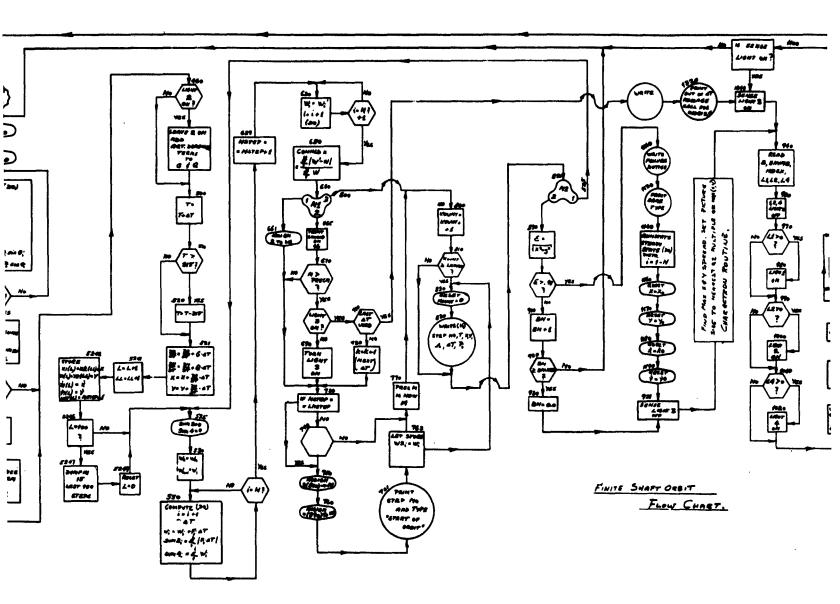
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1110 WRITE OUTPUT TAPE 15,1130,NCASE, B, NSTEP 1120 WRITE OUTPUT TAPE 99,1130, NCASE, B, NSTEP
1130 FURMATIZEM BEARING FAILURE. CASE NO.15, 4H, R= E14.7, 9H, STEP NO.
    115/1H2)
1140 DO 1150 I = 2, N1
1150 W(1) = W2(1)
1160 X = X0
1170 Y = Y0
1180 DAUT = DXDTC
1170 DYDT - DYDTO
1200 GC TO 231
 TERMINATION PROCEDURE FOR END OF JOB. REWIND AND PAUSE.
1260 MRITE OUTPUT TAPE 99, 1270
127C FURMAT(29H JOB FINISHED, MACHINE PAUSE.)
1280 END FILE 15
1201 END FILE 16
1222 CALL LICHAR (5,4HUX03)
     FNC FILE 5
1290 REWIND 15
1291 REWIND 16
1292 KEWIND 5
1300 PAUSE
1310 CALL ENDJOS
 PROCEDIRE FOR CASE WHEN LIST OF DELTA T IS TERMINATED.RESTART.
1320 WRITE OUTPUT TAPE 99, 1330
1330 FORMAT(45H-EXHAUSTED LIST OF DELTA T.LOOK FOR NEW CASE./1H2)
1340 SENSE LIGHT 3
1350 GO TO 940
     END
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FINITE SHAM ORBIT PROGRAM

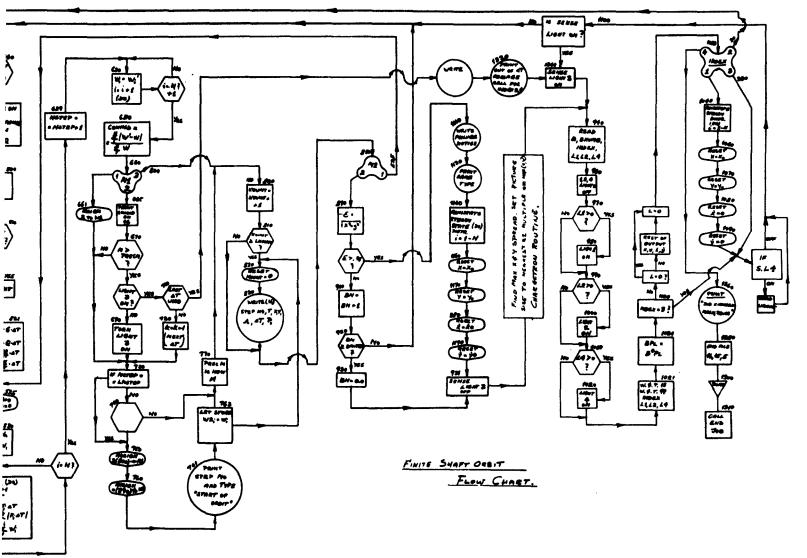
GLOSSARY N = no. of points around shaft DDT = no. of input values of AT LNSTEP = go in orbit after LNETEP steps LKOUNT = print pressure profiles after LKOUNT steps NPO = number of X-Y pairs per picture NSPA = plot every NSPA point TRUNC = go in orbit when AP is less than TRUNC DXDTO = X. DY DTO = 4 NICASE = case number PLAMBE - 1 R = B $X0 = X_0$ YO = Y. $UNBAL = \frac{4UR}{MC}$ $DAMP1 = \frac{2k}{(IZM)}$ DAMP2 = 2 Kz/(QM) ABRTIO = 1 ratio of axes of assumed ellipse BNUNB = no. of Tsteps before new instruction W = PH A23



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